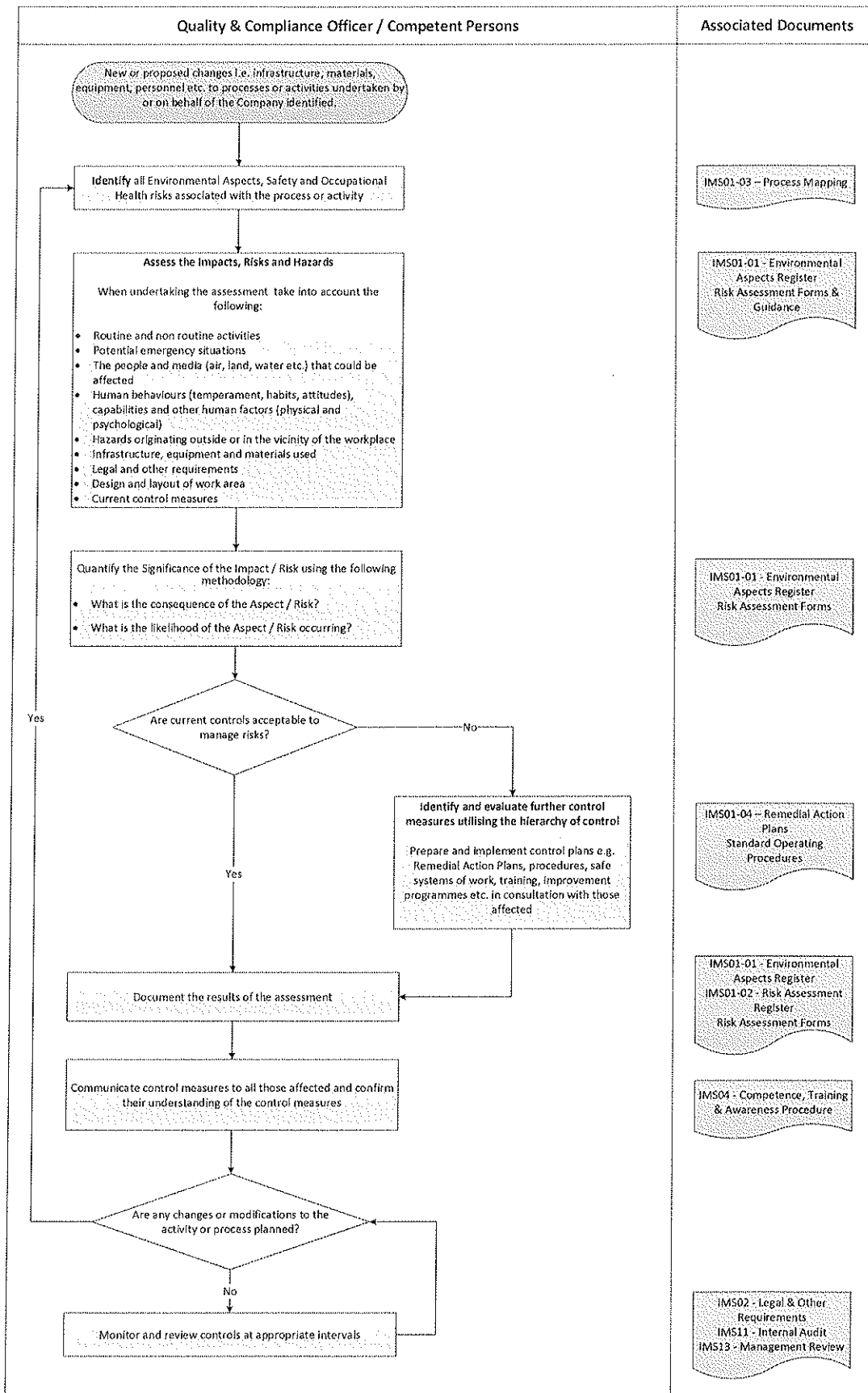


**IMS01 - ASPECTS, IMPACTS & RISK**



|                               |                                     |                            |
|-------------------------------|-------------------------------------|----------------------------|
| Integrated Management Systems | All Printed Copies are Uncontrolled | IMS01                      |
| Issued By: Michelle Boland    |                                     | Authorised by: Tony Morris |
| Issue: 1                      | Page 1 of 1                         | Issue Date: Sept 2014      |