



Our reference Q1 reporting forms
Direct line 01352 792522
Direct fax 01352 732760
Date 29 April 2015

F.A.O. Alison Soper
Environment Agency Wales
Chester Road
Buckley
Flintshire
CH7 3AJ

Permit Number: BJ9681IX

Q1 Report

Dear Alison,

As requested please find enclosed a paper copy of the Q1 2015 report.

Yours sincerely,

Miss Alana Corbett
Signed on behalf of SCA Hygiene Products UK Ltd.

MONITORING RETURNS N. WALES	
	INITIALS DATE
CHECKED V6 AUTHORIZATION	AS 1-7-15
TRACING	JB 30-4-15
OK FOR PUBLIC REGISTER	AS 1-7-15
OTHER COMMENTS	

SCA Hygiene Products UK Ltd,
Oakenholt Papermill,
Chester Road
Oakenholt, Flintshire
CH6 5PU
Tel 01352 732 101
Fax 01352 732 760
VAT No : 600 433106

Permit Number: EPR/BV3715IL

Operator: SCA Hygiene Products UK Limited

Facility: Oakenholt Paper Mill

Form Number: Water1 / 12/07/2013

Reporting of emissions to water (other than to sewer) and land for the period from 01.01.2015 to 31.03.2015

Emission Point	Substance / Parameter	Emission Limit Value	Reference Period	Result ^[1]	Test Method ^[2]	Sample Date and Times ^[3]	Uncertainty ^[4]
W1	Biochemical Oxygen Demand (BOD)	50 mg/l	24-hour flow proportional composite sample	270 mg/l	In accordance with TGN M18	02.02.2015 09:00	LOD 1 mg/l
	Chemical Oxygen Demand (COD)	No limit set	24-hour flow proportional composite sample	594 mg/l	In accordance with TGN M18	02.02.2015 04:00	In house
	Suspended Solids	50 mg/l	24-hour flow proportional composite sample	174 mg/l	In accordance with TGN M18	02.02.2015 04:00	In house
	Temperature	25°C	Instantaneous	22.9 °C	Standard temperature sensor	09.02.2015 04:00	In house
	Flow	2200 m ³ /day	Instantaneous	2154 m ³	MCERTS self monitoring of effluent flow scheme	05.02.2015 04:00	In house
	Flow (maximum instantaneous)	108 m ³ /hour	Instantaneous	108 m ³ /hour	MCERTS self monitoring of effluent flow scheme	24.02.2015 04:00	In house
	PH	5 - 9	Instantaneous	Min – 6.60 Max – 8.50	In accordance with TGN M18, MCERTS approved instrumentation if available	20.02.2015 04:00 03.01.2015 04:00	In house
	Total Nitrogen	16 mg/l	24-hour flow proportional composite sample	47 mg/l (Res water in 51mg/l)	In accordance with TGN M18	02.02.2015 09:00	LOD 1 mg/l
	Total Phosphorus	No limit set	24-hour flow proportional composite sample	1.5 mg/l	In accordance with TGN M18	09.03.2015 09:00	LOD 18 ug/l

Emission Point	Substance / Parameter	Emission Limit Value	Reference Period	Result ^[1]	Test Method ^[2]	Sample Date and Times ^[3]	Uncertainty ^[4]
	Metals Zn, As, Cu, Cr, Ni, Pb	No limit set	24-hour flow proportional composite sample	Zn – 36.3 ug/l As – 0.99 ug/l Cu – 1.30 ug/l Cr – 1.60 ug/l Ni – 3.20 ug/l Pb – 0.35 ug/l	In accordance with TGN M18	09.03.2015 09:00	LOD Zn – 1.25 ug/l As – 0.16 ug/l Cu – 0.4 ug/l Cr – 0.25 ug/l Ni – 0.5 ug/l Pb – 0.09 ug/l
W2	Suspended Solids	100 mg/l	Spot sample	22 mg/l	In accordance with TGN M18	02.03.2015 09:00	In house
	PH	5 - 9	Spot sample	Min – 6.92 Max – 8.25	MCERTS approved instrumentation	Min – 16.02.2015 09:00 Max – 19.01.2015 09:00	In house
	Hydrocarbon oil	15 mg/l	Spot sample	0.350 mg/l	In accordance with TGN M18	09.03.2015 09:00	LOD – 10 ug/l

[1] The result given is the maximum value (or the minimum value in the case of a limit that is expressed as a minimum) obtained during the reporting period, expressed in the same terms as the emission limit value. Where the emission limit value is expressed as a range, the result is given as the 'minimum – maximum' measured values.

[2] Where an internationally recognised standard test method is used the reference number is given. Where another method that has been formally agreed with the Environment Agency is used, then the appropriate identifier is given. In other cases the principal technique is stated, for example gas chromatography.

[3] For non-continuous measurements the date and time of the sample that produced the result is given. For continuous measurements the percentage of the process operating time covered by the result is given.

[4] The uncertainty associated with the quoted result at the 95% confidence interval, unless otherwise stated.

Signed ...Alana Corbett..... Date...27.04.2015.....
(Authorised to sign as representative of Operator)

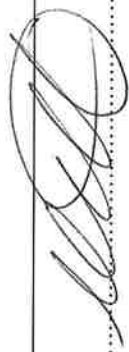
Permit Number: EPR/BV3715IL Operator: SCA Hygiene Products UK Limited

Facility: Oakenholt Paper Mill Form Number: Performance1 / 25.04.2013

Reporting of other performance indicators for the period 01.01.2015 to 31.03.2015

Parameter	Units
NO _x /ADT	0.288 kg/ADT
CO ₂ /ADT	0.639 Tonnes/ADT
BOD/ADT	0.31 Kg/ADT
Suspended Solids/ADT	0.20 Kg/ADT
Total Nitrogen	0.15 Kg/ADT
Total Phosphorus	0.007 Kg/ADT

Operator's comments :



Signed Alana Corbett..... Date...27.04.2015.....