

Notice of variation and consolidation with introductory note

The Environmental Permitting (England & Wales) Regulations 2010

SCA Hygiene Products UK Limited

Oakenholt Paper Mill
Chester Road
Oakenholt
Flintshire
CH6 5PU

Variation application number
EPR/BJ9681IX/V007

Permit number
EPR/BJ9681IX

Oakenholt Paper Mill

Permit number EPR/BJ9681IX

Introductory note

This introductory note does not form a part of the notice.

The following notice gives notice of the variation and consolidation of an environmental permit.

The proposal from site to install a new, modern wet scrubber dust removal system. The fan will have a volume capacity of 27m³/s to create sufficient velocity to extract and carry dust from its collection on the machine and hence through the system. The air/dust mixture is then sprayed with atomised water prior to the on-machine separators which will separate a proportion of the fibre and water, the remaining air/water/fibre mix is collected in a manifold of ductwork and continued to a much larger off-machine separator where further water is sprayed into the stream to collect and separate the remainder of the dust and water. The air then continues through the fan and in-line silencer through ductwork and is discharged directly to atmosphere outside the building on the North elevation of the machine house. There may be different fan speeds for varying grades or PM speeds. Water from the on-machine separators will be collected in a new seal tank located in the basement and returned to the clarifier via a new variable speed pump controlled by level in the tank. Water from the off-machine separator will be circulated locally for its own spray water and the remainder pumped to the clarifier.

The permit number has been changed from EPR/BV3715IL to EPR/BJ9681IX due to changes in the I.T system used at NRW.

The schedules specify the changes made to the permit.

The status log of a permit sets out the permitting history, including any changes to the permit reference number.

Status log of the permit		
Description	Date	Comments
Application received	Duly Made 28/02/01	Application for paper mill
Additional information received	06/09/01	Response to request for information dated 25/07/01
Supplementary information received	01/03/02	
Additional information received	27/05/02	Response to request for information dated 29/04/02
Supplementary information received	29/07/02	
Permit determined BJ9681IX	30/08/02	Permit issued to North Wales Tissue Limited
Transfer application BV3715IL received	16/06/03	
Transfer application determined BV3715IL (EPR/BV3715IL/T001)	28/04/04	Permit transferred to SCA Hygiene Products UK Limited
Variation application GP3938SA (EPR/BV3715IL/V002)	15/10/04	
Variation application GP3938SA (EPR/BV3715/V002) withdrawn	15/06/07	
Environment agency Paper and Pulp Sector review 2011 (DP3230FD) Variation determined EPR/BV3715IL/V004. Permit EPR/BV3715IL	29/11/12	Varied and consolidated permit issued in modern condition format
Environment agency led variation determined EPR/BV3715IL/V005	21/03/13	Environment agency led variation to implement the changes introduced by IED
Natural Resources Wales led variation determined EPR/BV3715IL/V006	12/07/13	Varied and consolidated permit issued in modern condition format
Variation and consolidation application received EPR/BJ9681IX/V007	Duly made 30/11/15	Application to include new PM2 dust extraction system
Variation and consolidated permit EPR/BJ9681IX/V007 issued	Issued 05/02/2016	Varied and consolidated permit issued to include new dust extraction system

End of introductory note

Notice of variation and consolidation

The Environmental Permitting (England and Wales) Regulations 2010

The Natural Resources Body for Wales ("Natural Resources Wales") in exercise of its powers under regulation 20 of the Environmental Permitting (England and Wales) Regulations 2010 varies and consolidates

Permit number
EPR/BJ9681IX

SCA Hygiene Products UK Limited ("the operator"),

whose registered office is
**Southfields Road
Dunstable
Bedfordshire
LU6 3EJ**

company registration number **03226403**

to operate a regulated facility at
**Oakenholt Paper Mill
Chester Road
Oakenholt
Flintshire
CH6 5PU**

to the extent set out in the schedules. The notice shall take effect from
05/02/2016

Name

Date



05 February 2016

Eirian Macdonald
Authorised on behalf of Natural Resources Wales

Schedule 1

Permit varied to include the installation of 1 new modern wet scrubber dust removal system – permit consolidated with addition of updated site map, operating techniques and air emissions table.

Schedule 2 – consolidated permit

Consolidated permit issued as a separate document.