

## Compliance Assessment Report

Report ID:  
CAR\_NRW0000048

This form will report compliance with your permit as determined by an NRW officer

|                              |                                           |             |            |     |       |
|------------------------------|-------------------------------------------|-------------|------------|-----|-------|
| Site                         | Cott Wrexham (Calypso) Manufacturing Site | Permit Ref  | AB3094FQ   |     |       |
| Operator/Permit holder       | Cott Beverages Limited                    |             |            |     |       |
| Regime                       | Installations                             |             |            |     |       |
| Date of assessment           | 23/03/2016                                | Time in     | 10:00      | Out | 12:00 |
| Assessment type              | Site Inspection                           |             |            |     |       |
| Parts of the permit assessed | Site Familiarisation                      |             |            |     |       |
| Lead officer's name          | Frost, Julia                              |             |            |     |       |
| Accompanied by               |                                           |             |            |     |       |
| Recipient's name/position    | Nicole Davies/ EHS Coordinator            | Date issued | 06/04/2016 |     |       |

### Section 1 – Compliance Assessment Summary

This is based on the requirements of the permit under the Environmental Permitting Regulations. A detailed explanation is captured in "Compliance Assessment Report Detail" (Section 2) and any actions you may need to take are given in the "Action(s)" (section 4). This summary details where we believe any non-compliance with the permit has occurred, the relevant condition and how the non-compliance has been categorised using our Compliance Classification Scheme (CCS). CCS Scores can be consolidated or suspended where appropriate, to reflect the impact of some non-compliances more accurately. For more details of our CCS scheme, contact your local office.

| Permit conditions and compliance summary | CCS Category | Condition(s) breached |
|------------------------------------------|--------------|-----------------------|
| A1 - Specified by permit                 | A            |                       |

**KEY:** See Section 4 for breach categories, suspended scores will be indicated as such.

**A** = Assessed or assessed in part (no evidence of non-compliance), **N** = Not Assessed, **X** = Action only

|                             |   |                                                              |   |
|-----------------------------|---|--------------------------------------------------------------|---|
| Number of breaches recorded | 0 | Total compliance score<br>(see section 5 for scoring scheme) | 0 |
|-----------------------------|---|--------------------------------------------------------------|---|

If the Number of breaches recorded is greater than zero, please see Section 3 for our proposed enforcement response

## Section 2 – Compliance Assessment Report Detail

This section contains a report of our findings and will usually include information on:

- The part(s) of the permit that were assessed (eg. Maintenance, training, combustion plant, etc)
- Where the type of assessment was 'Data Review' details of the report/results triggering the assessment
- Any non-compliances identified
- Any non-compliances with directly applicable legislation
- Details of any multiple non-compliances
- Information on the compliance score accrued inc.
- Details of advice given
- Any other areas of concern
- Any actions requested
- Any examples of good practice
- A reference to photos taken

Cott Beverage Limited was issued an Environmental Permit for their activities on Wrexham Industrial Estate on 11 February 2016.

The site produces a variety of soft drinks and freezable products. Recent expansion has resulted in the site falling above the threshold for requiring a permit under section 6.8 (A1) (d) (ii).

### Site Walkaround

All raw material deliveries are made to the yard to the south east of the factory. Two improvement conditions are included within the permit requiring the Operator to make improvements to the existing storage arrangements of raw materials and waste. Any empty packaging is stored in the warehouse in this area.

Yard drains are a mixture of surface and foul. The drains are painted blue / red to distinguish between them. The Operator reported that a repaint was planned.

Syrups are mixed within the syrup room before being fed to one of the ten packaging lines. Each line has a dedicated tank feeding it.

All drains within the building discharge to sewer under a trade effluent consent from Welsh Water. This effluent is spot tested every two hours on site and pH corrected if necessary. It was recommended during the visit that the Operator considers setting internal triggers (below the limits in the trade effluent consent) which would instigate an investigation and avoid any trade effluent consent exceedances.

Product is either sent directly off site from the yard to the north east of the factory or stored in the on site warehouse.

The Operator is in the process of making housekeeping improvements on the yard.

The Operator is considering installing Smart Metering (for both water and energy) on each line later this year.

### Permit Discussion

The key permit conditions were discussed, including reporting and notification sections, to ensure that the Operator is aware of the requirements.

The Operator was reminded that the response to Improvement Condition 1 is due this week.

All submissions made to Natural Resources Wales should be done so using email address [north.wales.ppc@naturalresourceswales.gov.uk](mailto:north.wales.ppc@naturalresourceswales.gov.uk)

It is recommended that a reporting schedule be produced to ensure that all submissions are made to Natural Resources Wales within the reporting periods specified by the Environmental Permit.

The Operator has a group Environmental Management System accredited to ISO 14001. The Operator should review the existing EMS to ensure it is robust enough to secure permit compliance. An audit of the EMS will be carried out by Natural Resources Wales later this year.

## EPR Compliance Assessment Report

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|                        |                                              |            |            |
|------------------------|----------------------------------------------|------------|------------|
| Site                   | Cott Wrexham (Calypso)<br>Manufacturing Site | Permit Ref | AB3094FQ   |
| Operator/Permit holder | Cott Beverages Limited                       | Date       | 23/03/2016 |

### Section 3 – Enforcement Response

You must take immediate action to rectify any non-compliance and prevent repetition.

Non-compliance with your permit conditions constitutes an offence and can result in criminal prosecutions and/or suspension or revocation of a permit. Please read the detailed assessment in Section 2 and the steps you need to take in Section 4 below.

### Section 4 – Action(s)

This section summarises the actions identified during the assessment along with the timescales for when they will need to be completed.

| Criteria Ref.       | CCS Category | Action required/advised | Due Date |
|---------------------|--------------|-------------------------|----------|
| See Section 1 above |              |                         |          |

## Section 5 – Compliance notes for the Operator

To ensure you correct actual or potential non-compliance we may

- Advise on corrective actions verbally or in writing
- Require you to take specific actions verbally or in writing
- Issue a notice
- Require you to review your procedures or management system
- Change some of the conditions of your permit
- Decide to undertake a full review of your permit

Any breach of a permit condition is an offence and we may take legal action against you

- We will normally provide advice and guidance to assist you to come back into compliance either after an offence is committed or where we consider that an offence is likely to be committed. This is without prejudice to any other enforcement response that we consider may be required.
- Enforcement action can include the issue of a formal caution, prosecution, the service of a notice and/or suspension or revocation of the permit.

**See our Enforcement and Civil Sanctions guidance for further information**

This report does not relieve the site operator of the responsibility to

- Ensure you comply with the conditions of the permit at all times and prevent pollution of the environment
- Ensure you comply with other legislative provisions which may apply

### Non-compliance scores and categories

| CCS category | Description                                                          | Score |
|--------------|----------------------------------------------------------------------|-------|
| C1           | A non-compliance that could have a major environmental effect        | 60    |
| C2           | A non-compliance which could have a significant environmental effect | 31    |
| C3           | A non-compliance which could have a minor environmental effect       | 4     |
| C4           | A non-compliance which has no potential environmental effect         | 0.1   |

**Operational Risk Appraisal (Opra)** - Compliance assessment findings may affect your Opra score and/or your charges. This score influences the resource we use to assess permit compliance.

## Section 6 – General information

### Data protection notice

The information on this form will be processed by the Natural Resources Wales (NRW) to fulfil its regulatory and monitoring functions and to maintain the relevant public register(s). The NRW may also use and/or disclose it in connection with:

- Offering/providing you with its literature/services relating to environmental matters
- Consulting with the public, public bodies and other organisations (eg. Health and Safety Executive, local authorities) on environmental issues
- Carrying out statistical analysis, research and development on environmental issues
- Providing public register information to enquirers
- Investigating possible breaches of environmental law
- Assessing customer service satisfaction and improving its service
- Freedom of Information Act/Environmental Regulations request

The NRW may pass it on to its agents/representatives to do these things on its behalf. You should ensure that any persons named on this form are informed of the contents of this data protection notice.

### Disclosure of information

The NRW will provide a copy of this report to the public register(s). However, if you consider that any information contained in this reports should not be released to the public register(s) on the grounds of commercial confidentiality, you must write to your local area office within twenty working days of receipt of this form indicating which information it concerns and why it should not be released, giving your reasons in full.

### Customer charter

#### What can I do if I disagree with this compliance assessment report?

If you are unable to resolve the issue with your site officer, you should firstly discuss the matter with officer's line managers using the informal appeals procedure. If you wish to raise your dispute further through our official Complaints and Commendations procedure, phone our general enquiry number 0300 065 3000 (Mon to Fri 08.00 – 18.00) and ask for the Customer Contact team or send an email to [enquiries@naturalresourceswales.gov.uk](mailto:enquiries@naturalresourceswales.gov.uk). If you are still dissatisfied you can make a complaint to the Public Services Ombudsman for Wales. For advice on how to complain to the Ombudsman phone their helpline on 0845 607 0987.

#### Welsh Language

If you would like this form in Welsh please contact your Regulatory Officer.