
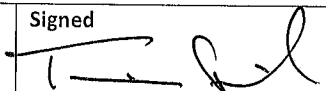

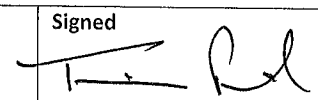



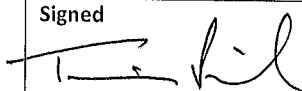
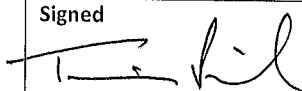
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Issue Date:	27.11.15	Issue By:	TP	
Reason for amendment:	New Document	Authorised by:	KB	
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Odour complaint report form		
Time and date of complaint 09.41 26.09.16	Name, address and telephone of complainant (or approximate location) NW of site	
Date of odour	23.09.16	
Time of odour	All day	
Reported location	NW of site	
Weather conditions (dry, raining, fog etc)	Dry	
Temperature	8-17 centigrade av. 12	
Wind strength	2-9 mph av. 4	
Wind direction (blowing from)	Between S and E	
Complainant's description of odour		
<i>What does it smell like</i>	Smokey Bacon flavour	
<i>Intensity</i>	Terrible odour	
<i>Duration</i>	3 days	
<i>Constant or intermittent</i>	Constant	
<i>Other comments</i>		
<i>Any other relevant information</i>	Complaint reports "Haze hanging in the valley when there is no wind present"	
Is the odour likely to be due to Sensient	Unlikely: Product mix does not smell of smokey bacon plus products over the period of the complaint have been very variable.	
What processes were on site at time of complaint	Drytec: Beef for 1 hour, 7 hour wash, then chicken Eva: Cheese for 5 hours Small dryers Ham and Paprika Reactors, yeast based products (do not smell of smoky bacon)	
Operating conditions at time of complaint	All scrubbing systems where reported to be working correctly,	
Actions taken	Emission control equipment has been re-checked.	
Form completed by Tim Pink	Date 26.09.16	Signed 

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Odour complaint report form		
Time and date of complaint 09.41 26.09.16	Name, address and telephone of complainant (or approximate location) NW of site	
Date of odour	24.09.16	
Time of odour	All day	
Reported location	NW of site	
Weather conditions (dry, raining, fog etc)	Rain showers	
Temperature	14-19 centigrade Av. 16	
Wind strength	6-14mph av. 9	
Wind direction (blowing from)	Predominately SE	
Complainant's description of odour		
<i>What does it smell like</i>	Smokey Bacon flavour	
<i>Intensity</i>	Terrible odour	
<i>Duration</i>	3 days	
<i>Constant or intermittent</i>	Constant	
<i>Other comments</i>	Complainant states "odour was persistent all through to early hours this morning to which they had woken up to a sore throat.	
<i>Any other relevant information</i>	Complaint reports "Haze hanging in the valley when there is no wind present"	
Is the odour likely to be due to Sensient	Unlikely, Products in production do not smell of smokey bacon and several different products were produced over the time of the alleged constant odour. Although there was an issue found on the auto dosing system on the Eva scrubber on the following morning the Eva was not use.	
What processes were on site at time of complaint	Reactors, Yeast based products Drytec dryer: Chicken Eva not running Small dryers not running	
Operating conditions at time of complaint	All scrubbing systems where reported to be working correctly during morning checks.	
Actions taken	Emission control equipment checked thoroughly and confirmed OK	
Form completed by Tim Pink	Date 26.09.16	Signed 

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Odour complaint report form			
Time and date of complaint 09.41 26.09.16	Name, address and telephone of complainant (or approximate location) NW of site		
Date of odour	25.09.16		
Time of odour	All day		
Reported location	NW of site		
Weather conditions (dry, raining, fog etc)	Rain Showers		
Temperature	9-16 Centigrade Av. 13		
Wind strength	0-6 mph av 2		
Wind direction (blowing from)	SE to NW (50:50 split during the 24 hour period)		
Complainant's description of odour			
<i>What does it smell like</i>	Smokey Bacon favour		
<i>Intensity</i>	Terrible odour		
<i>Duration</i>	3 days		
<i>Constant or intermittent</i>	Constant		
<i>Other comments</i>	Complainant states "odour was persistent all through to early hours this morning to which they had woken up to a sore throat.		
<i>Any other relevant information</i>	Complaint reports "Haze hanging in the valley when there is no wind present"		
Is the odour likely to be due to Sensient	Unlikely, Products in production do not smell of Smokey bacon and several different products were produced over the time of the alleged constant odour. The issue with the EVA auto dosing system does not cover the period of the alleged Sensient Odour and was rectified by standard manual dosing until a permanent repair could be made to the auto dosing system.		
What processes were on site at time of complaint	Reactors; Standard charges. Drytec, Yeast product not Smokey Bacon odour Eva, Generic meat, not Smokey bacon odour		
Operating conditions at time of complaint	All scrubbing systems were reported to be working correctly, bar from the EVA dryer. The Eva scrubber on Sunday morning at 10:00am was reported by the shift engineer to have a problem on the hypo chlorite dosing, proportional auto dosing control was not working correctly. Manual dosing was implemented. Auto dosing system was reinstated on Monday morning. All scrubbers are now working correctly.		
Actions taken	Emission control equipment has been re-checked.		
Form completed by Tim Pink	<table border="0" style="width: 100%;"> <tr> <td style="width: 50%;">Date 26.09.16</td> <td style="width: 50%;">Signed </td> </tr> </table>	Date 26.09.16	Signed 
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