



**Cyfoeth  
Naturiol**  
Cymru  
**Natural  
Resources**  
Wales

# Notice of variation with introductory note

Environmental Permitting (England & Wales) Regulations 2016

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**Dunbia (UK)**

**Dunbia Cross Hands  
Cross Hands Business Park West  
Cross Hands  
Carmarthen  
SA14 6RF**

Variation number

**EPR/BU8002IT/V005**

Permit number

**EPR/BU8002IT**

# Dunbia Cross Hands

## Permit number EPR/BU8002IT

### Introductory note

#### This introductory note does not form a part of the notice

The following notice gives notice of the variation of an environmental permit.

Based on the introduction of additional processes within the Installation, the Operator has added an additional Carbon Dioxide cylinder to the site operations to provide extra cooling.

This variation adds 3 emission points (tank vents) associated with the additional cylinder.

This variation removes the monitoring requirement for emissions to air from a small boiler and cookers fired on natural gas.

The schedules specify the changes made to the original permit.

The status log of a permit sets out the permitting history, including any changes to the permit reference number.

<b>Status log of the permit</b>		
<b>Description</b>	<b>Date</b>	<b>Comments</b>
Application BU8002	Received 26/01/04	Additional fee and information required. Application duly made as of 27/02/04
Permit BU8002	Issued 02/07/04	Issued to Dawn Meats (UK) Limited
Application BU8002IT/V002	Received 15/09/09	Application withdrawn
Application BU8002IT/V003	Received 09/04/14	Duly made as of 09/04/14
Variation issued	15/08/14	
Application EPR/BU8002IT/V004 (variation)	Duly made 28/04/15	Application to vary the permit to incorporate site changes
Variation determined EPR/BU8002IT	29/07/15	Varied permit issued
Application EPR/BU8002IT/V005	Duly made 10/05/18	Application to add additional CO <sub>2</sub> cylinder to the site and change company name to Dunbia UK.
Variation determined EPR/BU8002IT	31/05/18	

End of introductory note

## Notice of variation

Environmental Permitting (England and Wales) Regulations 2016

The Natural Resources Body for Wales (“Natural Resources Wales”) in exercise of its powers under regulation 20 of the Environmental Permitting (England and Wales) Regulations 2016 varies

Permit number  
**EPR/BU8002IT**

issued to:  
**Dunbia (UK)** (“the operator”)

whose registered office is

**Michael House  
Castle Street  
Exeter  
EX4 3LQ**

company registration number **03382084**

to operate a regulated facility

**Cross Hands Business Park West  
Cross Hands  
Carmarthen  
SA14 6RF**

to the extent set out in the schedules.

The notice shall take effect from 31/05/18

Signed

Date

	<b>31/05/18</b>
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Anna Lewis, Principal Permitting Officer  
Authorised on behalf of Natural Resources Wales

## Schedule 1 – conditions to be deleted

None

## Schedule 2 – conditions to be amended

The following conditions are amended as a result of the application made by the operator;

Table 2.1.1 within Condition 2.1.1 of permit BU8002IT is updated to:

Table 2.1.1 – Operating Techniques		
Description	Parts	Date received
Application BU8002	The response to questions 2.1 and 2.2 given in Attachment A, Section 2.1	28/01/04
Application EPR/BU8002IT/V003	Environmental Minor Variation 1, dated 02/02/14	09/04/14
e-mail from operator	Describing new emission stack for boiler	17/06/14
Application EPR/BU8002IT/V004	Minor Technical Variation Application and proposed changes document	22/04/15
Application EPR/BU8002IT/V005	Minor Technical Variation Application and proposed changes document	17/04/18

Table 2.2.1.2 within Condition 2.2.1.2 of permit BU8002 is updated to:

Table 2.2.1.2: Emission points to air		
Emission point reference of description	Source	Location of emission point
A1	Cookers	As on-site plan in Schedule 4 of variation notice BU800IT/V003
A2	Boiler installed 2004	As on-site plan in Schedule 4 of variation notice BU800IT/V003
A3 & A4	Hot water plant	As on-site plan in Schedule 4 of variation notice BU800IT/V003
A5	Low Temperature Plant	As on-site plan in Schedule 4 of variation notice BU800IT/V003
A6	Boiler installed 2014	As on-site plan in Schedule 4 of variation notice BU800IT/V003
A7	Smoker unit	Site plan to be updated as requested via improvement condition IC8
A8-A10	CO <sub>2</sub> cylinder	Listed in documents provided with variation application BU800IT/V005 (CO <sub>2</sub> vent systems 002)

Table 2.2.1.3 within Condition 2.2.1.3 of permit BU8002 is updated to:

<b>Table 2.2.1.3 Emission limits to air and monitoring</b>						
<b>Emission point ref. &amp; location</b>	<b>Parameter</b>	<b>Source</b>	<b>Limit (including unit)</b>	<b>Reference period</b>	<b>Monitoring frequency</b>	<b>Monitoring standard or method</b>
A1	No Parameters set					No monitoring required
A2	No Parameters set					No monitoring required
A3 & A4	No Parameters set					No monitoring required
A5	No Parameters set					No monitoring required
A6	No Parameters set					No monitoring required
A7	No Parameters set					No monitoring required
A8 – A10	No Parameters set					No monitoring required

**Schedule 3 – conditions to be added**

None

END OF VARIATION NOTICE