

# Surrender notice with introductory note

The Environmental Permitting (England & Wales) Regulations 2010

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Kimberly-Clark Limited

Flint Paper Mill  
Aber Road  
Flint  
Flintshire  
CH6 5EX

Surrender application number

**EPR/BJ9703IM/S004**

Permit number

**EPR/BJ9703IM**

# Flint Mill

## Permit number EPR/BJ9703IM

### Introductory note

#### This introductory note does not form a part of the notice

The following notice gives notice of the surrender in part of an environmental permit.

This partial surrender is to account for the closure of Delyn mill, part of Flint Paper Mill located within the Aber Industrial Estate, Flint, North Wales.

The closure will involve; plant shutdown and removal, service isolation, building superstructure dismantling and partial removal of substructure and the remainder appropriately finished and landscaped.

This is considered to be a low risk partial surrender as the operator was able to demonstrate activities have taken place within a building upon a sealed surface and therefore likelihood of contamination from the permitted activities is highly unlikely.

The status log of a permit sets out the permitting history, including any changes to the permit reference number.

Status log of the permit		
Description	Date	Comments
Application received	21/02/01	Application for paper mill
request for additional information	29/04/02	Response dated 21/05/02
Permit determined EPR/BJ9703IM	27/03/03	Permit issued to Kimberly –Clark Limited
Environment Agency Paper and Pulp Sector Review 2011 Variation determined EPR/BJ9703IM/V002 Permit EPR/BJ9703IM	27/09/11	Varied and consolidated permit issued in modern condition format
Environment Agency variation determined EPR/BJ9703IM/V003	21/03/13	Agency variation to implement the changes introduced by the Industrial Emissions Directive
Low Risk Partial Surrender Application EPR/BJ9703IM/S004	Duly Made 12/11/14	Application to partially surrender and area of the permit.
Application determined EPR/BJ9703IM/S004	25/02/14	Low Risk Partial Surrender Issued

End of introductory note

## Notice of surrender

The Environmental Permitting (England and Wales) Regulations 2010

The Natural Resources Body for Wales (“Natural Resources Wales”) in exercise of its powers under regulation 25 of the Environmental Permitting (England and Wales) Regulations 2010 accepts the surrender in part of

Permit number  
**EPR/BJ9703IM**

issued to  
**Kimberly-Clark Limited** (“the operator”)

whose registered office is  
**1 Tower View  
Kings Hill  
West Malling  
Kent  
ME19 4HA**

company registration number **00308676**

to operate an installation at  
**Flint Paper Mill  
Aber Road  
Flint  
Flintshire  
CH6 5EX**

to the extent set out in the schedules. The notice shall take effect from 23/02/14.

Name

Date

	<b>25 Feb 2015</b>
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Authorised on behalf of Natural Resources Wales

### Schedule 1 – conditions to be deleted

None.

### Schedule 2 – conditions to be amended

The following conditions are amended as detailed, as a result of the application made by the operator.

Table S1.1 Activities is amended to the following:

<b>Table S1.1 activities</b>		
<b>Activity listed in Schedule 1 of the EP Regulations</b>	<b>Description of specified activity and WFD Annex I and II operations</b>	<b>Limits of specified activity and waste types</b>
S6.1 A1 (b)	Producing in industrial plant, paper board where the plant has a production capacity of more than 20 tonnes per day.	From receipt of waste paper and virgin fibre at Coleshill Mill to despatch of products to distribution warehouse.
S5.4 A(1) (a) (i)	Biological treatment of effluent from the paper making process in on-site effluent treatment plant.	From transfer of effluent from Coleshill Mill to the effluent treatment plant through to discharge of treated effluent to the Dee Estuary. Effluent shall only be discharged to the Dee Estuary on the ebb tide 30 mins after high tide for a maximum of 2 hours.
<b>Directly Associated Activity</b>		
Combustion Plant	Provision of steam for use in the process by burning gas (or gas oil) in a boiler.	Combustion of fuel to release of exhaust gases to atmosphere.
Surface water disposal	Discharge of clean uncontaminated site surface water from roofs, paths and roads	From transfer through the drainage system to discharge into the Dee Estuary via Flint mill and the Swincharde Brook.

Table S3.1 Point source emissions to air is amended to the following (A1-A5 removed):

**Table S3.1 Point source emissions to air – emission limits and monitoring requirements**

<b>Emission point ref. &amp; location</b>	<b>Parameter</b>	<b>Source</b>	<b>Limit (including unit)</b>	<b>Reference period</b>	<b>Monitoring frequency</b>	<b>Monitoring standard or method</b>
A6 Coleshill Mill Boiler flue – point A6 in figure 5.2.2.1	Oxides of Nitrogen (NO and NO <sub>2</sub> expressed as NO <sub>2</sub> )	Boiler Plant	250mg/m <sup>3</sup>	Half hourly average	Every 6 months <sup>Note 1</sup>	BS En 14792 or ISO 10849
A7 Coleshill Mill drying hood – point A7 in figure 5.2.2.1	Oxides of Nitrogen (NO and NO <sub>2</sub> expressed as NO <sub>2</sub> )	Drying hood	50mg/m <sup>3</sup>	Half hourly average	Every 6 months <sup>Note 1</sup>	BS En 14792 or ISO 10849
A7 Coleshill Mill drying hood – point A7 in figure 5.2.2.1	Particulates	Drying hood	No limit set	Minimum 4 hour sample	Every 6 months <sup>Note 1</sup>	BS13284-1 and MID
A8 Coleshill Mill H&V Fan 1 – point A8 in figure 5.2.2.1	No parameters set	H&V Fan 1	No limit set	-	-	-
A9 Coleshill Mill H&V Fan 2 – point A9 in figure 5.2.2.1	No parameters set	H&V Fan 2	No limit set	-	-	-
A10 Coleshill Mill H&V Fan 3 – point A10 in figure 5.2.2.1	No parameters set	H&V Fan 3	No limit set	-	-	-
A11 Coleshill Mill H&V Fan 4 – point A11 in figure 5.2.2.1	No parameters set	H&V Fan 4	No limit set	-	-	-
A12 Coleshill Mill H&V Fan 5 – point A12 in figure 5.2.2.1	No parameters set	H&V Fan 5	No limit set	-	-	-
A13 Coleshill Mill H&V Fan 6 – point A13 in figure 5.2.2.1	No parameters set	H&V Fan 6	No limit set	-	-	-
A14 Coleshill Mill de-ink vacuum exhaust – point A14 in figure 5.2.2.1	No parameters set	De-ink vacuum	No limit set	-	-	-
A15 Coleshill Mill dust extraction – point A15 in figure 5.2.2.1	Particulates	Dust extraction flue	No limit set	Minimum 4 hour sample	Every 6 months <sup>Note 1</sup>	BS13284-1 and MID
A16 Coleshill Mill stock preparation extract duct – point A16 in figure 5.2.2.1	No parameters set	Stock preparation extract duct	No limit set	-	-	-

**Table S3.1 Point source emissions to air – emission limits and monitoring requirements**

Emission point ref. & location	Parameter	Source	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard or method
A17 Coleshill Mill roof mounted air extract units (x8) – point A17 in figure 5.2.2.1	No parameters set	Coleshill Mill roof mounted extract units	No limit set	-	-	-
A18 Coleshill mist extract	No parameters set	Coleshill mist extract	No limit set	-	-	-

Note 1: Monitoring to be undertaken when burning gas as the fuel

Table S4.1 Reporting of monitoring data is amended to the following:

**Table S4.1 Reporting of monitoring data**

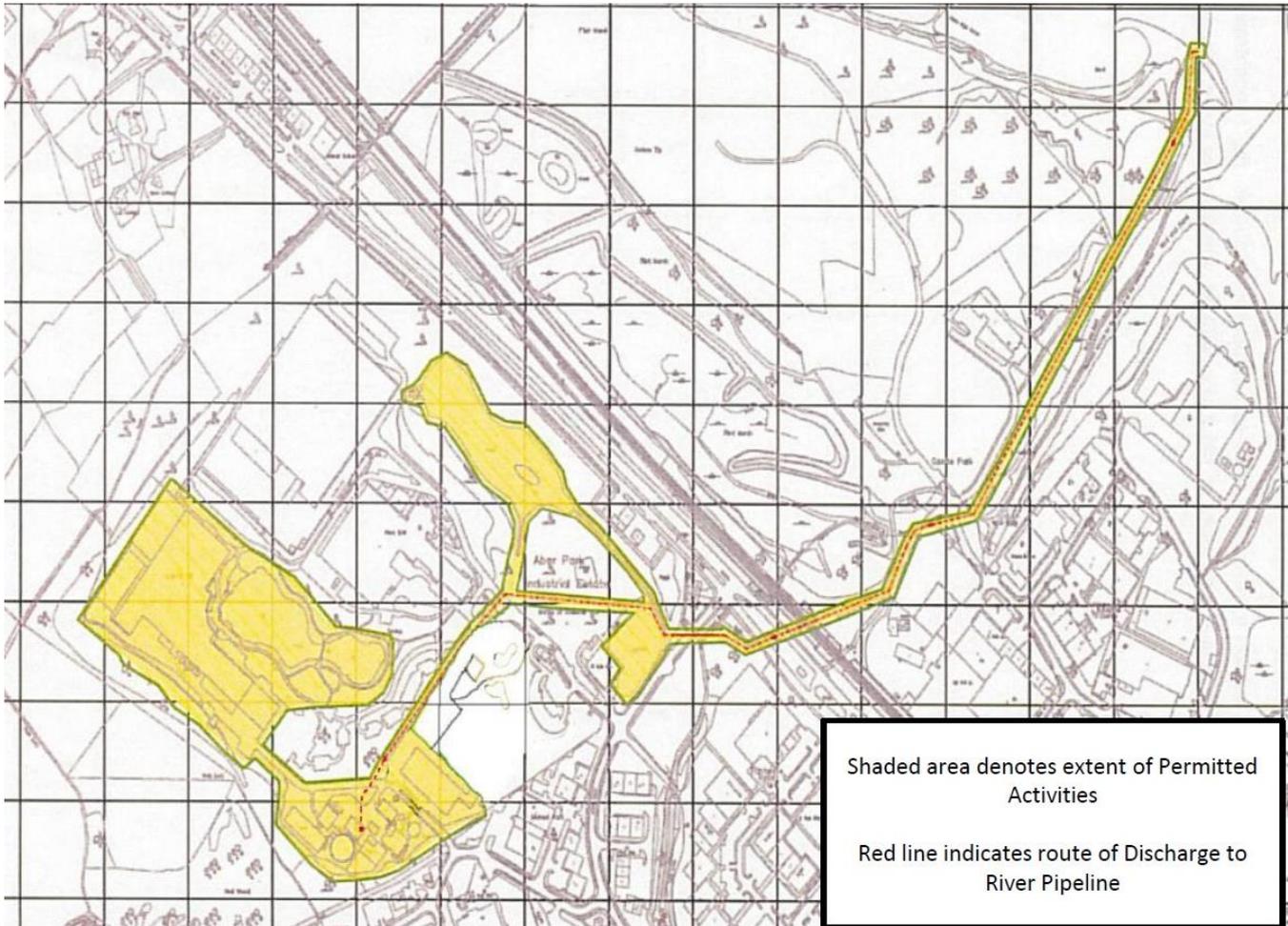
Parameter	Emission or monitoring point/reference	Reporting period	Period begins
Emissions to air Parameters as required by condition 3.5.1.	A6, A7 and A15	Every 6 months	From date of partial surrender issue
Emissions to water Parameters as required by condition 3.5.1	W2	Every 12 months where monitoring frequency is annual and every 3 months for monitoring frequency less than annual	From date of partial surrender issue

### Schedule 3 – conditions to be added

None.

### Schedule 4 – amended plan

The area of the site is reduced to that shown in the attached amended plan.



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