



DRAWING No	QTY.	DESCRIPTION	MATERIAL	REMARKS	WEIGHT
K2155-26-2003	16	SPRAY BAR ASSEMBLY			14.34
K2155-26-2004	4	SEALS BLOCK ASSEMBLY			3.23
K2155-26-3001	1	SPRAY TUNNEL	AISI 304		1497.85
K2155-26-3005	2	ENTRY FRAME	AISI 304		2.39
K2155-26-3006	2	ADJUSTABLE ENTRY RUBBER	Rubber		1.03
K2155-26-3007	1	TUNNEL SMALL LID	AISI 304		28.15
K2155-26-3008	2	TUNNEL LARGE LID	AISI 304		31.71
K2155-26-3009	4	SUPPORT ROLL SEAL	Polypropylene		18.30
K2155-26-3042	1	BEARING & TANK SUPPORT FRAME	S275JR		724.12
K2155-26-3043	2	BEARING SUPPORT PLATE	S275JR		8.34
K2155-26-3044	1	SUPPORT TANK FRAME	S275JR		484.79
K2155-26-3047	8	ALIGNMENT PLATES	S275JR		12.66
K2155-99-2006	1	WATER QUENCH SUPPORT ROLL ASSEMBLY			1148.37
STD-000008	14	WASHER DIN 127 A10	Spring Steel		0.00
STD-000075	8	WASHER DIN 127 A24	Spring Steel		0.02
STD-000261	8	WASHER DIN 127 A20	Spring Steel		0.02
STD-000564	14	NUT DIN 934 M10	8		0.011
STD-001337	8	SCREW DIN 933 M20x50	8.8		0.20
STD-001452	4	SCREW DIN 933 M24x80	8.8		0.4119
STD-001569	14	SCREW DIN 933 M10x30	8.8		0.0292
STD-001795	8	WASHER DIN 126 M20	Steel		0.02
STD-001801	70	WASHER DIN 126 M16	A4		0.01
STD-001830	8	WASHER DIN 126 M24	Steel		0.031
STD-001948	2	BLANKING FLANGE EN 1092 DN80 PN6	AISI 304		3.60
STD-001949	2	END CAP 1-1/2"	AISI 316		0.36
STD-001950	71	LOBE KNOB 'ELESAR' VCT.74 FP-M16	Polypropylene		0.12
STD-001953	4	NUT DIN 938 M.24	8		0.06
STD-001954	8	SCREW DIN 931 M24x90	8.8		0.45

ZONE	REV.	DESCRIPTION	DATE	DRAWN BY
A		APPROVED FOR MANUFACTURING	12/08/2016	Fco. Gálvez

DESCRIPTION	MACHINE	CUSTOMER	SCALE
SPRAY TUNNEL ASSEMBLY	WATER QUENCH	TATA COLORS, SHOTTON	1:10
FABRICATION TOLERANCE	MACHINING TOLERANCE STANDARD	MATERIAL	FORMA
UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN MILLIMETERS (MM) AND DECIMAL PLACES ARE TO 0.1mm. ANGULAR TOLERANCES ARE TO 1°. ECCENTRICITY TOLERANCE IS 0.05mm TIR.	UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN MILLIMETERS (MM) AND DECIMAL PLACES ARE TO 0.1mm. ANGULAR TOLERANCES ARE TO 1°. ECCENTRICITY TOLERANCE IS 0.05mm TIR.	UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN MILLIMETERS (MM) AND DECIMAL PLACES ARE TO 0.1mm. ANGULAR TOLERANCES ARE TO 1°. ECCENTRICITY TOLERANCE IS 0.05mm TIR.	1:10
DRG N° / ITEM N° TO BE STAMPED / ENGRAVED ON EACH ITEM WHERE SHOWN TRUS =	DRG N°	WEIGHT (KG)	SHEET
KCS HerrVoss UK	K2155-26-2002	4412.75	1/1
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