

Calculation of Chimney Height Using Method in Technical Guidance Note D1
 Kriger 2 MWth Biomass Boiler, Hale Construction Ltd, Neath
 Calculations Based on Data Supplied by Kriger and Woodtek Energy Ltd (Darren Jones)
 April 17, 2019

PG 5/1(18) ELVs converted to 11% O2 equivalents

Gas Temp C	130			Heat Release MWth (1 Boiler)	Heat Release MWth (>1 Boiler)			
Gas Temp K	403			0.129				
Stack Diameter	0.50	XS Area				Q<1	a	-0.94
Gas Rate Am3/s	1.26	0.20 m²				Q>1	b	0.49
Gas Velocity m/s	6.4	0.85 Nm3/s @ 11% O2		No. of Boilers 1			a	-1.01
FG O2 (%)	NA	0.85 Nm3/s @ 11% O2		Diameter of 1 Flue (m) 0.5			b	0.48
Building Height m	6.0	3,043 Nm3/hr @ 11% O2					x	-2.92
FG H2O (%)	NA	4,536 Am3/hr	I Boiler				y	5.43
Std O2 (%)	NA	1.26 Am3/s	I Boiler				z	-2.27
		1.26 Am3/s	Multiple Boilers					

	Discharge Conc. (mg/m3)	Discharge Conc. (mg/Nm3)	Discharge Rate (g/s)	Guideline Concentration (mg/m3)	Background Concentration (mg/m3)	Pollution Index (m3/s)	
NOx		332	0.281	4.40	0.020	64	NOx
NO2		166	0.140	0.2	0.015	759	NO2
NO		166	0.140	1	0.005	141	NO
CO		149	0.126	57	0.110	2	CO
PM ₁₀	10	7	0.006	0.05	0.014	157	PM10
Total						759	Total

Case for Single Building

U _b (m)	M (m4/s2)	Min U _m (m)	U _m (m)	U Corrected Chimney Height (Metres)	Height Above Building (Metres)
2.9	5.7	1.4	5.4	9.7	3.7

Case for Multiple Buildings within 5U_m

5U_m = 27.0 metres CHECK THAT D < 5U_m

Building No.	Distance (metres)	Ridge Height (metres)	Height (H)	Projected Width (B)	Length (metres)	K (Min H & B)	T (H+1.5K)
Boiler House	0	1	6.0	46.6	43.8	6.0	15.0
1	24	1	12.0	81.8	73.3	12.0	30.0
2	44	0	15.0	64.5	55.4	0.0	0.0

Length Width
 43.8 15.9
 73.3 36.3
 55.4 33.1

H _m (H _{max})	T _m (T _{max})	U Min U _m &U _b	Is U>Tm? (1=Y, 0=N)	Corr. Disch. Ht. (Metres)
12.0	30.0	2.9	0	16

Effective Chimney Height (U_{eff})

$$U_{eff} = 1.66 \times (U_{act} - H)$$

U _{act}	U _{eff}
-3.3	10.0
-1.7	11.0
0.0	12.0
1.7	13.0
3.3	14.0
5.0	15.0
6.6	16.0
8.3	17.0
10.0	18.0
11.6	19.0
13.3	20.0