

## Permit with introductory note

Pollution prevention and control (England & Wales) regulations 2000

---

Wrexham Metal Finishing Chemicals

Almetron Limited  
Unit 24 Abenbury Way  
Wrexham industrial Estate  
Wrexham  
LL13 9UZ

Permit number  
YP3736UX

# Wrexham Metal Finishing Chemicals Permit Number YP3736UX

## Introductory note

### *This introductory note does not form a part of the permit*

The main features of the installation are as follows.

Almetron Limited is a private limited company and sole operator of the installation which is situated on the western boundary of Wrexham Industrial Estate in a mixed rural / low density housing setting approximately 1 mile from the eastern boundary of Wrexham Town proper. Almetron Limited predominantly manufactures blends of chemicals destined for the metal finishing sector and blends are not subject to the Pollution Prevention and Control (England & Wales) Regulations 2000, as amended. However, approximately 10% of production involves reactive chemistry which is subject to the regulations as designated listed activities though in this case considered to be of low environmental impact. The activities qualifying are the manufacture of aqueous solutions of peracetic acid and inorganic salts of phosphates, acetates and sulphamates.

#### Status Log of the permit

Detail	Date	Response Date
Application YP3736UX	Duly made 06/09/2007	
Permit determined	28/11/2007	

End of Introductory Note

**Permit**

Pollution Prevention and Control  
(England and Wales) Regulations 2000

# Permit

Permit number  
**YP3736UX**

The Environment Agency (the Agency) in exercise of its powers under Regulation 10 of the Pollution Prevention and Control (England and Wales) Regulations 2000 (SI 2000 No 1973) hereby authorises

**Almetron Limited** ("the operator"),

whose registered office is

**Unit 24 Abenbury Way  
Wrexham Industrial Estate  
Wrexham  
LL13 9UZ**

company registration number 1744029

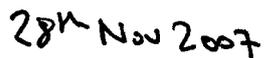
to operate an installation at

**Wrexham Metal Finishing Chemicals  
Unit 24 Abenbury Way  
Wrexham Industrial Estate  
Wrexham  
LL13 9UZ**

to the extent authorised by and subject to the conditions of this permit.

Signed

Date

	
---	---

**J M Ingram**

Authorised to sign on behalf of the Agency

# Conditions

## 1 Management

### 1.1 General management

1.1.1 The activities shall be managed and operated:

- (a) in accordance with a management system, which identifies and minimises risks of pollution, including those arising from operations, maintenance, accidents, incidents and non-conformances and those drawn to the attention of the operator as a result of complaints; and
- (b) by sufficient persons who are competent in respect of the responsibilities to be undertaken by them in connection with the operation of the activities.

1.1.2 Records demonstrating compliance with condition 1.1.1 shall be maintained.

1.1.3 Any person having duties that are or may be affected by the matters set out in this permit shall have convenient access to a copy of it kept at or near the place where those duties are carried out.

### 1.2 Accident management plan

1.2.1 The operator shall:

- (a) maintain and implement an accident management plan;
- (b) review and record at least every 4 years or as soon as practicable after an accident, (whichever is the earlier) whether changes to the plan should be made;
- (c) make any appropriate changes to the plan identified by a review.

### 1.3 Energy efficiency

1.3.1 The operator shall:

- (a) take appropriate measures to ensure that energy is used efficiently in the activities;
- (b) review and record at least every 4 years whether there are suitable opportunities to improve the energy efficiency of the activities; and
- (c) take any further appropriate measures identified by a review.

### 1.4 Efficient use of raw materials

1.4.1 The operator shall:

- (a) take appropriate measures to ensure that raw materials and water are used efficiently in the activities;
- (b) maintain records of raw materials and water used in the activities;

- (c) review and record at least every 4 years whether there are suitable alternative materials that could reduce environmental impact or opportunities to improve the efficiency of raw material and water use; and
- (d) take any appropriate further measures identified by a review.

## **1.5 Avoidance, recovery and disposal of wastes produced by the activities**

1.5.1. The operator shall:

- (a) take appropriate measures to ensure that waste produced by the activities is avoided or reduced, or where waste is produced it is recovered wherever practicable or otherwise disposed of in a manner which minimises its impact on the environment;
- (b) review and record at least every 4 years whether changes to those measures should be made; and
- (c) take any further appropriate measures identified by a review.

## **1.6 Site security**

1.6.1. Site security measures shall prevent unauthorised access to the site, as far as practicable.

# **2. Operations**

## **2.1 Permitted activities**

2.1.1 The operator is authorised to carry out the activities specified in schedule 1 table S1.1 (the "activities").

## **2.2 The site**

2.2.1 The activities shall not extend beyond the site, being the land shown edged in green on the site plan at schedule 2 to this permit.

## **2.3 Operating techniques**

2.3.1 The activities shall, subject to the conditions of this permit, be operated in accordance with the principles specified in Environment Agency IPPC Regulatory Guidance Series No.7, Criteria For Determining Whether An Installation Can Be Classified As Low Impact, Version 3 - June 2006.

## **2.4 Closure and decommissioning**

2.4.1 The operator shall maintain and operate the activities so as to prevent or where that is not practicable, to minimise, any pollution risk on closure and decommissioning.

- 2.4.2 The operator shall maintain a site closure plan that demonstrates how the activities can be decommissioned to avoid any pollution risk and return the site to a satisfactory state.
- 2.4.3 The operator shall carry out and record a review of the site closure plan at least every 4 years.
- 2.4.4 The site closure plan (or relevant part thereof) shall be implemented on final cessation or decommissioning of the activities or part thereof.

### **3. Emissions and monitoring**

#### **3.1 Emissions to water, air or land**

- 3.1.1 There shall be no point source emissions to water, air or land except from the sources and emission points listed in schedule 4 tables S4.1, S4.2 and S4.3.

#### **3.2 Transfers off-site**

- 3.2.1 Records of all the wastes sent off site from the activities, for either disposal or recovery, shall be maintained.

#### **3.3 Fugitive emissions of substances**

- 3.3.1 Fugitive emissions of substances (excluding odour, noise and vibration) shall not cause pollution. The operator shall not be taken to have breached this condition if appropriate measures have been taken to prevent or where that is not practicable, to minimise, those emissions.
- 3.3.2 All liquids, whose emission to water or land could cause pollution, shall be provided with secondary containment, unless the operator has used other appropriate measures to prevent or where that is not practicable, to minimise, leakage and spillage from the primary container.

#### **3.4 Odour**

- 3.4.1 Emissions from the activities shall be free from odour at levels likely to cause annoyance outside the site, as perceived by an authorised officer of the Agency, unless the operator has used appropriate measures to prevent or where that is not practicable to minimise the odour.

#### **3.5 Noise and vibration**

- 3.5.1 Emissions from the activities shall be free from noise and vibration at levels likely to cause annoyance outside the site, as perceived by an authorised officer of the Agency, unless the operator has used appropriate measures to prevent or where that is not practicable to minimise the noise and vibration.

## **4. Information**

### **4.1 Records**

- 4.1.1 All records required to be made by this permit shall:
- (a) be legible;
  - (b) be made as soon as reasonably practicable;
  - (c) if amended, be amended in such a way that the original and any subsequent amendments remain legible, or are capable of retrieval; and
  - (d) be retained, unless otherwise agreed in writing by the Agency, for at least 6 years from the date when the records were made, or in the case of the following records until permit surrender:
    - (i) the site protection and monitoring programme.
- 4.1.2 Any records required to be made by this permit shall be supplied to the Agency within 14 days where the records have been requested in writing by the Agency.
- 4.1.3 All records required to be held by this permit shall be held on the installation and shall be available for inspection by the Agency at any reasonable time.

### **4.2 Reporting**

- 4.2.1 All reports and notifications required by the permit shall be sent to the Agency using the contact details supplied in writing by the Agency.
- 4.2.2 A report or reports on the performance of the activities over the previous year shall be submitted to the Agency by 31 January (or other date agreed in writing by the Agency) each year. The report(s) shall include as a minimum:
- (a) a review of the actual and potential operation of the installation against the low impact criteria issued by the Agency at the time of the review.;
  - (b) where the operator's management system encompasses annual improvement targets, a summary report of the previous year's progress against such targets; and
  - (c) details of any contamination or decontamination of the site which has occurred.

### **4.3 Notifications**

- 4.3.1 The Agency shall be notified without delay following the detection of:
- (a) any malfunction, breakdown or failure of equipment or techniques, accident, or fugitive emission which has caused, is causing or may cause significant pollution;
  - (b) the breach of any low impact installation criterion;
  - (c) any significant adverse environmental effects.
- 4.3.2 Any information provided under condition 4.3.1 shall be confirmed by sending the information listed in schedule 5 to this permit within the time period specified in that schedule.

- 4.3.3 Prior written notification shall be given to the Agency of the following events and in the specified time scales:
- (a) as soon as practicable prior to the permanent cessation of any of the activities;
  - (b) cessation of operation of part or all of the activities for a period likely to exceed 1 year; and
  - (c) resumption of the operation of part or all of the activities after a cessation notified under (b) above.
- 4.3.4 The Agency shall be given at least 14 days notice before implementation of any part of the site closure plan.
- 4.3.5 Where the Agency has requested in writing that it shall be notified when the operator is to undertake monitoring and/or spot sampling, the operator shall inform the Agency when the relevant monitoring is to take place. The operator shall provide this information to the Agency at least 14 days before the date the monitoring is to be undertaken.
- 4.3.6 Not applicable.
- 4.3.7 Not applicable.
- 4.3.8 Not applicable.
- 4.3.9 The Agency shall be notified within 14 days of the occurrence of the following matters, except where such disclosure is prohibited by Stock Exchange rules:
- (a) any change in the operator's trading name, registered name or registered office address;
  - (b) any change to particulars of the operator's ultimate holding company (including details of an ultimate holding company where an operator has become a subsidiary); and
  - (c) any steps taken with a view to the operator going into administration, entering into a company voluntary arrangement or being wound up.

## **4.4 Interpretation**

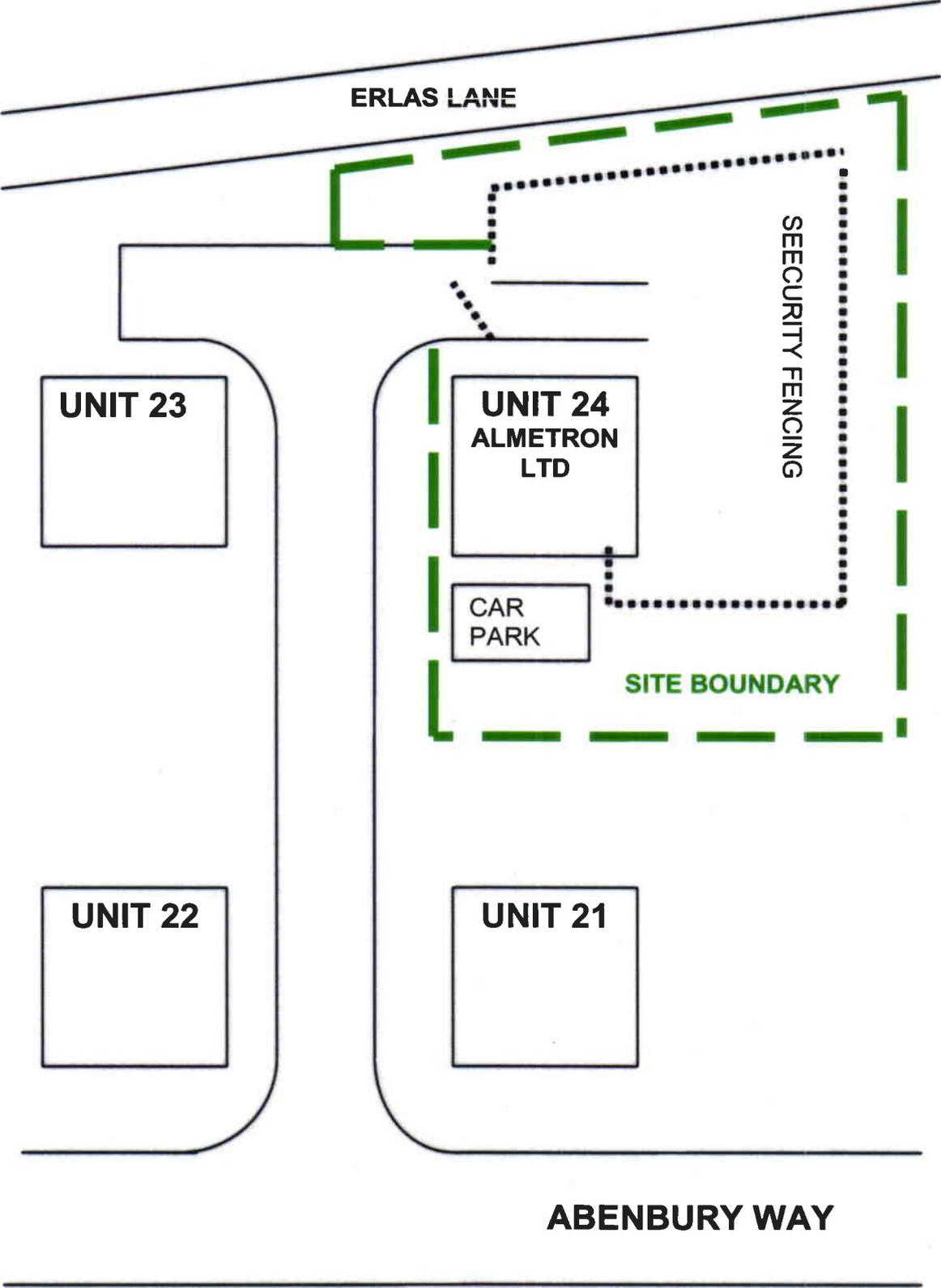
- 4.4.1 In this permit the expressions listed in schedule 6 shall have the meaning given in that schedule.

# Schedule 1 - Operations

**Table S1.1 activities**

<b>Activity listed in Schedule 1 of the PPC Regulations</b>	<b>Description of specified activity</b>	<b>Limits of specified activity</b>
S4.1 A(1)(a)(ii)	Producing aqueous solutions of peracetic acid.	From receipt of raw materials to dispatch of products and wastes.
S4.2 A(1)(a)(iv)	Producing aqueous solutions of metal phosphates (for example salts of sodium, aluminium, manganese and zinc), ammonium and sodium acetates and ferrous sulphamate.	From receipt of raw materials to dispatch of products and wastes. Sulphamate process to include bottled nitrogen gas usage.
<b>Directly Associated Activity</b>		
" - "		

**Schedule 2 - Site plan**



## Schedule 3 - Waste types, raw materials and fuels

**Table S3.1 Raw materials and fuels**

Raw materials and fuel description	Specification
" _ "	" _ "

## Schedule 4 – Emissions and monitoring

**Table S4.1 Point source emissions to air**

<b>Emission point ref. &amp; location</b>	<b>Source</b>
A1 (production of ferrous sulphamate is to only take place in vessel 7, location refer to 'Factory Unit' Section B1.3 Appendices 3 – Site Map and Installation).	Hydrogen is discharged to atmosphere via a flame arrester.
The production of aqueous solutions of peracetic acid, metal phosphates, ammonium and sodium acetates are only to take place in mixing vessels 1-6, 8 and 9 (location refer to 'Factory Unit' Section B1.3 Appendices 3 – Site Map and Installation).	Ammonia, acetic acid and carbon dioxide are discharged inside the manufacturing building and considered to be fugitive emissions.

**Table S4.2 Point source emissions to water (other than sewer)**

<b>Emission point ref. &amp; location</b>	<b>Source</b>
" _ "	" _ "

**Table S4.3 Point source emissions to sewer, effluent treatment plant or other transfers off-site**

<b>Emission point ref. &amp; location</b>	<b>Source</b>
No direct emissions to sewer (location refer to Section B2.2 Appendix 5 – Site Drainage Plan).	Procedures in place in case of spillage (interceptor). Contribution to site uncontaminated rainwater.

## Schedule 5 - Notification

These pages outline the information that the operator must provide.

Units of measurement used in information supplied under Part A and B requirements shall be appropriate to the circumstances of the emission. Where appropriate, a comparison should be made of actual emissions and authorised emission limits.

If any information is considered commercially confidential, it should be separated from non-confidential information, supplied on a separate sheet and accompanied by an application for commercial confidentiality under the provisions of the PPC Regulations.

### Part A

Permit Number	
Name of operator	
Location of Installation	
Time and date of the detection	

<b>(a) Notification requirements for any malfunction, breakdown or failure of equipment or techniques, accident, or fugitive emission which has caused, is causing or may cause significant pollution</b>	
<b>To be notified within 24 hours of detection</b>	
Date and time of the event	
Reference or description of the location of the event	
Description of where any release into the environment took place	
Substances(s) potentially released	
Best estimate of the quantity or rate of release of substances	
Measures taken, or intended to be taken, to stop any emission	
Description of the failure or accident.	

<b>(b) Notification requirements for the detection of any significant adverse environmental effect</b>	
<b>To be notified within 24 hours of detection</b>	
Description of where the effect on the environment was detected	
Substances(s) detected	
Concentrations of substances detected	
Date of monitoring/sampling	

**Part B - to be submitted as soon as practicable**

Any more accurate information on the matters for notification under Part A.	
Measures taken, or intended to be taken, to prevent a recurrence of the incident	
Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment which has been or may be caused by the emission	

<b>Name*</b>	
<b>Post</b>	
<b>Signature</b>	
<b>Date</b>	

\* authorised to sign on behalf of Almetron Limited

## Schedule 6 - Interpretation

"*accident*" means an accident that may result in pollution.

"*annually*" means once every year.

"*application*" means the application for this permit, together with any additional information supplied by the operator as part of the application and any response to a notice served under Schedule 4 to the PPC Regulations.

"*authorised officer*" means any person authorised by the Agency under section 108(1) of The Environment Act 1995 to exercise, in accordance with the terms of any such authorisation, any power specified in section 108(4) of that Act.

"*emissions to land*", includes emissions to groundwater.

"*fugitive emission*" means an emission to air, water or land from the activities which is not controlled by an emission limit.

"*groundwater*" means all water, which is below the surface of the ground in the saturation zone and in direct contact with the ground or subsoil.

"*land protection guidance*", means Agency guidance "H7 - Guidance on the protection of land under the PPC Regime: application site report and site protection monitoring programme".

"*notify/notified without delay*" means that a telephone call can be used, whereas all other reports and notifications must be supplied in writing, either electronically or on paper.

"*PPC Regulations*" means the Pollution, Prevention and Control (England and Wales) Regulations SI 2000 No.1973 and words and expressions used in this permit which are also used in the Regulations have the same meanings as in those Regulations.

"*quarter*" means a calendar year quarter commencing on 1 January, 1 April, 1 July or 1 October.

"*year*" means calendar year ending 31 December.

END OF PERMIT