



SYNTHITE LIMITED
 ALYN WORKS, DENBIGH ROAD, MOLD
 FLINTSHIRE, UNITED KINGDOM CH7 1HT
 A Member of the Tennant Group (Est. 1797)
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 OCT 2013

Environment Agency
 Chester Rd.
 Buckley
 Flintshire
 CH7 3AJ
 21/10/13

Dear Sir,

Re: IPPC Permit BU2349

Please find enclosed three copies of monitoring returns for Q3 2013.

J. Hallard
 Synthite Ltd.

Encs. Monitoring report

MONITORING RETURNS N. WAL-S
 INITIALS DATE
 CHECKED & AUTHORIZATION: 13.11.13
 TRACKING: 22.10.13
 OK FOR PUBLIC REGISTRY: 13.11.13
 Jb E00m

Permit Reference Number: BU2349

Operator: Synthite Limited

Installation: Mold Chemicals (Alyn Works)

Form Number: A1

Reporting of Emissions to Air for the period from 01/07/13 to 30/09/13

Emissions to Air									
Emission Point	Substance / Parameter	Emission Limit Value [6]	Result [1]	Test Method [2]	Sample Date and Times [3]	Accreditation/ Certification [4]	Uncertainty [5]		
A1	Dimethylamine	5mg/m3	<1.2	Gastec tube	15/08/13	None	25%		
A2	Ammonia	10mg/m3	n/c	-	-	-	-		
A3	Propionic Acid (Measured as VOC Toluene)	10mg/m3	0.2	VOC meter	19/07/13	None	25%		
A4	Formic Acid (Measured as VOC Toluene)	10mg/m3	0.2	VOC meter	19/07/13	None	25%		
A5	Ammonia	10mg/m3	<0.2	Gastec tube	19/07/13	None	25%		
A5	Formic & Propionic Acid (Measured as VOC Toluene)	10mg/m3	0.6	VOC meter	19/07/13	None	25%		
A6	Ammonia	10mg/m3	<0.2	Gastec tube	19/07/13	None	25%		
A6	Formic Acid (Measured as VOC Toluene)	10mg/m3	0.9	VOC meter	19/07/13	None	25%		
A7	Formaldehyde	2mg/m3	1.5	DNPH/HPLC	15/08/13	None	30%		
A7	Acrylamide	5mg/m3	n/c	-	-	-	-		
A7	Acrylic Acid	5mg/m3	n/c	-	-	-	-		
A7	Ammonia	10mg/m3	1.2	Gastec tube	15/08/13	None	25%		
A7	Sulphur Dioxide	50mg/m3	n/c	-	-	-	-		
A7	n – Decane (Measured as VOC Toluene)	20mg/m3	15.0	VOC meter	15/08/13	None	25%		
A8	Formaldehyde	5mg/m3	2.1	DNPH/HPLC	15/08/13	None	30%		
A8	Methanol	40mg/m3	15.2	VOC meter	15/08/13	None	25%		
A8	Dimethylamine	5mg/m3	<1.1	Gastec tube	15/08/13	None	25%		

Operator : Synthite Limited
Form Number : A1 continued

A9	n - Decane (Measured as VOC Toluene)	10mg/m ³	o/c	-	-	-
A10	Formaldehyde	5mg/m ³	1.2	DNPH/HPLC	19/09/13	None
A10	Methanol	1mg/m ³	<0.3	Gastec tube	19/09/13	None
A11	Ammonia	10mg/m ³	7.2	Gastec tube	19/09/13	None
A11	Formaldehyde	5mg/m ³	1.3	DNPH/HPLC	19/09/13	None
A11	Methanol	1mg/m ³	<0.3	Gastec tube	19/09/13	None
A12	Formaldehyde	5mg/m ³	1.1	DNPH/HPLC	19/09/13	None
A12	Methanol	5mg/m ³	<0.4	Gastec tube	19/09/13	None
A13	Methanol	0.5kg/hr [7]	0.1	Estimated	01/07/13 - 30/09/13	N/A
A14	Methanol	0.5kg/hr [7]	0.1	Estimated	01/07/13 - 30/09/13	N/A
A15	Formaldehyde	5mg/m ³	4.3	DNPH/HPLC	19/09/13	None
A15	Methanol	5mg/m ³	2.8	Gastec tube	19/09/13	None
A16	Formaldehyde	5mg/m ³	0.2	DNPH/HPLC	19/09/13	None
A16	Methanol	40mg/m ³	0.1	VOC meter	19/09/13	None
A16	Nitrogen Dioxide	50mg/m ³	0.1	Gastec tube	19/09/13	None
A17	Nitrogen Dioxide	150mg/m ³	0.5	Gastec tube	24/09/13	None
A18	Formaldehyde	5mg/m ³	0.7	DNPH/HPLC	24/09/13	None
A18	Methanol	20mg/m ³	0.3	VOC meter	24/09/13	None

[1] The result given is the maximum value (or the minimum value in the case of a limit that is expressed as a minimum) obtained during the reporting period, expressed in the same terms as the emission limit value. Where the emission limit value is expressed as a range, the result is given as the 'minimum - maximum' measured values.

[2] Where an internationally recognised standard test method is used the reference number is given. Where another method that has been formally agreed with the Agency is used, then the appropriate identifier is given. In other cases the principal technique is stated, e.g. gas chromatography.

[3] For non-continuous measurements the date and time of the sample that produced the result is given.

[4] The accreditation status of the equipment and/or the monitoring organisation, as appropriate, for the methods used for both sampling and analysis.

[5] The uncertainty associated with the quoted result at the 95% confidence interval, unless otherwise stated.

[6] The emission limit values are expressed as instantaneous and corrected to 273K, 101.3kPa and in relation to gases from combustion processes 3% oxygen, dry (for gaseous fuels).

[7] Taken as average vent concentration multiplied by the volume of expressed air and actual number of deliveries.

Signed
(Authorised to sign as representative of the Operator)

Date 21-10-13

Permit Reference Number: BU23349
Installation: Mold Chemicals (Alyn Works)

Operator: Synthite Limited
Form Number: W1

Reporting of Emissions to Water (other than to Sewer) for the period from 01/07/13 to 30/09/13

Emissions to Water							
Emission Point	Substance / Parameter	Emission Limit Value [6]	Result [1]	Test Method [2]	Sample Date and Times [3]	Accreditation/ Certification [4]	Uncertainty [5]
W1	pH	6.0 – 8.5 [7]	6.9 – 7.6	pH meter	10/07/13, 03/07/13	None	20%
	BOD	10mg/l	2	ISO5815:1989	All samples within quarter	None	20%
	Suspended Solids	20mg/l	Nil	GFA ISO11929:1997	All samples within quarter	None	20%
	Formaldehyde	0.25mg/l	0.11	DNPH/HPLC	03/07/13	None	30%
	Ammonia (Unionised as N)	5mg/l	1.6	Ion Selective Electrode	26/07/13	None	
	Temperature	25°C	14	Calibrated thermometer	27/09/13	None	20%
	Volumetric Flow Rate	700m3/day [8]	302	Meter (ISBN 011752364X)	03/07/13	None	20%
River Monitoring							
R. Alyn	pH	n/a	7.9 – 8.4	pH meter	19/07/13, 02/08/13	None	20%
SJ 2363 6487	Formaldehyde	n/a	0.11	DNPH/HPLC	03/07/13	None	30%

[1] The result given is the maximum value (or the minimum value in the case of a limit that is expressed as a minimum) obtained during the reporting period, expressed in the same terms as the emission limit value. Where the emission limit value is expressed as a range, the result is given as the 'minimum – maximum' measured values.

[2] Where an internationally recognised standard test method is used the reference number is given. Where another method that has been formally agreed with the Agency is used, then the appropriate identifier is given. In other cases the principal technique is stated, e.g. colorimetry.

[3] For non-continuous measurements the date and time of the sample that produced the result is given.

[4] The accreditation status of the equipment and/or the monitoring organisation, as appropriate, for the methods used for both sampling and analysis.

[5] The uncertainty associated with the quoted result at the 95% confidence interval, unless otherwise stated.

[6] The emission limit values are expressed as instantaneous.

[7] The emission limit values for pH are expressed as minimum and maximum individual values.

[8] The emission limit value for volumetric flow rate is expressed as a daily maximum (not to exceed 30m3/hour).

Signed

Date: 26.10.13

(authorised to sign as representative of the Operator)

Permit Reference Number: BU23349

Operator: Synthite Limited

Installation: Mold Chemicals (Alyn Works)

Form Number: S1

Reporting of Emissions to Sewer for the period from 01/07/13 to 30/09/13

Emissions to Sewer									
Emission Point	Substance / Parameter	Emission Limit Value [6]	Result [1]	Test Method [2]	Sample Date and Times [3]	Accreditation/ Certification [4]	Uncertainty [5]		
S1	pH	5 – 9 [7]	5.8 – 8.3	pH Meter	09/09/13, 29/07/13	None	20%		
	Suspended solids	400mg/l	372	GFA ISO11929:1997	22/07/13	None	20%		
	Formaldehyde	40mg/l	11.0	DNPH/HPLC	12/07/13	None	30%		
	Methanol	40mg/l	12.5	Gas Chromatography	05/08/13	None	20%		
	Ammonia (Unionised as N)	25mg/l	14.8	Ion Selective Electrode	19/08/13	None	20%		
	COD	1500mg/l	670	Dichromate ISO6060:1989	27/08/13	None	20%		
	Grease and Oils	10mg/l	<10	Gas Chromatography	All samples within quarter	None	20%		
	Volumetric Flow Rate	300m3/day [8]	255	Meter (ISBN 011752364X)	20/09/13	None	20%		
	Temperature	40°C	29	Calibrated Thermometer	12/07/13	None	20%		
Other Monitoring Points									
B/H1	Groundwater level	n/a	5.40	Dip Tape	24/07/13	None	10%		
	Formaldehyde	n/a	0.12	DNPH/HPLC	24/07/13	None	30%		
B/H8	Groundwater level	n/a	2.49	Dip Tape	24/07/13	None	10%		
	Formaldehyde	n/a	0.01	DNPH/HPLC	24/07/13	None	30%		
B/H9	Groundwater level	n/a	2.81	Dip Tape	24/07/13	None	10%		
	Formaldehyde	n/a	0.03	DNPH/HPLC	12/08/13	None	30%		
B/H10	Groundwater level	n/a	3.55	Dip Tape	24/07/13	None	10%		
	Formaldehyde	n/a	0.00	DNPH/HPLC	24/07/13	None	30%		
B/HA	Groundwater level	n/a	3.59	Dip Tape	24/07/13	None	10%		
	Formaldehyde	n/a	0.00	DNPH/HPLC	24/07/13	None	30%		

Emission Point	Substance / Parameter	Emission Limit Value [6]	Result [9]	Test Method [2]	Sample Date and Times [3]	Accreditation/ Certification [4]	Uncertainty [5]
B/HB	Groundwater level	n/a	6.62	Dip Tape	24/07/13	None	10%
	Formaldehyde	n/a	0.05	DNPH/HPLC	24/07/13	None	30%
SP4	Groundwater level	n/a	2.38	Dip Tape	24/07/13	None	10%
	Formaldehyde	n/a	0.00	DNPH/HPLC	24/07/13	None	30%
Culvert Pump	Formaldehyde	n/a	240	Titration using sulphite method	01/08/13	None	30%

[1] The result given is the maximum value (or the minimum value in the case of a limit that is expressed as a minimum) obtained during the reporting period, expressed in the same terms as the emission limit value. Where the emission limit value is expressed as a range, the result is given as the 'minimum – maximum' measured values.

[2] Where an internationally recognised standard test method is used the reference number is given. Where another method that has been formally agreed with the Agency is used, then the appropriate identifier is given. In other cases the principal technique is stated, e.g. colourimetry.

[3] For non-continuous measurements the date and time of the sample that produced the result is given.

[4] The accreditation status of the equipment and/or the monitoring organisation, as appropriate, for the methods used for both sampling and analysis.

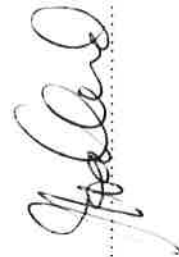
[5] The uncertainty associated with the quoted result at the 95% confidence interval, unless otherwise stated.

[6] The emission limit values are expressed as instantaneous.

[7] The emission limit values for pH are expressed as minimum and maximum individual values.

[8] The emission limit value for volumetric flow rate is expressed as a daily maximum.

[9] Readings are in metres below the respective borehole surface.



Signed
Operator)

Date 21.10.13

(Authorised to sign as representative of the