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Appendix A – Site Photographs



P1 argon cylinder behind workshop



P2 propane cylinders at flare unit



P3 emergency generator



P4 chemicals and lubricants in reception hall



P5 chemicals and lubricants in reception hall



P6 flammables cabinet

2022 DSEAR RA Report – Biogen, CF44 0BX



P7 flammables cabinet



P8 CHP lube oil tanks



P9 reception hall



P10 reception hall



P11 reception hall



P12 reception hall

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P13 reception hall



P14 separator room



P15 odour control extract ductwork



P16 AD plant



P17 AD plant



P18 RWB tank

2022 DSEAR RA Report – Biogen, CF44 0BX



P19 Digester 1



P20 Digester 2



P21 Digester 2



P22 Pasteuriser tank



P23 condensate trap adjacent to electrical panel



P24 electrical panel and plant e-stop

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P25 feed pumps in congested area



P26 congested plant area



P27 gas mixing system removed from a process vessel



P28 isolated but not removed gas mixing system



P29 condensate sump



P30 condensate trap

2022 DSEAR RA Report – Biogen, CF44 0BX



P31 heat exchanger



P32 process area and pumps



P33 process area and pumps



P34 corroded electrical switches adjacent to condensate trap



P35 condensate trap



P36 process area and pumps

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P37 process area and pumps



P38 heat exchanger



P39 digestate storage tank



P40 digestate storage tank



P41 bioqas storage membrane

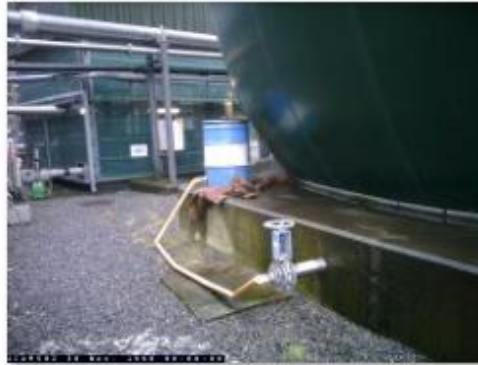


P42 bioqas storage membrane

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P43 biogas storage membrane



P44 biogas storage membrane



P45 biogas flare unit



P46 biogas flare unit



P47 biogas flare unit



P48 biogas boiler unit

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P49 biogas boiler unit



P50 biogas boiler unit



P51 CHP unit gas compressor



P52 CHP unit gas AIV



P53 CHP unit signage



P54 CHP unit heat exchanger and exhaust stack

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P55 CHP unit earthing



P56 CHP unit gas incomer



P57 CHP unit gas pipework



P58 CHP unit gas pipework



P59 CHP unit enclosure and gas alarm and e-stop



P60 CHP unit open control cabinet and fire extinguisher