

Surface Water Management Plan – Summary Document

Twynyrodyn, Merthyr Tydfil

October 2023

SWMP Summary Document

- This document should be read in conjunction with Frog Environmental Report FR3120_SWMP
- A copy of the Surface Water Management layout for the site is included in Appendix A. The maximum discharge from the site will be 2267 m³/day. This is based on the average rainfall intensity for 100 year event (+30% climate change) falling across the whole site and no reduction. Therefore a worst case scenario.
- The two permanent basins on site have been split into a settlement pond (Basin B) and attenuation basin (Basin A) during the construction phase. Rainfall events in excess of the 10 year event can wholly be accommodated within Basin A and based on the maximum anticipated flow there would be c. 3 hours of retention in each section of Basin B.
- Treatment following the attenuation/settlement in Basin B should be introduced via a pipe reactor containing Water Lynx blocks (WL494 | WL360) and across a Silt Capture Channel, into Basin A for further settlement prior to discharge via overflow pipe. Full details of the treatment system are in Appendix B and Chemical Data Sheets are in Appendix C

SWMP Summary Document

- To ensure that the mitigation and treatment process is working correctly, monitoring will utilise the standard monitoring record form in Appendix D, measure and record the following parameters:

| Parameter | Measurement | Range | Method |
|---------------------|-------------|------------------------|---------------------------|
| Weather | Visual | Sun Rain | Observation |
| Discharge from site | Visual | Yes No | Observation |
| Water Clarity | Visual | Clear Cloudy Silty | Observation |
| Turbidity | NTU | 0-150 | Palintest Turbidity Meter |
| TSS | Mg/l | 0-100 | Palintest Turbidity Meter |
| pH | pH | 6.5-8.5 | pH meter |
| Hydrocarbons | Visual | sheen | Observation |

- It is anticipated that the TSS value at the discharge will not exceed 40mg/l
- Should an Environmental Incident occur, it will be recorded and reported in accordance with Persimmon Homes Group Guidance, which is included in Appendix E.
- Appendix F also contains Persimmon Homes Group Guidance on the treatment and disposal of concrete washout on development sites.

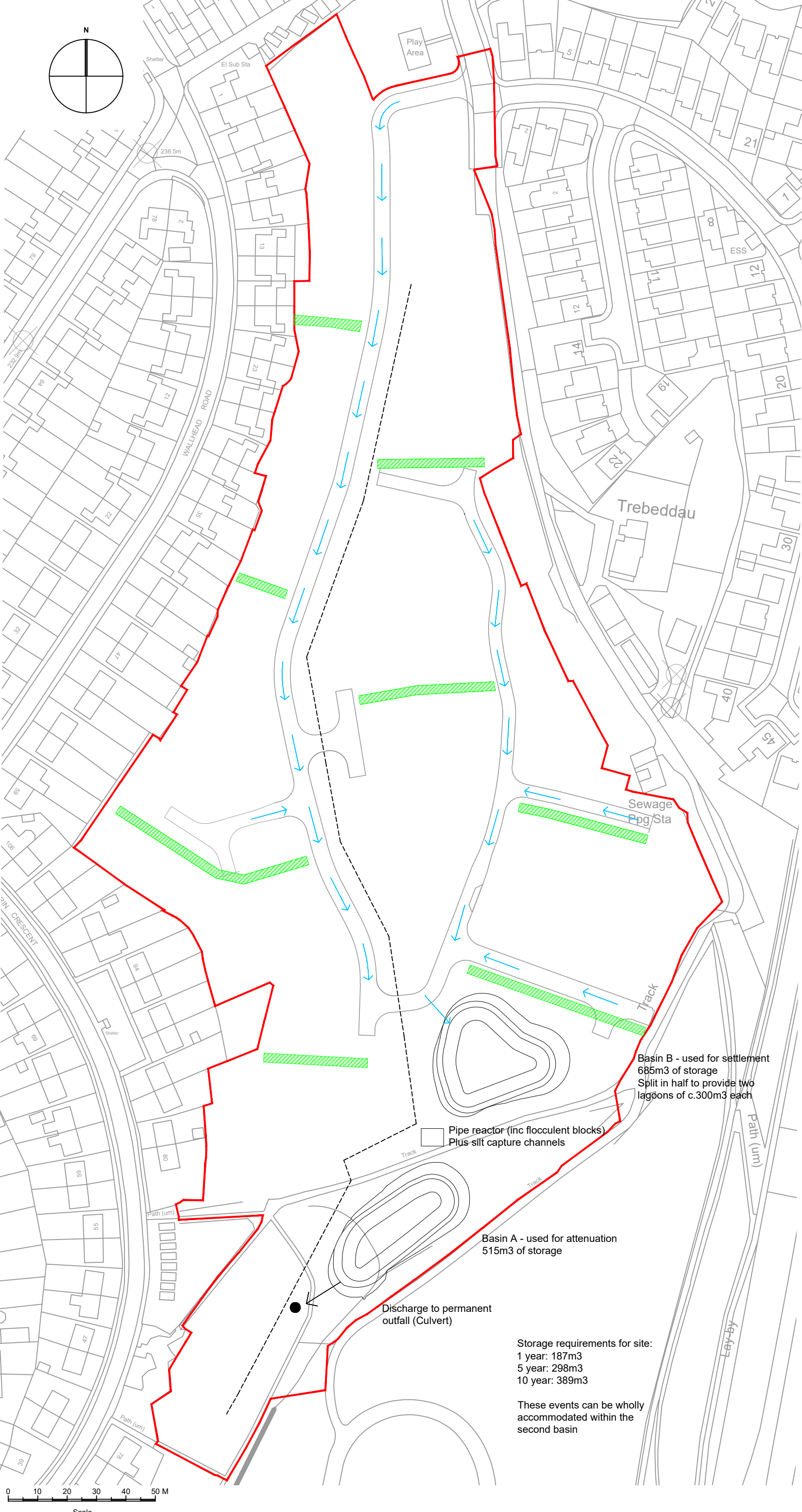
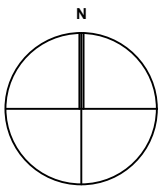
SWMP Summary Document

- In accordance with Persimmon Homes standards, there will be several points of contact for development in terms of Environmental Management – these are outlined below and will be kept up to date in the Project Environmental Plan held on site.

| Point of contact | |
|--|---|
| Person(s) acting as normal contact with the Regulator about this plan | Name: Anthony Harris Tel: 07721 260989 Email: anthony.harris@persimmonhomes.com |
| Person(s) acting as 24-hour contact with the Regulator in case of emergency (i.e. if there is an imminent risk of pollution or where pollution is occurring) | Name: Anthony Harris Tel: 07721 260989 Email: anthony.harris@persimmonhomes.com |
| Person(s) acting as the environmental lead with the Regulator about this plan | Name: Caroline North Tel: 07548 218673 Email: caroline.north@persimmonhomes.com |
| Person(s) acting on behalf of the operator as a contracted environmental support | Name: Natalia Perez del Postigo (Frog Environmental) Tel: 07827 765 850 Email: natalia@frogevironmental.co.uk |

Appendix A – Site Plan





Site Legend

- Application Site
- Diverted Culvert
- Basins used as settlement ponds
- Pipe reactor system
- Discharge and monitoring location (Manual)
- Utilise proposed surface water infrastructure to convey flows
- Capture channels installed as required on site, utilising existing channels wherever possible

Rev A - Basin storage requirements and capture channels shown 06.10.23

Twynyrodyn Merthyr Tydfil

Surface Water Permit Plan

| | |
|-------------|-------------|
| Drawing No | Drawing by: |
| SW-03_A | RJ |
| Scale | Checked by: |
| 1:1250 @ A3 | Technical |
| Date | Status: |
| 02.08.23 | Planning |

Persimmon Homes East Wales

Persimmon House
Llantrisant Business Park
Llantrisant
Rhonda Cynon Taf
CF72 8YP
Tel : 01443 223 653

Basin A - used for attenuation
515m3 of storage

Basin B - used for settlement
685m3 of storage
Split in half to provide two
lagoons of c.300m3 each

Storage requirements for site:
1 year: 187m3
5 year: 298m3
10 year: 389m3

These events can be wholly
accommodated within the
second basin

Discharge to permanent
outfall (Culvert)

Pipe reactor (inc flocculent blocks)
Plus silt capture channels

Appendix B – Treatment System



B



Settlement Pond Design

Guidance Note

GN-08v1



Settlement Ponds

Settlement ponds and lagoons offer valuable silt control during temporary works, providing necessary water capture and retention to enable surface water management.

Settlement ponds allow physical settlement and containment of silt whilst providing the opportunity to introduce flocculant through the placement of gel blocks in the inflow promoting further separation and settlement of solids.

Temporary settlement ponds can be positioned within the footprint of the permanent pond design, making a few simple adaptations to improve their function in silt control

Attenuation ponds, or settlement lagoons that are used for storing excess surface water runoff can be made more effective for managing muddy water encountered during the construction phase of a project and improved settlement of silts, with a few simple measures.

Early Planning

- Determine the potential surface water volumes during a storm event, considering catchment size and rainfall intensity.
- Ensure that there is sufficient capacity to hold water during a storm event.
- Ensure that the ponds are watertight.

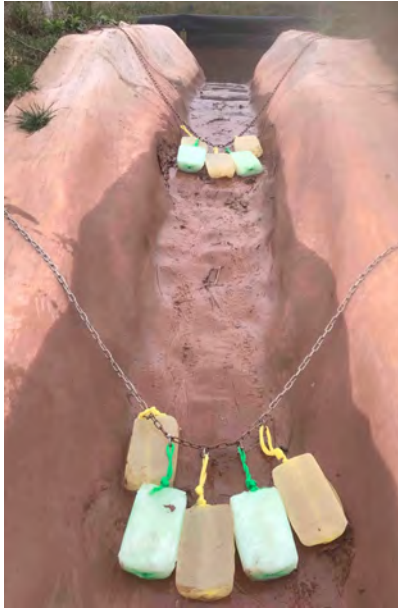
Improving the performance of settlement ponds for silt control during construction

- Early construction, creating slope roughness and stabilisation with the establishment of vegetation on the bed and banks of the basin will reduce the potential for erosion.
- Avoid installing the permanent outfall whilst the asset is being used for silt control, the headwall can be undermined causing uncontrolled egress of water. Instead create a spillway to manage the flow pathway of excess water. Consider forming this as a series of steps in the spillway to slow the flow rather than a steep channel.
- If it is necessary to install the permanent outfall, then incorporate a penstock or flap valve to allow prevent and control the release of water from site. Pipe stoppers and bungs are less reliable and bring risk of failure.
- Prevent scour and erosion as water enters the pond, consider lining the bank with a membrane, rock mattress, or concrete canvass.
- Slow the flow as water enters the lagoon, introduce baffles to reduce energy and disperse water.



Settlement Pond Design Guidance Note GN-08v1

- Create a forebay or primary cell to contain the bulk of the settled solids.
- Prevent short cutting or channelisation between the income and overflow to maximise settlement in the pond. Achieved simply by utilising an impermeable barrier such as a silt curtain.
- Release water from the surface of the pond, whether this is via a spillway or pump to ensure that only the cleanest water is transferred through the system.
- Should a subsurface discharge have to be used, form a permeable bund around the outfall to prevent mud from being drawn from the bed through the outfall.
- Release water as adequate quality is achieved to ensure capacity for storm waters.



In instances where clay soils are encountered, even large attenuation ponds with a big surface area will struggle to achieve clean water through gravity settlement alone and the introduction of a flocculant needs to be considered. A flocculant such as the Water Lynx gel blocks supports the aggregation of the fine clay and silt particles into larger heavier clumps known as 'flocs' that will more easily fall out of suspension.

Additional Silt Control Using Flocculant

- Water Lynx gel flocculant blocks can be installed under gravity into the drains and interceptor ditches that fed the lagoon, on the spillways and within pipes between ponds.
- Water may be pumped to the settlement pond via a pipe reactor containing gel flocculant blocks.
- Floc Nets can be incorporated into the pond design, permeable to water they serve to polish the water prior to the outfall.
- Polishing water in the outfall channel using a series of Floc Mats and Silt Mats.
- In a closed pond water may be pumped via pipe reactor and silt capture channel to provide the final silt control before release from site.

Monitoring

- Monitor the surface water being released into the stream at the point of discharge.
- Please refer to the frog environmental turbidity monitoring guidance note for further information.
- Silt management is iterative, taking any of these steps will help to maximise the effectiveness of a settlement pond.



Pipe Reactor Mobile Water Treatment System Guidance Note

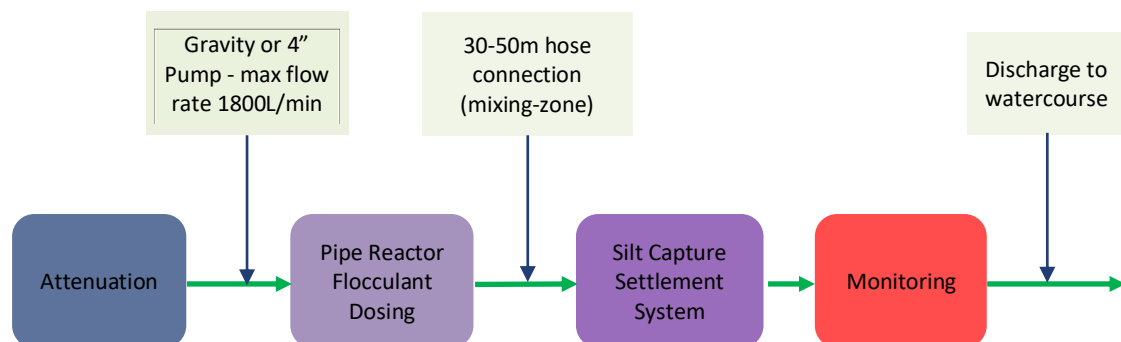
GN-10v1



The Pipe Reactor is designed to optimise flocculant mixing so that when water is passed through the barrel and a mixing-zone, fine silts and clays bind together. Smaller particles then become easier to trap through settlement or in a Silt Capture Channel.

Water may be pumped or moved under gravity through the Pipe Reactor, connected inline to rigid or layflat hose using a 4" Bauer coupling.

The correct deployment of the Pipe Reactor is vital to ensure the suitable mixing and binding of the flocculant, as well as the capture of silt to complete the water treatment process.



Overview of Treatment Process

Principles

- Ensure the water treatment system is easily accessible from site to enable regular maintenance.
- If a pump is used, specify a 4" model with a flow restrictor, the flow restrictor may be a separate element.
- The pump rate will be an important aspect of treatment and may need to be altered to achieve the water quality goals. The maximum flow will be 1800L/min (30L/sec).
- A mixing zone of 30-50m should immediately follow the Pipe Reactor, transferring water to the silt capture. Lay flat hose is a popular option but solid pipes may also be configured.
- The pH of water entering the treatment should be 6-9 to ensure maximum treatment efficacy.
- An NTU of over 3000 will blind the blocks and prevent the system from working effectively.



Pipe Reactor Mobile Water Treatment System Guidance Note GN-10v1

- Minimise the transfer of heavy silts when transferring water. Do not allow the pump hose or strainer to settle on or draw silts from the ground, instead use a sump, stone pad or float the head. If operating under gravity protect the intake. The pumping from excavations guidance note provides more detail good practice.
- Constantly treat and release water to maximise capacity within attenuation ponds



Capturing Flocculated Silt

Appropriate capture methods include the use of a settlement lagoon, settlement tank and / or a silt capture channel. This aspect should be carefully considered prior to the start-up of the Pipe Reactor.

The capture system needs to be suitably sized to physically settle and filter the 'flocs', the flow may need to be split across two tanks or silt capture channels in parallel to each other to ensure they are not inundated. Silts will need to be removed from the system at regular intervals to retain capacity and treatment efficiency.

Settlement Pond

- A settlement pond can physically settle the 'flocs' effectively separating the silt from the water.
- Ensure no muddy flows are being received by the pond, bypassing the treatment.
- Reference the settlement pond guidance note and adopt good design principles to maximise settlement.
- Prevent silts from becoming entrained in the clean water by releasing water from the surface of the settlement pond to final discharge point via a polishing channel.

Settlement Tank

- Several tank-based systems are available on the market, each having different properties. Utilise the largest volume tank you can obtain, this must have baffles with coalescent media and/or lamella plates. A skip such as a roll on roll off or container may be adapted for this purpose.
- The flow rate will depend on the volume and effectiveness of the internal media, it will be necessary to check the final effluent and alter the flow velocity to attain the water quality required.



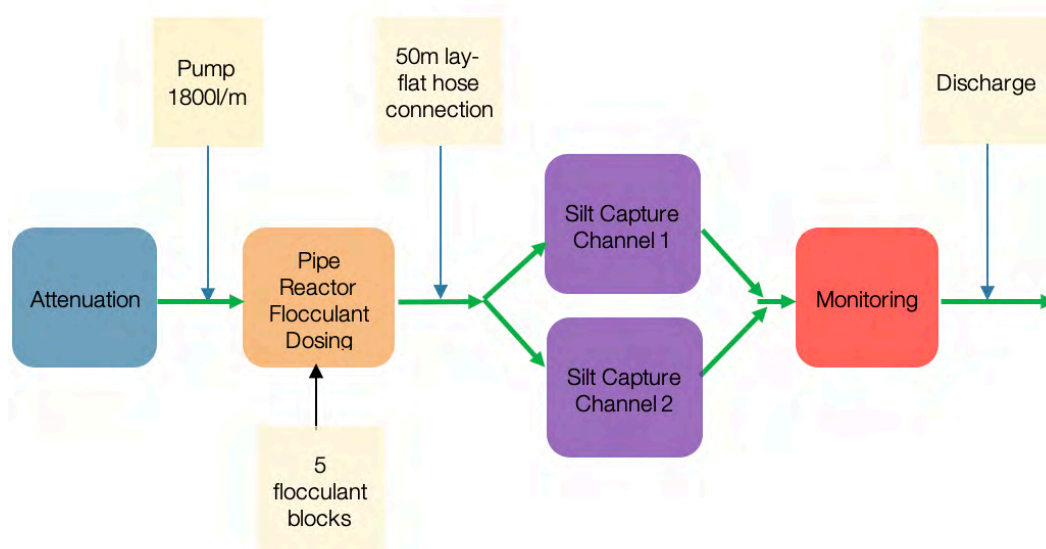
Pipe Reactor Mobile Water Treatment System Guidance Note

GN-10v1

- It is suggested that 900L/min (30L/sec) is likely to be the maximum rate of a standard XXL settlement tank.
- Tanks may be placed parallel to each other, and water split between them to increase treatment efficiency.
- Water must be transferred from the tank to the discharge point without the possibility of new silts becoming entrained in the clean water. A polishing channel may be used before releasing water from site.

Silt Capture Channel

- The Silt Capture Channel is designed to capture silt, separating the solid fraction from water with a maximum flow rate of 900L/min.
- A typical channel is 4m wide and 20m long, lined with an impermeable membrane.
- Silt Capture Channels can be placed parallel to each other, and water split between them to increase treatment rates and efficiency.
- Reference the Silt Capture Channel Installation Method Statement.
- Water must be transferred from the end of the channel to the discharge point without entraining silts in the clean water, this may be an extension of the channel or piped outfall.



Example set up of Pipe Reactor and x 2 Silt Capture Channels

Maintenance and Monitoring

- Monitor the surface water leaving site at the discharge point.
- Ensure that there is a regime of inspection and maintenance of the silt control measures for their continued integrity, remove excess silts from the system, clean settlement media and replace the materials such as Floc Mats, Silt Mats and Water Lynx Blocks.
- Stop all water movement and connection to the discharge point whilst maintenance activities take place to ensure that there is no risk to the wider environment i.e., by a road sweeper suctioning out material and that the excess material can be moved to appropriate storage location.
- Plan where any excess captured silts will be stored and/or used on site to prevent their re-entry into the surface water system.



Pipe Reactor Mobile Water Treatment System Guidance Note

GN-10v1

End notes

- Ensure you have agreement for the use of flocculants from the regulator and the MSDS is available.
- No requirement for storage of liquid coagulants, flocculants or buffering agents is required on site when using Water Lynx gel flocculant blocks.
- There is no possibility of operator error regarding over-dosing or incorrect dosing with the gel flocculant blocks.
- Floc Mats and Silt Mats are comprised entirely of natural biodegradable materials (coir and jute) and so may be reused on site following their function as a silt capture vessel, such as ground stabilisation and seeding
- The flocculants do not change waste classification (EWC code) of the material for waste disposal and reuse on site
- Early engagement regarding site set up affords opportunities to rely on gravity for some parts of the treatment. This reduces reliance on pumps and can significantly reduce carbon footprint and costs, see case study: <https://www.frogevironmental.co.uk/case-study/zero-carbon-water-lynx/>

Appendix C – Chemical Data Sheets



SAFETY DATA SHEET

Gel Flocculant 360

SECTION 1: IDENTIFICATION OF MIXTURE AND COMPANY

1.1 Product identifier

Gel Flocculant 360

CHEMICAL FAMILY: Polyacrylamide/polyacrylate polymer

CAS NUMBER: none identified

CHEMICAL NAME: none identified

1.2 Relevant Identified Uses

Water treatment

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification

Not classified according to EU regulation 1272/2008 as implemented in The Chemicals (Health and Safety) and Genetically Modified Organisms (Contained Use) (Amendment etc.) (EU Exit) Regulations 2019.

2.2 Label elements

No labeling required

2.3. Other hazards

No component meets the criteria of a PBT or vPvB substance according to EU regulation 1907/2006 as implemented in The REACH etc. (Amendment etc.) (EU Exit) Regulations 2019 (as amended)

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

There are no components present, within the current knowledge of the supplier that are classified as hazardous to health or the environment and present at concentrations that require reporting in this section.

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

General

Take proper precautions to ensure your own health and safety before attempting rescue and providing first aid.

Skin

Wash skin with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse. If irritation occurs get medical attention.

Inhalation

Remove exposed person to fresh air. Seek medical attention if the patient feels unwell.

Eye

Flush eyes with large amounts of water for at least 15 minutes, lifting eyelids to insure complete flushing of surface. Seek medical attention if irritation persists.

Ingestion

Keep at rest. Never give anything by mouth to an unconscious person. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Keep airway clear. Seek

1.3 Supplier

Frog Environmental Ltd

Business Contact

The Byre

0345 057 4040

Blackenhall Park

Emergency Contact

Bar Lane

Staffordshire DE13 8AJ

0345 057 4040 (not 24 hours)

24 Hour Emergency Contact

UK National Poisons Information Service: 0344 892 0111

medical attention.

4.2. Most important symptoms and effects, both acute and delayed.

Signs and Symptoms of Acute Exposure

Inhalation: vapours, mists or dusts of the product may be irritating to the respiratory system. May irritate mouth, nose, and throat.

Ingestion: May cause irritation of the lining of the stomach.

Skin: Mild to moderate irritation can occur.

Eyes: Can cause mild to moderate irritation.

Chronic Health Effects

Prolonged or repeated contact may cause defatting and drying of the skin. Prolonged or repeated contact may cause discomfort and local redness. No known other chronic effects.

4.3 Indication of any immediate medical attention and special treatment needed.

Treat symptomatically.

SECTION 5: FIRE FIGHTING MEASURES

5.1. Extinguishing Media

Suitable: Use extinguishing media suitable for the surrounding fire.

Unsuitable: None.

5.2. Special hazards arising from the mixture

Hazardous Combustion Products: Carbon and Nitrogen Oxides (CO, CO₂, NO_x)

5.3. Advice for Firefighters

Protective Equipment/Clothing: Wear full protective clothing including positive pressure self-contained breathing apparatus.

Fire Fighting Guidance: Fight large fires from maximum distance or use unmanned hose handlers or monitor nozzles. Move containers from fire area if you can do it without risk. Cool containers with flooding quantities of water until after fire is out.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear appropriate protective equipment (see section 8). Wet product and aqueous solutions of product are very slippery. Trace amounts of product on smooth surfaces can become extremely slippery when wet.

6.2 Environmental precautions

Prevent entry of concentrated solutions into waterways or sewers.

6.3. Methods and materials for containment and clear up

Sweep or scoop dry material and place in appropriate container. Absorb aqueous solutions with a dry inert material, such as clay, and place in an appropriate waste disposal container. After most of the material has been recovered, clean the area with warm, soapy water.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for Safe Handling

Normal precautions common to good manufacturing practice should be followed in handling and storage. Open and handle container with care. Keep the containers closed when not in use. Avoid physical damage to blocks. Use appropriate personnel protective equipment (See section 8).. Avoid contact with eyes, skin, and clothing. Do not ingest. After handling, wash hands thoroughly with soap and water.

7.2. Conditions for safe storage, including any incompatibilities.

Store in a cool, dry area. Store in accordance with good industrial practices. Keep away from direct sunlight. Protect against physical damage.

SECTION 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

8.1. Control parameters

None identified.

8.2. Exposure controls

8.2.1. Engineering Controls

No specific measures required.

8.2.2. Individual Personal Protection

Eye Safety glasses are required as a minimum. Use splash goggles or a face shield when eye contact due to splashing is possible.

Skin: Wear nitrile, butyl or Viton® gloves. The specification of glove depends on the work being undertaken; consult manufacturer's recommendations. Breakthrough times >480 mins (thickness ≥0.1 mm). When skin contact is possible for other than the hands, protective clothing including gloves, apron, sleeves, boots, head and face protection should be worn. Protective clothing must be cleaned thoroughly after each use.

Respiratory: No specific measures required.

Thermal: No hazard

Additional Remarks: Selection of appropriate personal protective equipment should be based on an evaluation of the performance characteristics of the protective equipment relative to the task(s) to be performed, conditions present, duration of use, and the hazards and/or potential hazards that may be encountered during use. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Use good personal hygiene practices. Wash hands before eating, drinking, smoking, or using toilet facilities. Promptly remove soiled clothing and wash thoroughly before reuse. Use care in walking on spilled material. Material spilled on hard surfaces can be a serious slipping/falling hazard.

8.2.3. Environmental exposure controls

No specific measures identified for normal handling and use.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Solid.

Colour: Green to white or off-white

Odor: Slight vinegar odour.

Melting Point: > 100 °C

Boiling Point: > 100 °C

Flammability: not flammable

Lower/Upper Flammable Limit: Not applicable

Flash Point: No Data Available

Auto-ignition temperature: No data available

Decomposition temperature: No data available.

pH: 7 (concentration dependent)

Viscosity: Not applicable.

Solubility (Water): Soluble in water but dissolves very slowly.

Partition Coefficient (KOW): No Data Available.

Vapor Pressure: No data available

Relative density: ~1.1

Vapour density: No data available

Particle characteristics: Not applicable, bulk form

Other information : No relevant data identified

SECTION 10: STABILITY AND REACTIVITY

10.1: Reactivity

No hazardous reactions identified. Does not react with air, water or other common materials.

10.2. Chemical Stability

This product is stable.

10.3. Possibility of hazardous reactions

None identified. Hazardous polymerization will not occur.

10.4. Conditions to Avoid

High temperatures.

10.5. Incompatible materials

Oxidising agents. Strong bases may cause the release of ammonia.

10.6. Hazardous Decomposition Products

Carbon and nitrogen oxides (CO, CO₂ NO_x)

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on hazard classes

Acute Toxicity: This product is of a low order of acute toxicity. Oral LD50 (Rat) >5000 mg/kg

Skin Irritation: Mild to moderate irritation can occur. Prolonged or repeated contact may cause defatting and drying of the skin

Eye irritation: Transient mild to moderate irritation can occur.

Respiratory of skin sensitization: No known effects.

Germ cell mutagenicity: No known effects

Carcinogenicity: No known effects

Reproductive toxicity: No known effects

Specific target organ toxicity – single exposure: No known effects

Specific target organ toxicity – repeated exposure: No known effects

Aspiration hazard: not applicable for solids

11.2. Other information

The substance is not expected to have endocrine disrupting properties. No other relevant information identified.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Ecotoxicity

Fish (*Oncorhynchus mykiss*): 96 hr LC_{50} : 140- 150 mg/L.

Invertebrates (*Daphnia magna*): 48 hr EC_{50} : \geq 125 mg/L.

12.2. Persistence and Degradability

Not readily biodegradable but complete mineralization is expected under environmental exposure.

Degradation initialization and rate are dependent on UV levels.

12.3. Bioaccumulation potential

The product is not expected to bioaccumulate.

12.4. Mobility in soil

The product is designed to bind to sediment and soil, so it is not expected to suffer from leaching or mobility.

12.5. Results of the PBT assessment

This product does not meet the criteria of a PBT or vPvB substance.

12.6 Endocrine disrupting properties

The substance is not expected to have endocrine disrupting properties

12.7 Other adverse effects

None identified

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods: Dispose of all waste must be in accordance with all applicable national and local health and environmental regulations. Empty containers should be recycled or disposed of through an approved waste management facility.

SECTION 14: TRANSPORT INFORMATION

14.1: UN number: Not applicable. The products is not classified as dangerous for transport.

14.2: UN proper shipping name: The products is not classified as dangerous for transport.

14.3: Transport hazard classes: Not applicable. The products is not classified as dangerous for transport

14.4: Packing group: Not applicable. The products is not classified as dangerous for transport

14.5: Environmental hazards: None identified.

14.6: Special precautions for users: None identified.

14.7. Maritime transport in bulk: Not applicable. The products is not classified as dangerous for transport

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/ legislation specific for the product

EU REACH: All components of this product have been registered with the European Chemicals Agency or are exempt from registration.

U.S. TSCA Inventory Status: All components of this product are either on the Toxic Substances Control Act (TSCA) Inventory List or exempt.

Canadian DSL Inventory Status: All components of this product are either on the Domestic Substances List (DSL), the Non-Domestic Substances List (NDSL) or exempt.

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this product.

SECTION 16: OTHER INFORMATION

DATE: December 2022: First issue:

DISCLAIMER OF RESPONSIBILITY

Information contained in this publication, while accurate to the best knowledge and belief of Frog Environmental Ltd (FEL) is not intended and should not be construed as a warranty or representation for which FEL assumes any legal responsibility.

Any information or advice obtained from FEL otherwise than by means of this publication is also given in good faith. However, it remains at all times the responsibility of the customer to ensure that the product is suitable for the particular purpose intended. Conditions of use are beyond our control, and therefore users are responsible for verifying the data under their own operating conditions to determine whether the product is suitable for their particular purposes and they assume all risks of their use, handling, and disposal of the product.

FEL accepts no liability whatsoever (except as otherwise expressly provided by law) arising out of the use of information supplied, the application, adaptation or processing of the products described herein, the use of other materials in lieu of FEL materials or the use of FEL materials in conjunction with such other materials. The information in this safety data sheet relates only to the product designated herein, and does not relate to its use in combination with any other material.

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SAFETY DATA SHEET

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Eye

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Ingestion

Keep at rest. Never give anything by mouth to an unconscious person. Do not induce vomiting. If

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SECTION 7: HANDLING AND STORAGE

7.1. Precautions for Safe Handling

Normal precautions common to good manufacturing practice should be followed in handling and storage. Open and handle container with care. Keep the containers closed when not in use. Avoid physical damage to blocks. Use appropriate personnel protective equipment (See section 8).. Avoid contact with eyes, skin, and clothing. Do not ingest. After handling, wash hands thoroughly with soap and water.

7.2. Conditions for safe storage, including any incompatibilities.

Store in a cool, dry area. Store in accordance with good industrial practices. Keep away from direct sunlight. Protect against physical damage.

SECTION 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

8.1. Control parameters

None identified.

8.2. Exposure controls

8.2.1. Engineering Controls

No specific measures required

8.2.2. Individual Personal Protection

Eye Safety: glasses are required as a minimum. Use splash goggles or a face shield when eye contact due to splashing is possible.

Skin: Wear nitrile, butyl or Viton® gloves. The specification of glove depends on the work being undertaken; consult manufacturer's recommendations. Breakthrough times >480 mins (thickness ≥0.1 mm). When skin contact is possible for other than the hands, protective clothing including gloves, apron, sleeves, boots, head and face protection should be worn. Protective clothing must be cleaned thoroughly after each use.

Respiratory: No specific measures required.

Thermal: No hazard

Additional Remarks: Selection of appropriate personal protective equipment should be based on an evaluation of the performance characteristics of the protective equipment relative to the task(s) to be performed, conditions present, duration of use, and the hazards and/or potential hazards that may be encountered during use. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Use good personal hygiene practices. Wash hands before eating, drinking, smoking, or using toilet facilities. Promptly remove soiled clothing and wash thoroughly before reuse. Use care in walking on spilled material. Material spilled on hard surfaces can be a serious slipping/falling hazard.

8.2.3. Environmental exposure controls

No specific measures identified for normal handling and use.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Solid

Colour: Yellow to white or off-white

Odor: Slight vinegar odour

Melting Point: > 100 °C

Boiling Point: > 100 °C

Flammability: not flammable

Lower/Upper Flammable Limit: Not applicable

Flash Point: No data available

Auto-Ignition temperature: No data available

Decomposition temperature: No data available

pH: 5-7.5 (concentration dependent)

Viscosity: Not applicable

Solubility (Water): Soluble in water but dissolves very slowly

Partition Coefficient (KOW): No data available

Vapor Pressure: No data available

Relative density: ~1.1

Vapour density: No data available

Particle characteristics: Not applicable, bulk form

Other information : No relevant data identified

SECTION 10: STABILITY AND REACTIVITY

10.1: Reactivity

No hazardous reactions identified. Does not react with air, water or other common materials

10.2. Chemical Stability

This product is stable

10.3. Possibility of hazardous reactions

None identified. Hazardous polymerization will not occur

10.4. Conditions to Avoid

High temperatures

10.5. Incompatible materials

Oxidising agents. Strong bases may cause the release of ammonia

10.6. Hazardous Decomposition Products

Carbon and nitrogen oxides (CO, CO₂ NO_x)

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on hazard classes

Acute Toxicity: This product is of a low order of acute toxicity. Oral LD50 (Rat) >5000 mg/kg

Skin Irritation: Mild to moderate irritation can occur. Prolonged or repeated contact may cause defatting and drying of the skin

Eye irritation: Transient mild to moderate irritation can occur

Respiratory of skin sensitization: No known effects

Germ cell mutagenicity: No known effects

Carcinogenicity: No known effects

Reproductive toxicity: No known effects

Specific target organ toxicity – single exposure: No known effects

Specific target organ toxicity – repeated exposure: No known effects

Aspiration hazard: not applicable for solids

11.2. Other information

The substance is not expected to have endocrine disrupting properties. No other relevant information identified

SECTION 12: ECOLOGICAL INFORMATION

12.1. Ecotoxicity

Fish (*Oncorhynchus mykiss*): 96 hr LC_{50} : > 2500 mg/L.

Invertebrates (*Daphnia magna*): 48 hr EC_{50} : immobility 705 mg/L.

12.2. Persistence and Degradability

Not readily biodegradable but complete mineralization is expected under environmental exposure.

Degradation initialization and rate are dependent on UV levels.

12.3. Bioaccumulation potential

The product is not expected to bioaccumulate.

12.4. Mobility in soil

The product is designed to bind to sediment and soil, so it is not expected to suffer from leaching or mobility.

12.5. Results of the PBT assessment

This product does not meet the criteria of a PBT or vPvB substance.

12.6 Endocrine disrupting properties

The substance is not expected to have endocrine disrupting properties

12.7 Other adverse effects

None identified

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods: Dispose of all waste must be in accordance with all applicable national and local health and environmental regulations. Empty containers should be recycled or disposed of through an approved waste management facility.

SECTION 14: TRANSPORT INFORMATION

14.1: UN number: Not applicable. The products is not classified as dangerous for transport.

14.2: UN proper shipping name: The products is not classified as dangerous for transport.

14.3: Transport hazard classes: Not applicable. The products is not classified as dangerous for transport

14.4: Packing group: Not applicable. The products is not classified as dangerous for transport

14.5: Environmental hazards: None identified.

14.6: Special precautions for users: None identified.

14.7. Maritime transport in bulk: Not applicable. The products is not classified as dangerous for transport

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the product

EU REACH: All components of this product have been registered with the European Chemicals Agency or are exempt from registration.

U.S. TSCA Inventory Status: All components of this product are either on the Toxic Substances Control Act (TSCA) Inventory List or exempt.

Canadian DSL Inventory Status: All components of this product are either on the Domestic Substances List (DSL), the Non-Domestic Substances List (NDSL) or exempt.

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this product.

SECTION 16: OTHER INFORMATION

DATE: December 2022: First issue:

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Appendix D - Monitoring



Suspended Solids | Turbidity Monitoring Guide

Suspended sediment, also referred to as suspended solids is muddy water, a mixture of inorganic particles (clays and silts) and organic particles (carbon and algae) that has been entrained into the flow of water.

On a construction site, silts are commonly mobilised, creating dirty water, by rain falling onto areas of exposed soils, pumping excavations, the movement of vehicles along haul roads and erosion in ditches. Should this dirty water enter a river or stream then it would cause a pollution; the murky water restricts light penetration that limits plant growth and alters fish behaviour, whilst the accumulation of sediments damages habitats for invertebrates and fish, causing a decline in the ecosystem health.

The regulators use the measurement of suspended solids to determine water quality. The limit is specified in the site permit and the value may vary from site to site as it depends on the sensitivity of the receiving water.

Suspended Solids vs Turbidity

Suspended solids (TSS) are measured in milligrams per litre (mg/l), this relates to the dry weight of solids in a litre of water. This test is conducted in a laboratory, as it requires the sediment to be filtered, dried and weighed. This can take 3-10 working days to receive the results.

Turbidity (NTU) is measured in Nephelometric Turbidity Units (NTU), this relates to the transparency or clarity of the water. This test can be conducted in a few minutes in the field using meters or as a visual check.

The regulators will express the desired water quality limit for suspended solids in mg/l.

There is not a direct correlation between TSS and NTU so, it is important to establish the relationship using an 18-point calibration curve. This will strengthen confidence in using an NTU value to equate to the TSS expressed in the site permit to be able to undertake on-site monitoring however, it is important to note that it is not an absolute value.

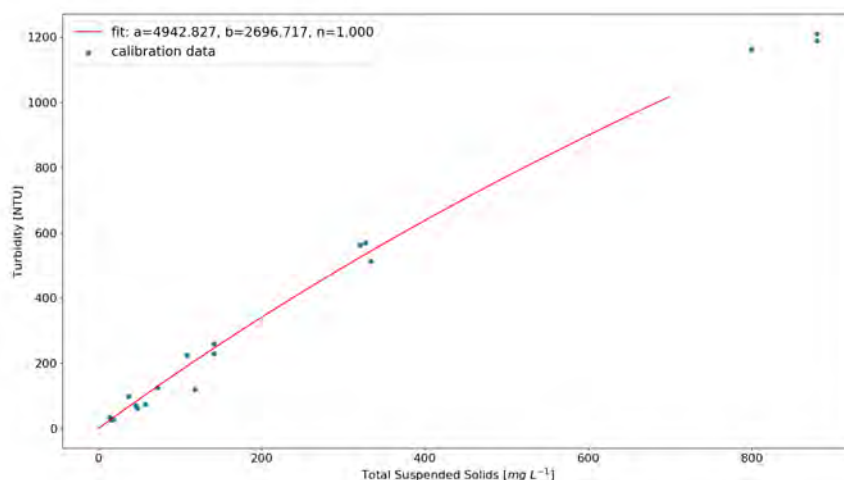


Figure 1: An 18-point calibration curve

Monitoring Plan

Monitoring requires some commitment to sample collection and record keeping. It will be these records that will evidence a proactive approach to pollution control and water management to any regulatory inquiry.

Establish your monitoring points:

- Upstream of the construction site, to determine current or background levels of silt within the water
- The discharge point, to determine the quality of water leaving site
- Downstream of discharge point, to determine whether there has been any change in quality

Frequency:

- Daily during periods of rainfall or when water is leaving site

How to collect samples:

- Using a clean sampling beaker or just a cup, collect a representative sample of the water-sediment mixture
- Take this from within the flow of water or water column
- Do not disturb the bed of the channel as this will resuspend settled sediments

Action to take if turbidity is exceeded:

- Develop a reporting method to ensure the discharge is stopped immediately, that further inspections and corrective actions are taken.

Overview of monitoring techniques

Select and implement the most appropriate monitoring technique for your site requirements. Even more simple approaches can be used to promote an increased site awareness of silt pollution issues and a company's responsibility to avoid pollution and litigation risk.

Visual Bottle Sampling

Monitoring can be as simple as filling a bottle and visually assessing the clarity of the water contained.







| Date | Upstream Water | Downstream Water | Pumping/ not pumping | Visual Comments |
|-----------------------|---|---|---|--------------------|
| 08/11/2016 (Tues) |  |  | Not pumping | Clear water |
| 09/11/2016 (Wed) |  |  | Pumping water because of heavy rain | Less clear |
| 10/11/2016 (Thurs) |  |  | Not pumping | Clear water |

Figure 2: An example of a visual bottle sampling approach.

This offers an immediate but crude gauge as to the water quality.

- Visually comparing the water leaving site to the baseline (i.e. upstream of the discharge point)

- To estimate turbidity, place the bottle in front of your hand. If you can't see the fingers on your hand then the turbidity roughly equates to >100 NTU, if you are able to identify fingers <60NTU and the lines on your hands and fingers <30NTU.

As with all monitoring approaches, documentation is important. A simple table displaying the photos from each day's monitoring will show a positive aptitude, enabling the team to respond to murky water that could be a result of activities on site and demonstrating conformance for the purposes of a water discharge permit, if this approach is agreed as being adequate by the regulator.

Turbidity Tube

A turbidity tube is a simple and effective way to assess water clarity. The tube is filled and/or emptied of water until the mark in the bottom of the tube can no longer be observed when looking down the tube. At this depth of water, the graduated scale on the side of the turbidity tube can be read and a value for the clarity, in the units of NTU, can be determined.



Figure 3: X Symbol

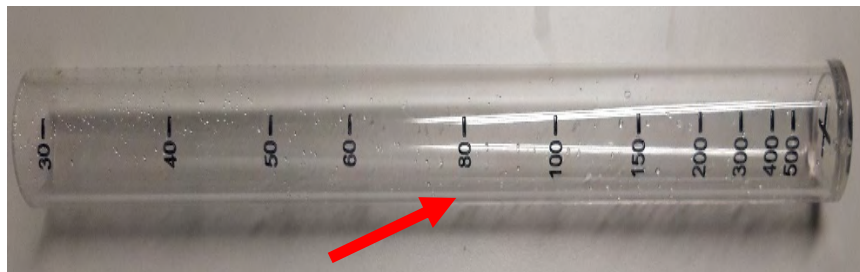


Figure 4: Turbidity Tube Measurements

Portable Turbidity Meter

A more scientific approach to monitoring uses a turbidity meter. Essentially these measure the quantity of white light penetrating the sample or being scattered by the material in the sample. These units cost a few hundred pounds.

The water sample is transferred into a vial and placed into the tester and a test button is pressed to obtain an NTU value. The equipment needs to be rinsed and dried before storing.



Figure 5: Turbidity meter

Multiparameter Water Quality Meter

A turbidity sonde can be connected to a multiparameter water quality meter. The sonde must be submerged to collect the data and therefore may not be suitable to very shallow locations with muddy bottoms. The portable meter may be used to take individual measurements or left in situ to log real-time data. Data can be manually downloaded from the meter to the computer. These units can cost 2-3 thousand pounds depending on specification.



Figure 6: Multiparameter Water Quality Meters

Remote Data Logger

An in-situ device that logs NTU at set intervals with the capability of storing the data for manual download or sharing the data by a telemetry connection such as WIFI or SMS. Data collection can be continuous or at prescribed intervals such as 2-hourly. A device will require a power source such as battery, solar or electrical connection. Alerts of exceedances can be communicated directly to site management to allow investigation.



Figure 7: In-situ turbidity measuring device used by frog environmental.

Other Water Quality Parameters

A number of other water quality parameters may be prescribed by the regulator. These typically involve determining the pH, and the presence of oils. pH strips and meters are readily available, or a sonde may be added to the multiparameter water quality meter. Oil can be checked with an oil detection strip, but visual presence is often sufficient.

Record Keeping

Water quality records should be kept. This is not only best environmental practice but will demonstrate compliance with permit conditions where they apply. Records will assist with any regulatory query or site visit, clearly showing where action has been taken to respond to and manage the site activities to prevent deterioration of water quality.

A standard monitoring form will help to guide the collection of data and prompt any subsequent actions.

| MONITORING LOCATION 1 | | | | | | | |
|--|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|
| Grid Reference: | | | | | | | |
| Description: | | | | | | | |
| Parameter | Monday | Tuesday | Wednesday | Thursday | Friday | Saturday | Sunday |
| Weather | | | | | | | |
| Releasing Water | Yes No | Yes No | Yes No | Yes No | Yes No | Yes No | Yes No |
| Oil Film | None Minor Major | None Minor Major | None Minor Major | None Minor Major | None Minor Major | None Minor Major | None Minor Major |
| Water Clarity | Clear Cloudy Coloured | Clear Cloudy Coloured | Clear Cloudy Coloured | Clear Cloudy Coloured | Clear Cloudy Coloured | Clear Cloudy Coloured | Clear Cloudy Coloured |
| Turbidity (NTU) threshold <60 | | | | | | | |
| pH acceptable range 7-9 | | | | | | | |
| Comment on colour, smell or sediment | | | | | | | |
| Distressed fish? | Yes No | Yes No | Yes No | Yes No | Yes No | Yes No | Yes No |
| Photo | Yes No | Yes No | Yes No | Yes No | Yes No | Yes No | Yes No |
| RECORD THE POLLUTION (OIL/TURBIDITY/PH) INCIDENT INFORMATION AND DEFINE ANY CORRECTIVE ACTION(S) REQUIRED | | | | | | | |
| Action Number(s) | | | | | | | |

Figure 8: An example of a typical monitoring table

frog environmental have prepared a separate monitoring form that can be downloaded from the website.

Appendix E – Environmental Incident Reporting



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Persimmon

Health, Safety
& Environment
Department

Environmental Incident Reporting Standards



Contents

1. Introduction
2. Definitions and acronyms
3. Reporting Procedure
4. Investigation
5. Notifying
6. Contacted by an environmental regulator
7. Reporting
8. Observations & incident response flowchart



1. Introduction

The purpose of the environmental incident reporting standards is to ensure action is taken following an environmental incident and that the circumstances are appropriately investigated. Also, where required reported to the relevant regulatory body (Environment Agency (England), Natural Resources Wales (Wales) or Scottish Environment Protection Agency (SEPA)).

Observations and minor incidents are important learning opportunities, and all reporting will help us continually improve. Lessons learnt from incidents are shared across the organisation and relevant third parties.

It is the responsibility of the construction team to report environmental incidents and observations.



2. Definitions

Harmful substance:

A substance either prohibited from being emitted / discharged to a receiving medium (atmosphere, ground or water) or a substance released in sufficient quantities to cause environmental pollution or damage.

Environmental incident:

The release, either accidental or malicious, of a harmful substance, for example:

- Chemical or fuel / oil spillage;
- Uncontrolled release of a harmful substance to the atmosphere (e.g. asbestos fibres), dust;
- Uncontrolled release of a harmful substance to the sewerage system (e.g. high pH liquid, silt);
- Uncontrolled release of a harmful substance to the water environment (e.g. silt into watercourse / waterbody); and
- Uncontrolled release of a harmful substance to land (e.g. silt, adblue).

Level 4 - Environmental observation:

Inadequate storage/ disposal arrangements for hazardous substances

Level 3 - Minor:

A small release (less than 5 litres or less than 1 metre in diameter) that has been contained

Level 2 - Significant:

Where a significant (greater than 5 litres or greater than 1 meter in diameter) or a large (greater than 25 litres) release occurs that has the potential to cause significant environmental damage

Level 1 - Major incident:

An incident requiring the involvement of a regulatory authority due to the volume or toxicity of the harmful substance released

Refer to observations and incidents [flowchart](#) at section 8





3. Reporting procedure

All environmental incidents must be reported, even if minor in nature. This would be to the Site Manager (construction) and Shift Supervisor (manufacturing).

The Site Manager/ Shift Supervisor must take immediate steps to prevent the harmful substance from causing further environmental pollution or damage.

The Site Manager/ Shift Supervisor must undertake an initial investigation to categorise the incident as major, significant or minor. The Group Health, Safety & Environment Advisor should be contacted for advice if deemed necessary.

The Site Manager/ Shift Supervisor must complete an environmental incident report and email a copy to the local Group Health, Safety & Environment Advisor within 24 hours of the incident. Where witnesses to the incident, details must be provided on the form and where appropriate photographs taken. In the case of an incident that has been categorised as a major or significant incident appropriate management must be contacted via phone immediately.

Refer to EMS form [007](#) – Environmental Incident Report

All environmental incident reports must be kept in a secure place so that they can only be accessed by authorised personnel and must be kept for a minimum of three years.



4. Investigation

The appropriate level of time and resource must be allocated to the investigation of environmental incidents. The local Group Health, Safety and Environment Advisor will carry out the investigation with input from senior members of the HS&E Department where necessary.

If a significant or major incident the local Group Health, Safety & Environment Advisor must undertake a review meeting with the Managing Director within 10 days of the incident and agree actions to prevent recurrence. This must be recorded in the actions section on the environmental incident report.

Refer to EMS form 007b – Incident Review Report

5. Notifying the regulator of an environmental incident

If a significant or major environmental incident occurs this will be reported to the relevant regulator under the direction of the Group Environment Manager. Site management and local HS&E Advisors must not contact the regulator without prior authority of the Group Environment Manager.

6. Contacted by an environmental regulator

If an environmental regulator makes contact about any environmental incident or issue this must be reported without delay to the local Group HS&E Advisor, who must also be provided with a completed regulatory authority contact form. For the purpose of environmental matters, the regulator could be the environmental/ planning department of the Local Authority, Environment Agency, Natural Resources Wales or the Scottish Environment Protection Agency.

Refer to EMS form [006](#) – Regulatory Authority Contact

If as a result of the contact an enforcement notice is issued by the regulator the local Group HS&E Advisor or Group Environment Management will complete enforcement notice review report, aiming to undertake a review meeting with the Managing Director within 10 days after receiving the notice.

Refer to EMS form [006a](#) – Enforcement Notice Review Report





7. Reporting

The HS&E Department will record all environmental incidents, to monitor for trends. Where incident trends are identified, Group level corrective actions will be implemented.

All relevant environmental incident data is included in relevant management and performance reports.

8. Observations & incident response flowchart

See table below which gives examples of different types of observations and incidents and actions required. Note: the lists are not exhaustive as other types of incidents may occur. Contact the local Group Health, Safety and Environment Advisor for advice when required.

| LEVEL 4 - OBSERVATION: | LEVEL 3 – MINOR classified as: | LEVEL 2 – SIGNIFICANT classified as: | LEVEL 1 – MAJOR classified as: |
|---|---|--|--|
| | Site incident or emergency which is contained on site and can be managed by onsite personnel and resources. This could also be any minor incident or equipment failure | Site incident or emergency which requires assistance from off-site third parties and resources to manage or contain the situation, e.g. Oil spill response contractors, EA / EHO, Fire Service, etc. Including any near miss / any fire / any breach of Environmental Permit | Worksite Incident or Emergency which requires assistance from off-site third parties e.g. As per Level 2 plus: Police, Local Authority / Environment Agency |
| Example Environmental Incidents | Example Environmental Incidents | Example Environmental Incidents | Example Environmental Incidents |
| <ul style="list-style-type: none"> Inadequate storage/ disposal arrangements for hazardous substances. Poor waste segregation Failure to manage concrete / cementitious washout Poor management of fuel storage areas Failure to prepare / plan for nesting birds/bats Minor drips of oils onto ground Poor housekeeping Wildlife found on site – left undisturbed and allowed to leave of own accord (bats, fox, badger, birds) Failure to issue relevant permits | <ul style="list-style-type: none"> Oil or other hazardous substance spills of less than 10 litres AND / OR requiring use of spill kit Failure of equipment – e.g. poorly lined concrete washout skip / road sweeper pit Minor disturbance to wildlife – birds nesting but not affecting works Unauthorised work in a Tree Protection Zone – no damage Breach of Planning Conditions Discovery or damage to archaeological artefacts Discovery of unknown contaminated land on site Nuisance - noise, vibration, dust and odour issue. | <ul style="list-style-type: none"> Breach of Environmental Permit condition (e.g. water quality) Contaminated run-off / water leaving site (e.g. silty water, high pH etc.) – no visual impact/wildlife unaffected Unauthorised discharge to sewer / environment about to occur or already occurring Any instance of asbestos fibre release Fire or Flood - dependent on severity, e.g. skip fire Oil or other hazardous substances spills which have or may leave the site, over, underground or in pipes (of more than 10 litres) Disturbance to wildlife – birds nesting and affecting works / schedule Damage to tree or hedge branches or roots Waste has or is about to leave site but not fully documented (e.g. no permit, exemption, waste carriers licence provided) Repeated / ongoing nuisance complaints / s60 notice | <ul style="list-style-type: none"> Breach of Environmental Permit condition leading directly to pollution event Contaminated run-off / water leaving site (e.g. silty water, high pH etc.) leading directly to pollution event Fishkill Fire or Flood - dependent on severity Oil or other hazardous substances spills which has left the site or contaminated shallow groundwater (of more than 100 litres) OR loss of control of the incident Serious damage to wildlife e.g. protected species / habitats Contamination that may or has caused damage to the environment and/or public health Waste illegally dumped – disposed at location other than documented or expected Wildlife fatality or nest/hive/den destroyed |



8. Observations & incident response flowchart cont.

| LEVEL 4 - OBSERVATION: | LEVEL 3 – MINOR classified as: | LEVEL 2 – SIGNIFICANT classified as: | LEVEL 1 – MAJOR classified as: |
|---|---|---|--|
| <p>CONTACTS (In order of Priority)</p> <ul style="list-style-type: none"> ➤ Site Management Team ➤ Contract Manager | <p>CONTACTS (In order of Priority)</p> <ul style="list-style-type: none"> ➤ Site Management Team ➤ Contract Manager ➤ Group Health, Safety & Environment Advisor | <p>CONTACTS (In order of Priority)</p> <ul style="list-style-type: none"> ➤ Site Management Team ➤ Contract Manager ➤ Group Health, Safety & Environment Advisor ➤ Managing Director ➤ Construction Director ➤ Technical Director (if relevant to issue) ➤ Group Environment Manager ➤ Group Health, Safety & Environment Director <p>Group Environment Manager to determine requirement to contact the appropriate Regulator and / or Specialist Contractors etc.</p> <p>HS&E Director to determine requirement to contact the following:</p> <ul style="list-style-type: none"> ➤ Insurers ➤ Specialist Legal Advisor | <p>CONTACTS (In order of Priority)</p> <ul style="list-style-type: none"> ➤ Site Management Team ➤ Contract Manager ➤ Group Health, Safety & Environment Advisor ➤ Managing Director ➤ Construction Director ➤ Technical Director (if relevant to issue) ➤ Group Environment Manager ➤ Group Health, Safety & Environment Director ➤ Regional Chairman (Senior GHSE Advisor to notify) <p>Group Environment Manager to determine requirement to contact the appropriate Regulator and / or Specialist Contractors etc.</p> <p>HS&E Director to determine requirement to contact the following:</p> <ul style="list-style-type: none"> ➤ Insurers ➤ Specialist Legal Advisor |



8. Observations & incident response flowchart cont.

| LEVEL 4 - OBSERVATION: | LEVEL 3 – MINOR classified as: | LEVEL 2 – SIGNIFICANT classified as: | LEVEL 1 – MAJOR classified as: |
|---|---|---|--|
| <p>ACTION:</p> <p>Site team / supply chain partners to complete Toolbox Talks relevant to observation to raise awareness. Monitor performance.</p> <p>POTENTIAL TO PROGRESS TO LEVEL 3</p> | <p>ACTION:</p> <p>Site team to complete EMS Form 007 – Environmental Incident Report</p> <p>POTENTIAL TO PROGRESS TO LEVEL 2</p> | <p>ACTION: immediately contact Group HS&E Advisor</p> <p>Site team to complete EMS Form 007 – Environmental Incident Report</p> <p>HS&E Dept to complete “Environmental Alert” and “Lessons Learnt” investigation and communicate across Region and/ or Group.</p> <p>POTENTIAL TO PROGRESS TO LEVEL 1</p> | <p>ACTION: immediately contact Group HS&E Advisor</p> <p>Site team to complete EMS Form 007 – Environmental Incident Report</p> <p>HSE Dept to complete “Environmental Alert” and “Lessons Learnt” investigation and communicate across Region and/ or Group.</p> |



Appendix F – Concrete Washout



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Concrete Washout

Concrete wagon wash-out contains suspended solids and has a high pH (is highly alkaline), therefore has the potential to pollute watercourses and groundwater. The substances in concrete wash-out water are far more mobile than when concrete is placed in the ground and therefore wash-out water can cause significant environmental impact. Concrete wash-out water must therefore be controlled to prevent pollution.

Planning

If concrete pours are expected, suitable measures for preventing or dealing with concrete wash-out water must be identified and agreed with subcontractors or suppliers prior to concreting activities starting.

The **hierarchy of control** in relation to concrete wash-out is:

1. Avoid concrete wash-out on site (e.g. use of ConcreteSock)
2. Use concrete wagons with integrated wash-out collection tanks
3. Contain & treat on site and;
 - a. Use waters for damping down haul roads (see [EA RPS 235](#) for rules which must be followed) – **not in Scotland**
 - b. Discharge waters to foul sewer under a temporary Trade Effluent Consent
 - c. Tanker waters off site and dispose of at a permitted water treatment facility as a waste
 - d. Discharge waters to surface water in accordance with an Environmental Permit (no silts, pH between 6-9)

Evaporation is not an efficient solution for dealing with concrete wash-out water and should be avoided

Commercial team

When placing orders for deliveries of concrete / cement the Commercial team should request that no washing down of chutes takes place on site.

Below are examples of concrete socks, which means washing down can be avoided on site.
Note – this is only an option if the development site is not too far from the batching plant.





Integrated wash-out units

If washing down cannot be avoided then the Commercial team should request that delivery wagons have integrated wash-out collection tanks, and that they only wash down chutes into these.



If none of the above options are possible then adequate provision must be made on site to provide suitable wash down facilities.

A proprietary system such as a Siltbuster (Concrete Washout System), Mudtech BlueRinse system, Kelly Tank must be provided or suitably lined skips.



Mudtech BlueRinse system



Siltbuster system

The volume of concrete wash water should be kept to a minimum by efficient use of water during wash out, use of brushes etc. Hoses and sprays must not be left unattended. Where concrete pumps are used, washout will be necessary and must be controlled. Concrete wash waters will have a high pH and must be treated to lower the pH to safe levels (pH 6-9).

Various treatment options are available, such as pH blue (additive) or CO₂ treatment which will lower the pH to safe levels. One of these options must be used to lower the pH of the

| | | | |
|--|------------------------|------------|---|
| Authorised by: HS&E Director | Version date: 24.03.23 | Version: 5 | STD: Pollution Prevention Guidance: Concrete Washout |
| Uncontrolled if printed or copied – always check the Group HS&E policy folder for latest version | | | |



water.

On-site treatment of concrete wash water

Solids- the units above work by filtering out solids through geotextile bags, which will require emptying dependent on the number of wash-downs.

Water – after the solids have been separated from the washout water the water will have a high pH. The water require treatment to lower the pH (between 6-9).

Various options are available, such as geotextile bags impregnated with a pH reducer, pH reducer dosing liquids or carbon dioxide (available in gas bottles).

Note: the Mudtech BlueRinse system is an integrated system which means water is re-used until such time as the equipment is no longer needed.

Lined skips

If using skips to contain concrete wash waters then skips must be suitably lined with an impermeable liner. The liner must over hang the sides of the skip and be fixed onto the side of the skip with clips or similar, to prevent the liner falling into the skip.

Regular inspections must be carried out to ensure the liner is containing all water / solids and is free from damage / holes etc.

Solids which set into the skips can be broken out and used on site for various applications. However, the water must be contained, owing to high pH. High pH waters will need to be moved to another lined skip or IBC ready for disposal and or treatment (see options below).

Treated water (whether by manual or automated methods) can be:

- ✓ Used for dust suppression in specific circumstances (see [EA RPS 235](#) for rules which must be followed) – **not in Scotland**
- ✓ Discharged to foul sewer under a temporary trade effluent (TTE) consent. The consent must be obtained from the local water company prior to any discharge. The consent will include conditions in relation to suspended solids, pH, flow rate etc. Any discharges must be monitored in accordance with the consent and records must be kept to demonstrate compliance

Any discharges to surface water drains and watercourses will require an Environmental Permit / Licence from the Environment Agency / NRW / SEPA.

Under no circumstances should concrete wash water be discharged to ground or surface waters. Furthermore, any treatment methods must be setup >10m away from any drains, ditches, gullies, watercourses etc.

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Residual concrete

Hardened residual concrete left over from the process of dewatering can be used for construction purposes where suitable. If not, this must be disposed of in the inert/masonry skip prior to removal from site.

Procurement

All of the above options involve a cost, whether for treatment of the wash-water prior to discharge, or for off-site disposal. These costs should be identified, and requirements communicated to subcontractors for inclusion in pricing. The chosen solution for dealing with concrete wash-out water must be recorded and any associated plant or equipment must be identified and included in subcontractor packages or procurement schedules (including concrete socks, settlement tanks, pH dosing kit, details of monitoring records etc.).

Contractors involved in concrete wash out activities must work to approved method statements including implementation of relevant control measures. If the effluent is to be removed from site, details of the waste carrier and disposal point must be recorded.

Competence / Training

Persons operating proprietary washout units must be given a set-up briefing by the supplier when the unit is delivered. Only persons who attend the briefing should operate the unit.

Documentation

If manual treatment of high pH water is being undertaken, records of the dosing, pH measurement and suspended solids must be recorded. A record must be produced prior to each discharge (in accordance with any temporary trade effluent consent).

Refer to EMS standard – Waste Management.

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