

Permit Reference Number : BX3376IG

Operator : Continental UK Teves Limited

Installation : Continental UK Teves Limited

Form Number : S1

Reporting of Emissions to Sewer for the period from 01-01-2024 to 31-12-2024

Emission Point	Substance / Parameter	Emission Limit Value	Result <sup>[1]</sup>	Test Method <sup>[2]</sup>	Sample Date and Times <sup>[3]</sup>	Accreditation/ Certification <sup>[4]</sup>	Uncertainty <sup>[5]</sup>
S1	pH	6-11	N/A	Plant & Lab Meters	N/A	N/A	N/A
S1	Chromium and its compounds	1mg/l	N/A	N/A Atomic Absorption	N/A	N/A	0.5%
S1	Zinc and its compounds	2mg/l	N/A	N/A Atomic Absorption	N/A	N/A	0.5%
S1	Nickel and its compounds	2 mg/l	N/A	N/A Atomic Absorption	N/A	N/A	0.5%
S1	Cadmium and its compounds	0.01 mg/l	0.01 mg/l	Yearly average/dilution	1 <sup>st</sup> Jan 2024– 31 <sup>st</sup> Dec 2024	N/A	0.5%
S1	Mercury and its compounds	0.005 mg/l	0.002 mg/l	Yearly average/dilution	1 <sup>st</sup> Jan 2024– 31 <sup>st</sup> Dec 2024	N/A	0.5%
S1	Cadmium and its compounds	0.60 kg	0.05 kg	Mass Balance Calculation	1 <sup>st</sup> Jan 2024– 31 <sup>st</sup> Dec 2024	N/A	N/A
S1	Mercury and its compounds	0.12 kg	0.007 kg	Mass Balance Calculation	1 <sup>st</sup> Jan 2024– 31 <sup>st</sup> Dec 2024	N/A	N/A
S1	Total flow	N/A	4,306 m3	N/A Ultrasonic Flow Meter at Outfall	1 <sup>st</sup> Jan 2024– 31 <sup>st</sup> Dec 2024	M/CERTS	3.48%

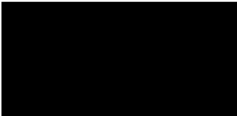
[1] The result given is the maximum value (or the minimum value in the case of a limit that is expressed as a minimum) obtained during the reporting period, expressed in the same terms as the emission limit value. Where the emission limit value is expressed as a range, the result is given as the 'minimum – maximum' measured values.

[2] Where an internationally recognised standard test method is used the reference number is given. Where another method that has been formally agreed with the Agency is used, then the appropriate identifier is given. In other cases the principal technique is stated, e.g. colorimetry.

[3] For non-continuous measurements the date and time of the sample that produced the result is given. For continuous measurements, or flow/time proportional samples, the percentage of the process operating time covered by the monitoring is given.

[4] The accreditation status of the equipment and/or the monitoring organisation, as appropriate, for the methods used for both sampling and analysis.

[5] The uncertainty associated with the quoted result at the 95% confidence interval, unless otherwise stated. The following uncertainties are quoted on a different basis (basis as stated) – {The basis of any other uncertainty figure needs to be stated. Where no figure is available the Agency will need to agree an appropriate uncertainty value.}

Signed ...  .....

(authorised to sign as representative of the Operator)

Date 13/01/25

Permit Reference Number : BX3376IG

Operator : Continental UK Teves Limited

Installation : Continental UK Teves Limited

Form Number : E1

Reporting of Energy Usage for the year ...2024.....

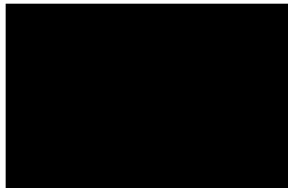
Energy Source	Energy Usage		CO <sub>2</sub> Produced (tonnes)
	Quantity	Primary Energy (MWh)	
Electricity *	MWh	847	Nil
Gas	tonnes	Nil	Nil
TOTAL	-		

Trends in Energy Usage		
Year	Parameter	
	Primary Energy usage	CO <sub>2</sub> produced
2017	2,049	1,065
2018	1,798	910
2019	1,533	754
2020	960	0
2021	1685.7	0 (846 Tonnes)
2022	1281.7	0 (633 Tonnes)
2023	974	0 (482 Tonnes)
2024	847	0 (419 Tonnes)

\* Conversion factor for delivered electricity to primary energy = x2.4

Operator's comments :

Note – All site electricity is purchased from renewable sources. Continental rules now allow us to report 0 CO2 as a result



Signed ..... Date: ...13/01/2025.....  
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Installation : Continental UK Teves Limited

Form Number : R1

### Reporting of Waste Disposal and Recovery for the year ...2024

Waste Description	Disposal Route	Tonnes	Recovery Tonnes
(1) Non-Filter Cake Waste	External treatment/land fill	107.1	107.1
(2) Filter Cake	Landfill	15.5	Nil
Total hazardous waste			
<b>TOTAL WASTE</b>		<b>122.6</b>	<b>119.4</b>

Trends in Waste Disposal and Recovery			
Year	Parameter		Total Hazardous Waste (Tonnes)
	Waste 1	Waste 2	
2018	34.04	32.040	66.08
2019	0	24.0	24.00
2020	93.5	12.7	106.2
2021	256.563	26.8	283.338
2022	59.8	24.1	83.9
2023	119.4	23.4	142.8
2024	107.1	15.5	122.6

Operator's Comments: - All waste type 1 hazardous materials is recycled:



Signed ..... Date: 13/01/2025.....  
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Permit Reference Number : BX3376IG

Operator : Continental UK Teves Limited

Installation : Continental UK Teves Limited Ebbw Vale

Form Number : WU1

**Reporting of Water Usage for the year 2024.....**

Water Source	Usage (m <sup>3</sup> )
Mains Water supply	4306m <sup>3</sup>
<b>TOTAL WATER USAGE</b>	<b>4306 m<sup>3</sup></b>

Trends in Water Usage			
Year	Parameter	Total Water usage	Water per unit output
2018	Mains water	9,977	8.1 litres
2019	Mains Water	7,669	9.4 litres
2020	Mains Water	4,346	7.9 litres
2021	Mains Water	8243	5.2 litres
2022	Mains Water	6083	5.7 litres
2023	Mains Water	4848	6.6 litres
2024	Mains Water	4306	8.6 litres

**Operator's comments:**  
 2024 parts plated = 499,201 – reduced volumes have resulted in part loaded bars of components being plated, adversely affecting water usage. Cycle times have been reduced for 2025 to minimise empty process bars and better water control systems to be investigated. It is expected however that plating volumes will increase in the second half of 2025.

Signed .....  .....

Date...13/01/25

