

	<b>SPTS Technologies Ltd – Site Closure Plan</b>		
Ref. No: 950390536-1 Previous reference C60-3005558	Issue No: 01.1	Author: ██████████	Date : May 2016 Revised : May 2020 ██████████

### Design and Build Measures

The design of the SPTS Ringland Way site (the “installation”) is such that, in general, decommissioning activities would minimise the risk of pollution. With the exception of the drainage water interceptors, there are no underground storage tanks at the installation. All gas storage vessels and associated pipework are located above ground. The only subsurface pipework at the installation relates to the supply of mains water and gas and to the provisions for sewage and water drainage. Asbestos materials were not used in the construction of the installation, confirmed by a third party inspection performed in January 2015.

### In the Event of Site Closure

In the event of a closure SPTS will appoint a project management team to manage and oversee the closure and decommissioning of the entire installation. Without limitation and in no particular order, the following actions would take place

- All SPTS machine systems and associated equipment located within the Manufacturing Cleanroom, R&D areas and Training locations are to be safely decommissioned and either relocated to other SPTS sites or dismantled and recycled or scrapped. All contaminated parts are to be disposed via a specialist hazardous waste contractor.
- All bottled gas cylinders on the installation will be isolated from the supply panels and decommissioned. Collection will then be arranged with the relevant gas supplier.
- All gas pipework infrastructures on the installation will be purged and decommissioned.
- The bulk liquid nitrogen & liquid oxygen tanks (and associated equipment) will be isolated, decommissioned and removed from the installation by the third party suppliers of the tanks.
- All Gas Reactor Columns and thermal conditioning systems will be cleaned and decommissioned. These would then be either relocated to other sites, re-sold to the supplier, dismantled and recycled, or scrapped as appropriate. All contaminated parts will be disposed of via a specialist hazardous waste contractor.
- The clean room “Wet Bench” will be cleared of all chemicals, and the chemicals disposed of by a specialist hazardous waste contractor. The Wet bench will be dismantled and scrapped via a specialist hazardous waste contractor if required.
- Containers of fuel retained for the emergency back-up generator and snow blower, as well as the waste oil drum currently located in a locked bunded store, will be disposed of via a specialist hazardous waste contractor.
- All plant room services to be shut down and decommissioned. Chillers and air conditioning units should have all refrigerant decanted and removed from the installation by an appropriately certified and registered contractor. Process Cooling Water system and cooling towers should be treated and drained. The relevant authorities will be notified in writing that the cooling towers have ceased to be operational (as soon as practicable after decommissioning).
- All locations including the canteen, storage rooms and offices should be cleared of equipment, stock and furniture. The removed items should be sold, recycled or scrapped as appropriate. All areas are to be left clear and in a safe condition.
- The main stores will be cleared and all stored parts relocated to other SPTS sites, sold or scrapped.
- Waste will be segregated into appropriate waste streams and collected by a licenced waste contractor. Hazardous waste will be labelled and recorded prior to removal by a specialist hazardous waste contractor.
- Sampling – SPTS has procedures in place to minimise the risk of releases to air, land and water. However, should sampling be required following any closure of the installation, SPTS will co-operate in arranging this. SPTS commits to take remedial action should any pollution occur as a result of the installation closure activities.