

Permit Reference Number: EPR/KP3135KV

Operator: The Royal Mint Ltd

Facility: The Royal Mint

Form Number: Sewer I 25/07/2025

Reporting of Emissions to Sewer for the period from: 01/04/2025 to 30/06/2025

Emission Point:	Substance / Parameter:	Emission Limit Value:	Reference Period:	Result: [1]	Test Method: [2]	Sample Date and Times [3]	Uncertainty [4]
SI	Free Cyanide	0.2 mg/l	Spot Sample	<0.050 mg/l	Determination of Free Cyanide in water by Continuous Flow	All spot samples during the period. 24/04/2025 – 08:30 14/05/2025 – 10:00 17/06/2025 – 12:00	UKAS = Methodology accredited to ISO/IEC 17025:2017
SI	Copper and its Compounds	1.0 mg/l	Spot Sample	0.479 mg/l	Determination of Metals in water by ICP-OES	14/05/2025 – 10:00 Spot sample	UKAS = Methodology accredited to ISO/IEC 17025:2017
SI	pH	6 – 11	Spot Sample	8.6 – 9.2	Determination of pH in water by pH meter.	24/04/2025 – 08:30 14/05/2025 – 10:00 & 17/06/2025 – 12:00 Spot samples.	UKAS = Methodology accredited to ISO/IEC 17025:2017

[1] The result given is the maximum value (or the minimum value in the case of a limit that is expressed as a minimum) obtained during the reporting period, expressed in the same terms as the emission limit value. Where the emission limit value is expressed as a range, the result is given as the 'minimum – maximum' measured values.

[2] Where an internationally recognised standard test method is used the reference number is given. Where another method that has been formally agreed with Natural Resources Wales is used, then the appropriate identifier is given. In other cases, the principal technique is stated, for example gas chromatography.

[3] For non-continuous measurements the date and time of the sample that produced the result is given. For continuous measurements the percentage of the process operating time covered by the result is given.

[4] The uncertainty associated with the quoted result at the 95% confidence interval, unless otherwise stated.

Signed



Date 25/07/2025

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Form Number: Water I 25/07/2025

Reporting of Emissions to Sewer for the period from: 01/01/2025 to 30/06/2025

Emission Point:	Substance / Parameter:	Emission Limit Value:	Reference Period:	Result: [1]	Test Method: [2]	Sample Date and Times [3]	Uncertainty [4]
W1	Suspended Solids	50 mg/l	24-hour flow proportional sample	7.6 mg/l	BS EN 872 BS 6068-2.54:1996	17/06/2025 – 15:45	UKAS = Methodology accredited to ISO/IEC 17025:2017
W1	Temperature	30 °C	Spot sample	13.7°C	As approved by Natural Resources Wales	17/06/2025 – 15:45	Not available
W1	Free Chlorine	0.1 mg/l	Spot sample	0.1ppm	As approved by Natural Resources Wales	20/03/2025 – 08:30	Not available
W1	Oil	None Visible	Instantaneous	None Visible	Visual Check	Weekly spot samples	Not applicable
W3	Oil	None Visible	Instantaneous	None Visible	Visual Check	Weekly spot samples	Not applicable
W5	Oil	None Visible	Instantaneous	None Visible	Visual Check	Weekly spot samples	Not applicable
W6	Oil	None Visible	Instantaneous	None Visible	Visual Check	Weekly spot samples	Not applicable
W7	Oil	None Visible	Instantaneous	None Visible	Visual Check	Weekly spot samples	Not applicable

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Signed



Date 25/07/2025