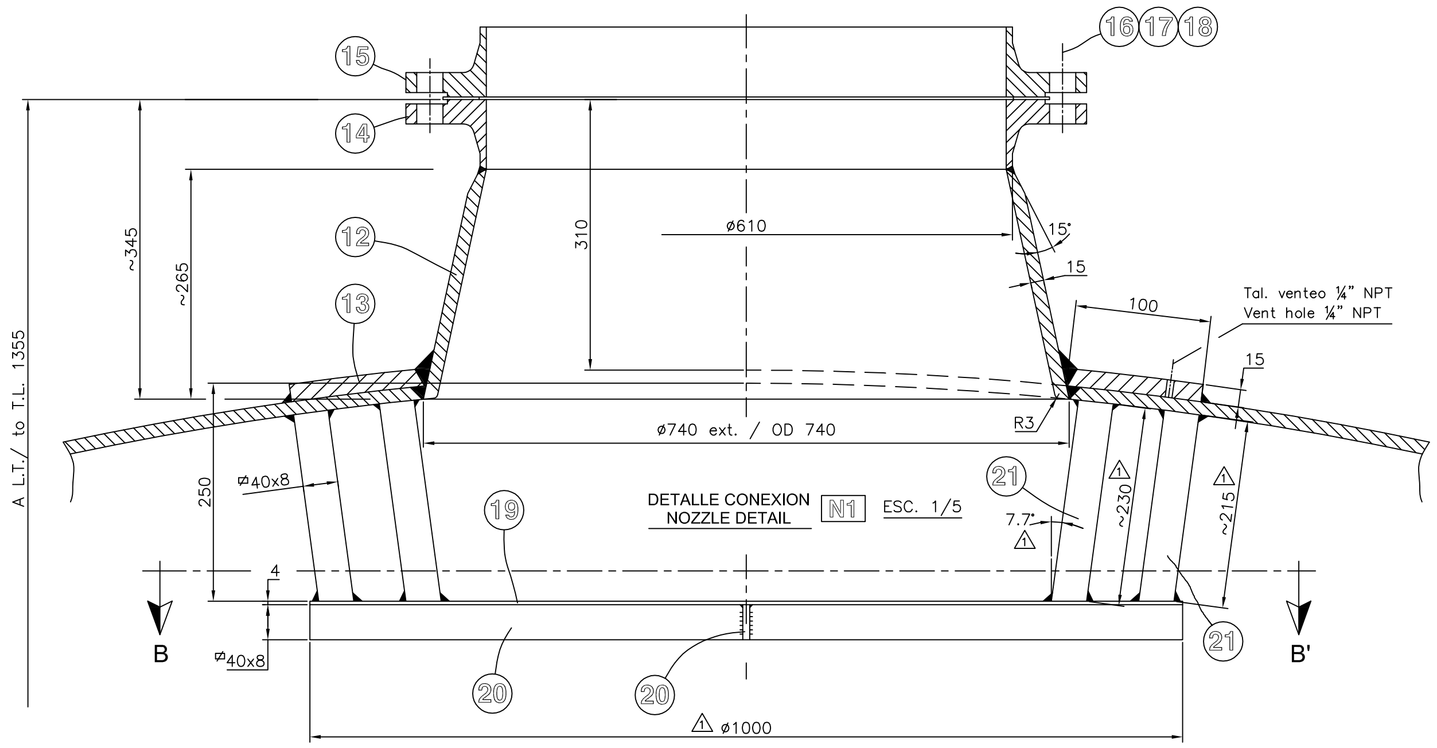
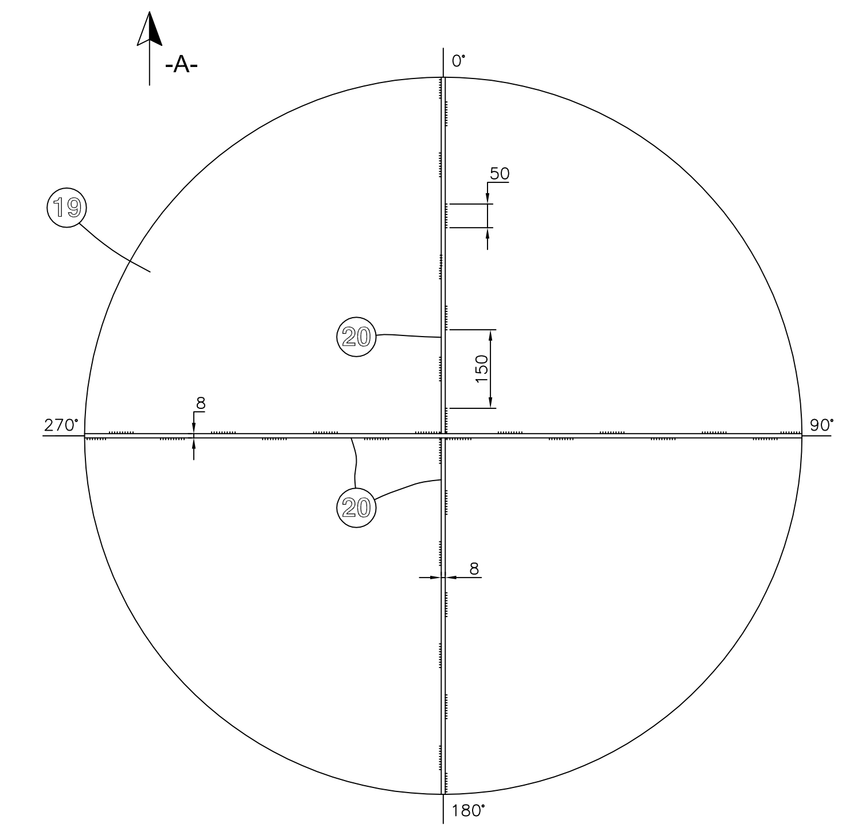
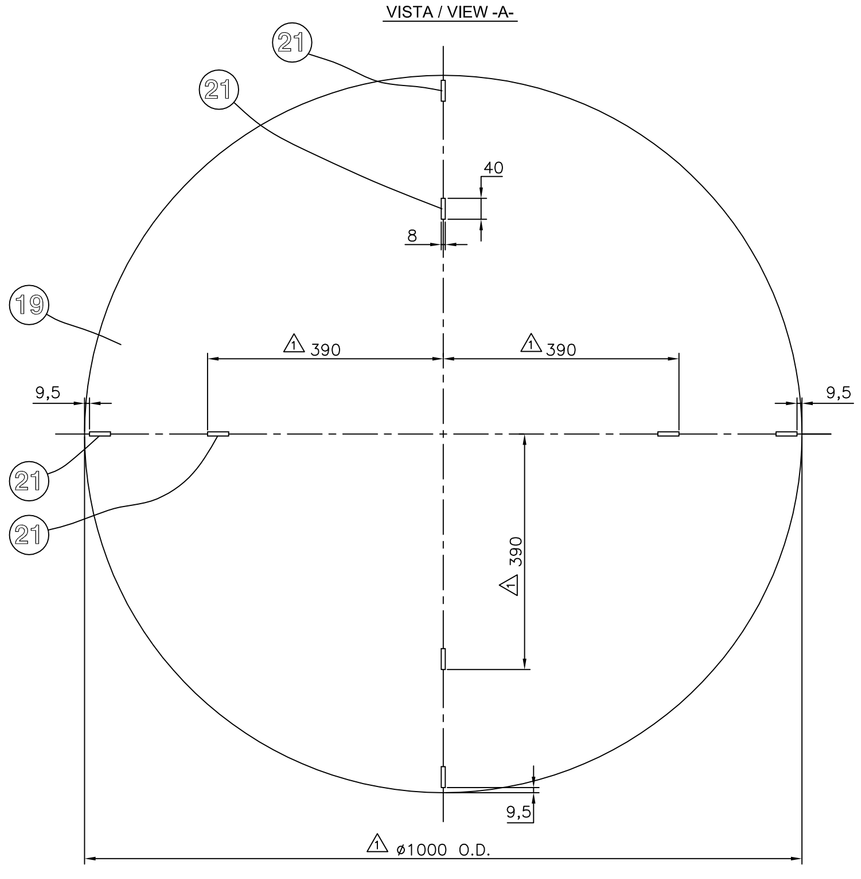
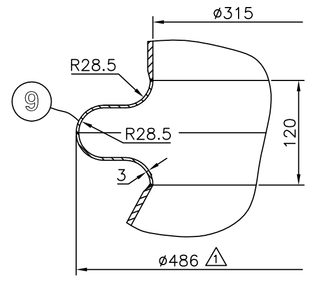




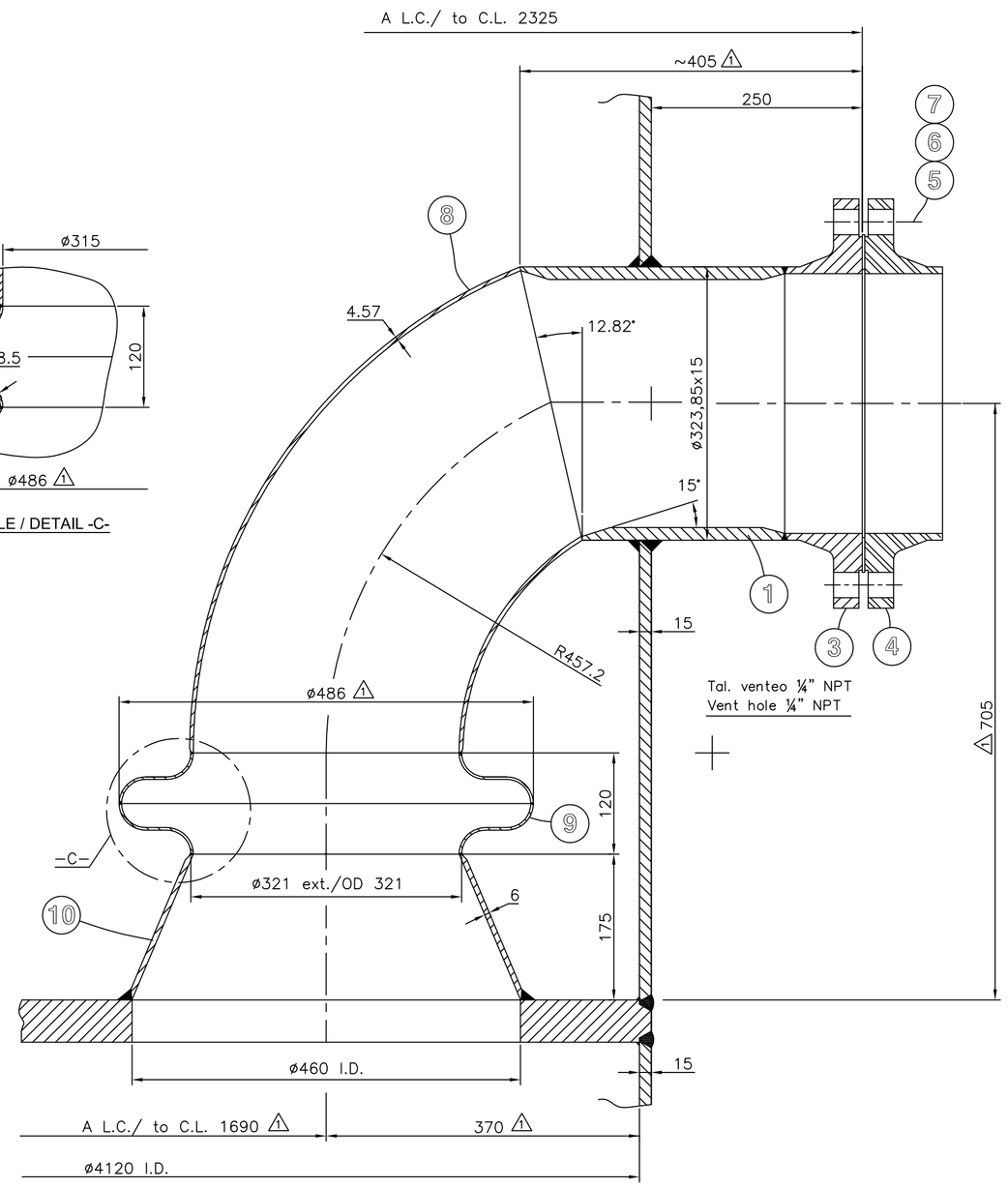
VISTA / VIEW -A-



SECCION / SECCTION -B-



DETALLE / DETAIL -C-



DETALLE CONEXIONES N3 N4 ESC. 1/5
NOZZLES DETAIL

9602

POS.	DENOMINACIÓN / DENOMINATION	MATERIAL / MATERIAL	DIMENSIONES / DIMENSIONS	NORMA/DIBUJO / Std or DRAWING	CANT. / N.REQ
21	SOPORTE CHAPA (DEFLECTOR) / PLATE SUPPORT (DEFLECTOR)	SA-240 Gr.304L	ø40x8	–	8
20	REFUERZO CHAPA (DEFLECTOR) / PLATE REINFORCEMENT (DEFLECTOR)	SA-240 Gr.304L	ø40x8	–	3
⚠1 19	CHAPA (DEFLECTOR) / PLATE (DEFLECTOR)	SA-240 Gr.304L	ø1000x4	–	1
⚠2 18	JUNTA PN10 (SUPAGRAF Tanged T10) / GASKET	EXPANDED GRAPHITE (con antipegado papel aluminio)	DN-600 s=3	DIN 2690	1
17	TUERCAS / NUTS	SA-194 Gr. 2H	1¼" 8 UN	ASME B1.1	40
16	ESPARRAGOS / STUD BOLTS	SA-193 Gr. B7	1¼" 8 UNx140	ASME B1.1	20
15	BRIDA DE CUELLO / NECK FLANGE	SA-182 F304L	DN-600, PN-10 e/t=7,1 mm.	DIN-2632 C	1
14	BRIDA DE CUELLO / NECK FLANGE	SA-182 F304L	DN-600, PN-10 e/t=7,1 mm.	DIN-2632 C	1
⚠1 13	ESCUDO DE REFUERZO / REINFORCEMENT PLATE	SA-240 Gr.304L	≠100x15	–	1
12	CUELLO (CONO) / NECK (CONE)	SA-240 Gr.304L	ø740/610x15	H=265	1
⚠1 11					
⚠1 10	CONO / CONE	SA-240 Gr.304L	esp./thk= 6	Ver detalle See detail	2
9	COMPENSADOR DILATACIÓN / EXPANSION JOINT	SA-240 Gr.304L	esp./thk= 3	Ver detalle See detail	2
8	CODO 90°, R=457,2 / ELBOW 90°, R=457,2	SA-403 WP304L	ø323,85x4,57	SCH. 10S ASME B36.19	2
⚠2 7	JUNTA PN25 (SUPAGRAF Tanged T10) / GASKET	EXPANDED GRAPHITE (con antipegado papel aluminio)	DN-300 s=3	DIN 2690	2
6	TUERCAS / NUTS	SA-194 Gr. 2H	1¼" 8 UN	ASME B1.1	64
5	ESPARRAGOS / STUD BOLTS	SA-193 Gr. B7	1¼" 8 UNx155	ASME B1.1	32
4	BRIDA DE CUELLO / NECK FLANGE	SA-105	DN-300, PN-25 e/t=8 mm.	DIN-2634 C	2
3	BRIDA DE CUELLO / NECK FLANGE	SA-182 F304L	DN-300, PN-25 e/t=8 mm.	DIN-2634 C	2
⚠1 2			≠		
1	TUBO / TUBE	SA-240 Gr.304L	ø323,85 ext.x15	–	2

REV.	FECHA / DATE	CONCEPTO / CONCEPT	APROB. / APPROV
⚠2	08/04/10	GENERAL REVISION	
⚠1	15/03/10	GENERAL REVISION	

REV.	FECHA / DATE	CONCEPTO / CONCEPT	APROB. / APPROV

E.BACHILLER B. S.A.
maquinaria e ingeniería química
machinery & chemical engineering
PARETS DEL VALLES (C.P. 08150 (BARCELONA) - España
C/Can Guasch, 2 - Pol. Ind. Levante - Apdo. Correos, 119
Tel.: 34.93.57.03.11* Fax: 34.93.560.20.10
E-mail: bach@bachiller.com

	NOMBRE / NAME	FECHA / DATE
DIBUJADO / DRAW	JORDI MTNEZ.	01-03-10
REVISADO / CHECKED		01-03-10
APROBADO / APPROVED	J.Mª Inglés	01-03-10

CLIENTE/CUSTOMER

KRONOSPAN LIMITED

DENOMINACIÓN/DENOMINATION

DETALLE CONEXIONES 2/NOZZLES DETAIL

FORMALDEHYDE REACTOR item R-1

N1 N3 N4

O.T. **9435** — ESCALA/SCALE s.e.: 1/5, 1/10

PROYECTO/PROJECT: -

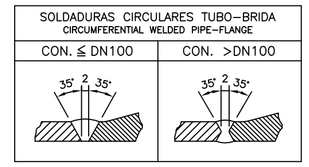
ARCHIVO/ARCHIVES: K:\BACHILLE\P\16-17M

DIN: A-1

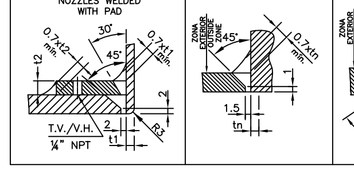
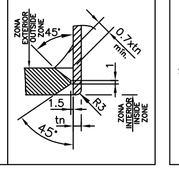
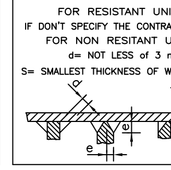
PLANO/DRAWING: **16486/4**

REV.: **2**

SOLDADURAS CIRCULARES TUBO–BRIDA
CIRCUMFERENTIAL WELDED PIPE–FLANGE

CON. ≤ DN100	CON. >DN100
	

DETALLE TIPICO
TYPICAL DETAIL

SOLDADURA CONEXIÓN ES CON REFUERZO NOZZLES WELDED WITH PAD	SOLDADURA CONEXIÓN ES NOZZLES WELDED	SOLDADURA CONEXIÓN ES NOZZLES WELDED
		

DIMENSIÓN UNIÓN SOLDADURA
WELDED DIMENSION JOINTS

PARA UNIONES RESISTENTES
SI NO SE ESPECIFICA LO CONTRARIO d=0.7xS
PARA UNIONES NO RESISTENTES
d=NO DEBERÁ SER INFERIOR de 3 mm
S=ESPESOR MÍNIMO DE LA UNIÓN SOLDADA.

FOR RESISTANT UNIONS
IF DON'T SPECIFY THE CONTRARY d=0.7xS
FOR NON RESITANT UNIONS
d= NOT LESS of 3 mm
S= SMALLEST THICKNESS OF WELDED JOINT