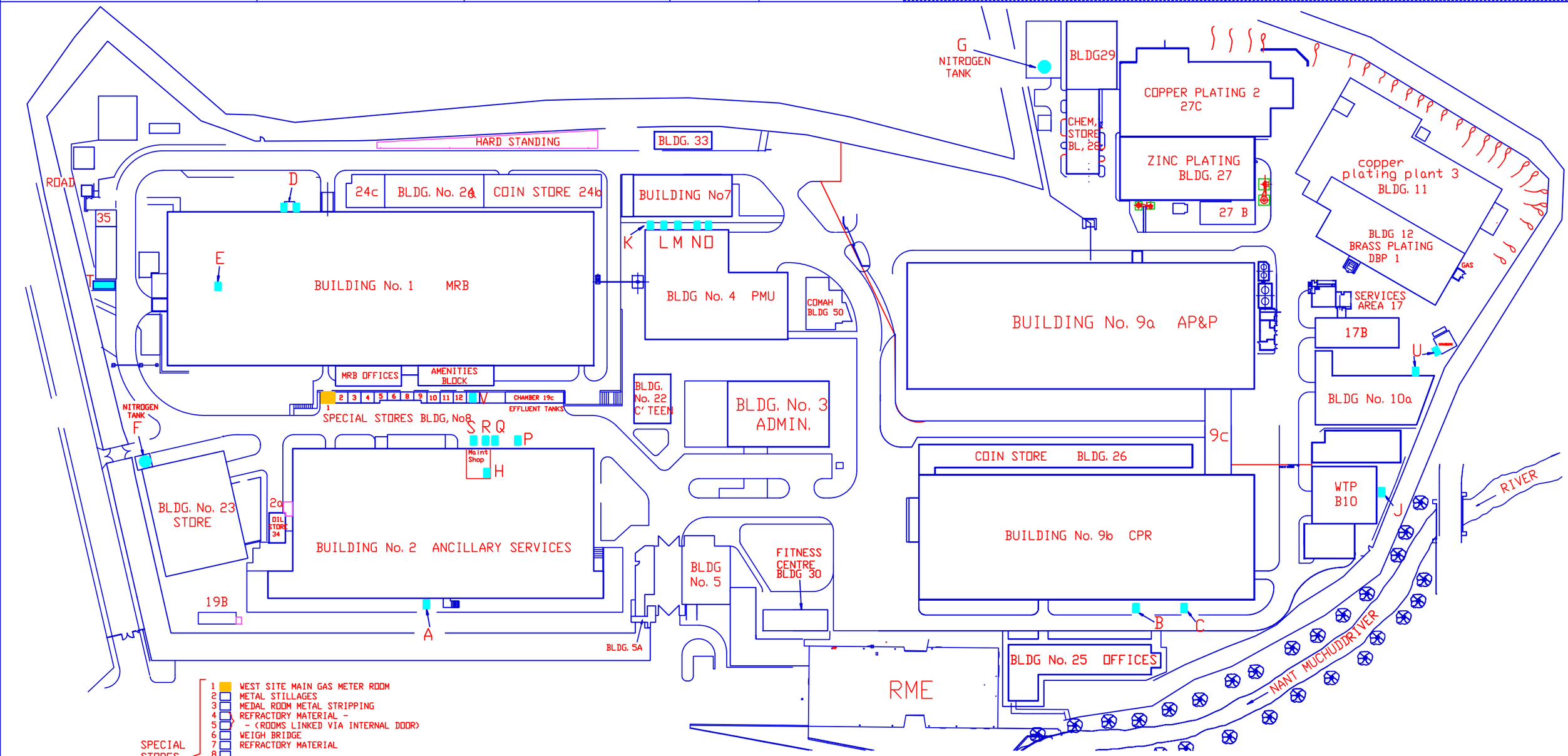
DRWG No.	IF IN DOUBT ASK	DO NOT SCALE	PROJECTION	ALL SIZES IN MILLIMETRES	REMOVE ALL SHARP EDGES AND BURRS
90400/00/00/044-2					



SPECIAL STORES BLDG, No8

1	WEST SITE MAIN GAS METER ROOM
2	METAL STILLAGES
3	MEDAL ROOM METAL STRIPPING
4	REFRACTORY MATERIAL -
5	- (ROOMS LINKED VIA INTERNAL DOOR)
6	WEIGH BRIDGE
7	REFRACTORY MATERIAL
8	
9	WOODEN COLLARS AND METAL FRAMES
10	
11	BUILDING 2 MAINTENANCE
12	
-	

LEGEND

- A ARGON TANK -240 LITRES - (RECHARGEABLE)
- B CAGE OUTSIDE BLG. 9B - 1 OXYGEN
- C CAGE OUTSIDE BLG. 9B - 1 ACETYLENE
- D BLG. 1 (NORTH WALL)- 4 CYLINDERS -x2 ARGON x2 ARGON/METHANE
- E BLG. 1 (INSIDE)- 6 SMALL CYLINDERS - HYDROGEN
- F NITROGEN TANK -140CM/126LP - (RECHARGEABLE)
- G NITROGEN TANK - G50KL72955 - (RECHARGEABLE)
- H ARGON - 1 CYLINDER (SMALL)
- J CAGE OUTSIDE BLG. 10A 'WTP' - 2 ACETYLENE
- K ENG. SERVICES TROLLEY (2 CYLINDERS) - 1 OXYGEN - 1 PROPANE
- L ENG. SERVICES CAGE (7 CYLINDERS) - ACETYLENE
- M ENG. SERVICES CAGE (7 CYLINDERS LARGE) - COOGAR ARGON
- N ENG. SERVICES CAGE (5 CYLINDERS LARGE) - OXYGEN
- O ENG. SERVICES CAGE (5 CYLINDERS LARGE) - PROPANE
- P CAGE OUTSIDE BLG. 2 'TOOLROOM' (2 CYLINDERS) - 1 ARGON - 1 NITROGEN
- Q CAGE OUTSIDE BLG. 2 W' SHOP (2 CYLINDERS) - NITROGEN
- R CAGE OUTSIDE BLG. 2 W' SHOP (2 CYLINDERS) - ARGON
- S CAGE OUTSIDE BLG. 2 W' SHOP (2 CYLINDERS) - HYDROGEN
- T PMR Argon Storage - (24 Cylinders) - Argon
- U Bldg 10a Argon Storage - (2 Cylinders) - Argon
- V SPECIAL STORES EMPTY CYLINDER STORAGE

ISSUE	REVISION	SIG. &DATE
I	Legend/Area D, E, U updated	MP 06/09/24
H	Added Empty Storage Area	DS 24/01/24
G	Added bldg 10a Argon Tanks	DS 11/01/24
F	Added PMR Argon Tanks	DS 10/01/24
E	Site Wide Update of all locations	SH 09/09/20
A	INITIAL ISSUE	

ROYAL MINT LLANTRISANT

THIS DRAWING IS THE SOLE PROPERTY OF THE ROYAL MINT AND MUST NOT BE WHOLLY OR PARTLY REPRODUCED WITHOUT PERMISSION.

TOLERANCE UNLESS OTHERWISE STATED: 0-500 ±.50 - 100-1000 ±.100 - 1000-2000 ±.5 - 2000-10000 ±.5 - OVER 10000 ±.5 - DECIMALS ±.0 - ANGULAR ±0.5°

SURFACE FINISH: ALTERNATE FINISH ARE TO BE 63 ±16 µm by SCOTCH BLASTED MARKED WITH A TAG BE MACHINED TO FINISH SURFACES

NOTE: CLEANED FINISH TO BE BY SHOT BLAST TO STANDARD STANDARD

THREADS TO BS 3643 FIT LOOSE NUTS PLACE ON BOLTS PLACE ON

MATL.

DEBURR ON FINISH

DRWG. No. HERE

WEIGHT

SCALE. NTS

DRWN. K. D. L. 10/1/2000

DRWG. No. 90400/00/00/044-2

TITLE ROYAL MINT SITE PLAN— GAS CYLINDER STORAGE AREAS

ISSUE. ~~A~~ ~~B~~ ~~C~~ ~~D~~ ~~E~~ ~~F~~ ~~G~~ ~~H~~ I