

# Notice of variation and consolidation with introductory note

The Environmental Permitting (England & Wales) Regulations 2016

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**7 Steel Manufacturing (UK) Limited**

**Tremorfa Melt Shop  
Tremorfa Works  
Seawall Road  
Cardiff  
CF24 5TH**

Variation Number  
**EPR/TP3639BH/V012**

Permit number  
**EPR/TP3639BH**

# Tremorfa Melt Shop

## Permit number EPR/TP3639BH

### Introductory note

**This introductory note does not form a part of the notice.**

The following notice gives notice of the variation and consolidation of an environmental permit.

This is an Operator initiated variation to change operation of two specific areas of the existing permitted installation:

- **Asphalt Plant:** Bring the asphalt plant into line with the rest of the activities at the Tremorfa Melt Shop allow 24 hour operation for 7 days of the week, for 52 weeks a year.
- **Melt shop:** Enable processing of the material collected by the drop-out box and Quench Tower (DOB & QT) screening and milling treatments to improve the material recovery rates.

The schedules specify the changes made to the permit.

The status log of a permit sets out the permitting history, including any changes to the permit reference number.

<b>Status log of the permit</b>		
<b>Description</b>	<b>Date</b>	<b>Comments</b>
Application TP3639BH	Received 15/10/04	
Request for additional information	22/12/04	
Additional information received	03/02/05	
Request to extend determination	18/03/05	
Request accepted	22/03/05	
Request to extend determination	29/04/05	
Request accepted	03/05/05	
Permit determined TP3639BH	11/05/05	
Application EPR/TP3639BH/V002 (variation and	Duly made 21/12/11	Application to vary, consolidate and update the permit to modern conditions.

**Status log of the permit**

<b>Description</b>	<b>Date</b>	<b>Comments</b>
consolidation)		
Request for additional information	17/02/12	Trade effluent consent for emission point S1 and updated site plan showing emission point locations.
EA request to extend determination date to 20/04/12	20/03/12	
Extension request agreed	22/03/12	
Additional information received	23/02/12 & 10/04/12	
Variation determined Consolidated Permit: EPR/TP3639BH	24/04/12	Varied and consolidated permit issued in modern condition format. The following permits have been consolidated: EPR/TP3639BH, EPR/BU2098IP and EPR/WP3699FQ
Regulation 60(1) Notice of request for more information	03/09/13	
Regulation 60(1) response received	30/04/14	Implementations of BAT conclusions under IED
Natural Resources Wales Iron and Steel Sector Review 2014 Permit EPR/TP3639BH Variation issued EPR/TP3639BH/V003	17/11/15	Varied and consolidated permit issued in modern IED condition format
Application PAN-000449	Duly Made 23/06/2016	Application to vary permit to add waste codes.
Variation determined EPR/TP3639BH/V004	20/07/2016	Varied permit issued.
Application PAN-001189	Duly Made 04/01/2017	Application to increase millscale storage capacity.
Variation determined EPR/TP3639BH/V005	24/01/2017	Varied permit issued.
Application for variation PAN-001610	Duly Made 08/06/2017	Application to add mechanical shearing to permitted activities as part of scrap metal pre-treatment.
Variation determined EPR/TP3639BH/V006	20/06/2017	Varied permit issued.
Application for variation PAN-005161	Duly Made 18/06/2019	Application to increase the shearing scrap metal limit to 5000 tonnes per month.
Variation determined EPR/TP3639BH/V007	09/07/2019	Varied permit issued.
Application for variation EPR/TP3639BH/V008 (PAN-005485)	Duly Made 09/10/2019	Application to consolidate waste permit EPR/DP3699FM, add integrated recycling centre, remove Carbon Monoxide limit and update/increase

**Status log of the permit**

<b>Description</b>	<b>Date</b>	<b>Comments</b>
		permit boundary.
Schedule 5 Request for additional information	18/10/2019	Additional information required on FPMP, dust and noise assessment.
Schedule 5 additional information received	08/11/2019	
Schedule 5 Request for additional information	19/11/2019	Additional information required on FPMP and dust.
Schedule 5 additional information received	29/11/2019	
Application for variation (PAN-006067)	Not Duly Made 02/12/2019	Application to add an asphalt plant and slag processing returned not duly made.
Variation application EPR/TP3639BH/V009 (PAN-008611)	Duly Made 06/01/2020	Application to add asphalt plant and slag processing
Variation determined EPR/TP3639BH/V008	07/02/2020	Varied permit issued.
Schedule 5 Request for additional information	24/02/2020	Additional information required on noise assessment, air quality assessment, dust assessment, management system arrangements and other clarifications to application.
Schedule 5 additional information received	12/03/2020 13/03/2020 16/03/2020	Including revised Noise Impact Assessment, Air Emissions Risk Assessment, and responses to other questions.
Variation determined EPR/TP3639BH/V009	05/05/2020	Varied permit issued.
Variation Application PAN-018725 (EPR/TP3639BH/V010)	Duly made 17/03/2023	Application for substantial variation to add a new metal shredder and shear as a S5.4 Part A1 (b) iv activity
First Schedule 5 additional information received PAN-018725	30/05/2023	Revised air quality modelling report and files.
Second Schedule 5 additional information received PAN-018725	24/07/2023	Submission of revised BAT assessment, Noise impact assessment and ground water risk assessment.
Third Schedule 5 additional information received PAN-018725	18/09/2023	Additional information on the tin stockpile management plan, fire prevention and mitigation plan and noise management plan
Additional information received PAN-018725	14/12/2023	Resubmission of application following revised drainage and discharge to sewer

**Status log of the permit**

<b>Description</b>	<b>Date</b>	<b>Comments</b>
Variation determined EPR/TP3639BH/V010	02/05/2024	Varied and consolidated permit issued to CELSA Manufacturing (UK) Limited
Variation Application PAN-029725 EPR/TP3639BH/V011	Duly made 04/07/2025	Admin variation application to change the company name to 7 Steel Manufacturing (UK) Limited
Variation Determined EPR/TP3639BH/V011	14/08/2025	Varied permit issued to 7 Steel Manufacturing (UK) Limited
Variation Application PAN-026085 (EPR/TP3639BH/V012)	Duly Made 19/12/2025	Application to vary the following processes: <ol style="list-style-type: none"><li>1) <b>Asphalt Plant:</b> Bring the asphalt plant into line with the rest of the activities at the Tremorfa Melt Shop allowing 24hr operation for 7 days of the week, for 52 weeks a year.</li><li>2) <b>Melt shop:</b> Enable processing of the material collected by the drop-out box and Quench Tower (DOB &amp; QT) screening and milling treatments to improve the material recovery rates.</li></ol>
Additional Information received in response to Schedule 5 Notice (dated 19/12/2025) PAN-026085	12/02/2026	Additional information including: <ol style="list-style-type: none"><li>1. Noise Impact Assessment, Steelphalt Plant, Rover way, Cardiff, Document Ref: 16195-05-R0. 12 February 2026.</li><li>2. Noise Impact Assessment: 7 Steel UK Commercial Noise Assessment, E4078, Version 1.2 dated 06/02/2026</li></ol>
Variation determined EPR/TP3639BH/V012	10/07/2026	Varied permit Issued to 7 Steel Manufacturing (UK) Limited

End of introductory note

## Notice of variation and consolidation

The Environmental Permitting (England and Wales) Regulations 2016

The Natural Resources Body for Wales (“Natural Resources Wales”) in exercise of its powers under regulation 20 of the Environmental Permitting (England and Wales) Regulations 2016 varies and consolidates

Permit number  
**EPR/TP3639BH**

issued to  
**7 Steel Manufacturing (UK) Limited** (the operator”),  
whose registered office is

**Building 58  
East Moors Road  
Cardiff  
CF24 5NN**

company registration number **04577881**  
to operate an installation and waste operation at

**Tremorfa Melt Shop  
Tremorfa Works  
Seawall Road  
Cardiff  
CF24 5TH**

to the extent set out in the schedules.

The notice shall take effect from 10/07/2026

Signed

Date

<b>Emmer Litt</b>	<b>10/07/2026</b>
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Authorised on behalf of Natural Resources Wales

**Schedule 1**

The following conditions were varied as a result of the application made by the operator:

Table S1.1 as referred to by Condition 2.1

Table S1.2 as referred to by Condition 2.3

**Schedule 2 – consolidated permit**

Consolidated permit issued as a separate document.