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**Stack Emissions Testing Report Commissioned by**  
Inbev UK Ltd

**Installation Name & Address**  
Inbev UK Ltd  
The Brewery  
Magor  
Newport  
NP26 3RA

EPR Permit: BX 728IS

**Stack Reference**  
A1- Boiler-1

**Dates of the Monitoring Campaign**  
9th November 2018

**Job Reference Number**  
CSW-3416

<b>Report Written by</b>
Darren Price Team Leader MCERTS Level 2 MM 03 176 TE1 TE2 TE3 TE4

<b>Report Approved by</b>
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<b>Report Date</b>
23rd November 2018

<b>Version</b>
Version 1

<b>Signature of Report Approver</b>

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## Executive Summary

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### MONITORING OBJECTIVES

Inbev UK Ltd, Magor

A1- Boiler-1

9th November 2018

#### Overall Aim of the Monitoring Campaign

Exova Catalyst were commissioned by Inbev UK Ltd to carry out stack emissions testing on the A1- Boiler-1 at Magor.

The aim of the monitoring campaign was to demonstrate compliance with a set of emission limit values (ELVs) as specified in the Site's Permit.

#### Special Requirements

There were no special requirements.

#### Target Parameters

Oxides of Nitrogen (as NO<sub>2</sub>), Carbon Monoxide

## Executive Summary

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### MONITORING RESULTS

Inbev UK Ltd, Magor

A1- Boiler-1

9th November 2018

where MU = Measurement Uncertainty associated with the Result

Parameter	Concentration			
	Units	Result	MU +/-	Limit
Oxides of Nitrogen (as NO <sub>2</sub> )	<sup>1</sup> mg/m <sup>3</sup>	152	459	220
Carbon Monoxide	<sup>1</sup> mg/m <sup>3</sup>	>4524	13636	-
Oxygen	% v/v	Dry 0.16	0.49	

<sup>1</sup> Reference Conditions (REF) are: 273K, 101.3kPa, dry gas, 3% oxygen.

## Executive Summary

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### MONITORING DATE(S) & TIMES

Inbev UK Ltd, Magor

A1- Boiler-1

9th November 2018

Parameter	Units	Concentration	Sampling Date(s)	Sampling Times	Duration mins
Oxides of Nitrogen (as NO <sub>2</sub> )	R1 mg/m <sup>3</sup>	152.4	09/11/2018	10:30 - 11:30	60
Carbon Monoxide	R1 mg/m <sup>3</sup>	>4524	09/11/2018	10:30 - 11:30	60
Oxygen	R1 % v/v	0.16	09/11/2018	10:30 - 11:30	60

All results are expressed at the respective reference conditions.

## Executive Summary

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### PROCESS DETAILS

Inbev UK Ltd, Magor  
A1- Boiler-1  
9th November 2018

#### Standard Operating Conditions

Parameter	Value
Process Status	Operational
Capacity (of 100%) and Tonnes / Hour	Lead Boiler-Load as required by production
Continuous or Batch Process	Continuous
Feedstock (if applicable)	-
Abatement System	None
Abatement System Running Status	N/A
Fuel	Natural gas
Plume Appearance	Not visible

## Executive Summary

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### MONITORING & ANALYTICAL METHODS

Inbev UK Ltd, Magor

A1- Boiler-1

9th November 2018

Parameter	Monitoring				Analysis				MCERTS Testing	LOD (Average)
	Standard	Technical Procedure	ISO 17025 Testing	Testing Lab	Analytical Procedure	Analytical Technique	ISO 17025 Analysis	Analysis Lab		
Oxides of Nitrogen (as NO <sub>2</sub> )	EN 14792	CAT-TP-21	Yes	CAT	Chemiluminescence by Horiba PG-250 SRM				Yes	0.41 mg/m <sup>3</sup>
Carbon Monoxide	EN 15058	CAT-TP-21	Yes	CAT	NDIR by Horiba PG-250 SRM				No	0.3 mg/m <sup>3</sup>
Oxygen	EN 14789	CAT-TP-21	Yes	CAT	Dry Paramagnetic Cell by Horiba PG-250 SRM				Yes	0.1 %

### ANALYSIS LABORATORIES

(with short name reference as appears in the table above)

Exova Catalyst (CAT)	ISO 17025 Accreditation Number: 4279
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### SUMMARY OF SAMPLING DEVIATIONS

Parameter	Run	Deviation
Carbon Monoxide	1	The concentration of carbon monoxide exceeded the maximum range of the instrument (5000 ppm) at certain points during the test, hence the result is reported as a ">" value.
		The operating range of the instrument was increased to its maximum (5000 ppm) during the test period because of the higher than expected concentrations present.

## Executive Summary

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### SUITABILITY OF SAMPLING LOCATION

#### Duct Characteristics

Parameter	Units	Value
Type	-	Circular
Depth	m	1.29
Width	m	-
Area	m <sup>2</sup>	1.31
Port Depth	cm	5
Orientation of Duct	-	Vertical
Number of Ports	-	1
Sample Port Size	-	1" BSP

#### Location of Sampling Platform

General Platform Information	Value
Permanent / Temporary Platform	Permanent
Inside / Outside	Inside

#### Platform Details

EA Technical Guidance Note M1 / EN 15259 Platform Requirements	Value
Sufficient working area to manipulate probe and operate the measuring instruments	Yes
Platform has 2 levels of handrails (approx. 0.5m & 1.0m high)	Yes
Platform has vertical base boards (approx. 0.25m high)	Yes
Platform has chains / self closing gates at top of ladders	Yes
There are no obstructions present which hamper insertion of sampling equipment	Yes
Safe Access Available	Yes
Easy Access Available	Yes

#### Sampling Location / Platform Improvement Recommendations

The sampling location meets all the requirements specified in EA Guidance Note M1 and EN 15259, and therefore there are no improvement recommendations.

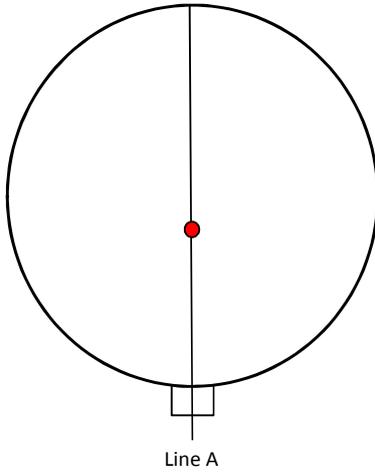
#### EN 15259 Homogeneity Test Requirements

There is no requirement to perform a EN 15259 Homogeneity Test on this Stack.

## Executive Summary

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### SAMPLE POINTS



- where
- = isokinetic point sampled at
  - = isokinetic point not sampled at
  - = combustion gases sample point
  - = non-isokinetic sample point

**APPENDIX CONTENTS**

APPENDIX 1 - Stack Emissions Monitoring Personnel, List of Equipment & Methods and Technical Procedures Used

APPENDIX 2 - Summaries, Calculations, Raw Data and Charts

**STACK EMISSIONS MONITORING PERSONNEL**

Position	Name	MCERTS Accreditation	MCERTS Number	Technical Endorsements
Team Leader	Darren Price	MCERTS Level 2	MM 03 176	TE1 TE2 TE3 TE4
Team Leader	Craig Harley	MCERTS Level 2	MM 05 670	TE1 TE2 TE3 TE4

**LIST OF EQUIPMENT**

Extractive Sampling		Instrumental Analysers		Miscellaneous Items	
Equipment Type	Equipment I.D.	Equipment Type	Equipment I.D.	Equipment Type	Equipment I.D.
Control Box DGM (1)	-	Horiba PG-250 SRM	CAT 9.14	Digital Manometer (1)	-
Control Box DGM (2)	-	Horiba PG-250	-	Digital Manometer (2)	-
Box Thermocouples (1)	-	Servomex 4900	-	Digital Temperature Meter	-
Box Thermocouples (2)	-	Eco Physics CLD 822Mh	-	Stopwatch	-
Umbilical (1)	-	ABB AO2020-URAS26	-	Barometer	-
Umbilical (2)	-	Testo 350 XL	-	Stack Thermocouple (1)	-
Oven Box (1)	-	JCT JCC P1 Cooler	CAT 4.0105	Stack Thermocouple (2)	-
Oven Box (2)	-	Gasmet DX4000	-	Stack Thermocouple (3)	-
Heated Probe (1)	-	Gasmet Sampling System	-	1m Heated Line (1)	-
Heated Probe (2)	-	Bernath 3006 FID	-	1m Heated Line (2)	-
Heated Probe (3)	-	M&C PSS	CAT 12.123	1m Heated Line (3)	-
S-Pitot (1)	-	Mass Flow Controller (1)	CAT 6.34	5m Heated Line (1)	-
S-Pitot (2)	-	Mass Flow Controller (2)	CAT 6.35	15m Heated Line (1)	-
L-Pitot	-	Mass View (1)	-	20m Heated Line (1)	CAT 20.63
Site Balance	-	Mass View (2)	-	20m Heated Line (2)	-
500g / 1Kg Check Weights	-	Easylogger EN-EL-12 Bit	-	Dual Channel Heater Controller	-
Last Impinger Arm	-	Hioki 5043 (V)	-	Single Channel Heater Controller	CAT 20.63
Callipers	-	Bioaerosols Temperature Logger	-	Laboratory Balance	-
Tubes Kit Thermocouple	-	Electronic Refrigerator	-	Tape Measure	-

**METHODS & TECHNICAL PROCEDURES USED**

Parameter	Standard	Technical Procedure
Oxides of Nitrogen (as NO <sub>2</sub> )	EN 14792	CAT-TP-21
Carbon Monoxide	EN 15058	CAT-TP-21
Oxygen	EN 14789	CAT-TP-21

**OXIDES OF NITROGEN (as NO<sub>2</sub>): RESULTS SUMMARY**

Inbev UK Ltd, Magor  
A1- Boiler-1

**Sample Runs**

Parameter	Units	Run 1	Mean
Concentration	mg/m <sup>3</sup>	152.4	152.4
Uncertainty	±mg/m <sup>3</sup>	459.3	459.3

**General Sampling Information**

Parameter	Value
Standard	EN 14792
Technical Procedure	CAT-TP-21
Probe Material	Stainless Steel
Filtration Type / Size	0.1µm Glass Fibre
Heated Head Filter Used	Yes
Heated Line Temperature	180°C
Date & Result of Last Converter Check	27/04/2018 - 96.3%
Span Gas Type	Nitrogen Monoxide
Span Gas Reference Number	12.0140
Span Gas Expiry Date	08/02/2020
Span Gas Start Pressure (bar)	110
Gas Cylinder Concentration (ppm)	412.6
Span Gas Uncertainty (%)	2
Zero Gas Type	Nitrogen (5 Grade)
Number of Sampling Lines Used	1/1
Number of Sampling Points Used	1/1
Sample Point I.D.'s	A1

NOTE: Dilution performed to achieve correct span value

FORMAT: Number Used / Number Required

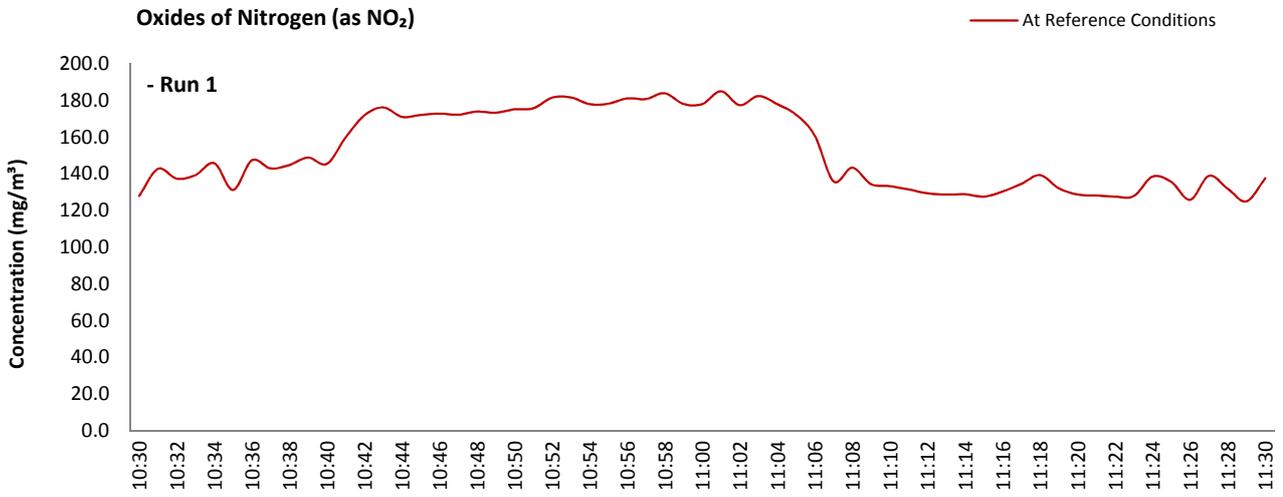
FORMAT: Number Used / Number Required

**Reference Conditions**

Reference Conditions are: 273K, 101.3kPa, dry gas, 3% oxygen.

**OXIDES OF NITROGEN (as NO<sub>2</sub>): DATA TREND**

**Graphical Trend of Data**



**OXIDES OF NITROGEN (as NO<sub>2</sub>): SAMPLING DETAILS & QUALITY ASSURANCE**

**Sampling Details**

Parameter	Units	Run 1
Sampling Times	-	10:30 - 11:30
Sampling Dates	-	09/11/2018
Instrument Range	ppm	250
Span Gas Value	ppm	107.2

**Quality Assurance**

Conditioning Unit Temperature	Units	Run 1
Average Temperature	°C	2.7
Allowable Temperature	< °C	4.0
Temperature Acceptable	-	Yes

	Zero Drift	Units	Run 1
CAL 1	Zero at Analyser (Pre)	ppm	0.00
	Zero at Analyser (Post)	ppm	0.60
	Zero Drift	ppm	0.60
CAL 2	Zero at Analyser (Pre)	ppm	
	Zero at Analyser (Post)	ppm	
	Zero Drift	ppm	
CAL 3	Zero at Analyser (Pre)	ppm	
	Zero at Analyser (Post)	ppm	
	Zero Drift	ppm	
	Allowable Zero Drift	± ppm	5.36
	Zero Drift Acceptable	-	Yes

	Span Drift	Units	Run 1
CAL 1	Span at Analyser (Pre)	ppm	107.00
	Span at Analyser (Post)	ppm	104.20
	Span Drift	ppm	-2.80
CAL 2	Span at Analyser (Pre)	ppm	
	Span at Analyser (Post)	ppm	
	Span Drift	ppm	
CAL 3	Span at Analyser (Pre)	ppm	
	Span at Analyser (Post)	ppm	
	Span Drift	ppm	
	Allowable Span Drift	± ppm	5.36
	Span Drift Acceptable	-	Yes

Test Conditions	Units	Run 1
Run Ambient Temperature Range	°C	20-21

**Method Deviations**

Nature of Deviation	Run Number
(x = deviation applies to the associated run)	1
There are no deviations associated with the sampling employed.	x

**OXIDES OF NITROGEN (as NO<sub>2</sub>): MEASUREMENT UNCERTAINTY CALCULATIONS**

Performance characteristics	RUN 1	Units
Limit value	220.0	mg/m <sup>3</sup> (REF)
TGN M2 Allowable MU	10.0	%
Measured concentration	176.43	mg/m <sup>3</sup> (STP, dry)
Ratio NO / NO <sub>2</sub>	5	%
Range Used	250.0	ppm
Range Used [A]	513.1	mg/m <sup>3</sup>
Cal gas conc.	107.2	ppm
Conversion	2.05	ppm to mg/m <sup>3</sup>
MCERTS Range [B]	200.0	mg/m <sup>3</sup>
Lower of [A] or [B]	200.0	mg/m <sup>3</sup>
Cal gas conc.	220.0	mg/m <sup>3</sup>

Performance characteristics	RUN 1	Units
Response time	117	seconds
Number of readings in measurement	60	-
Repeatability at zero	0.03	% full scale
Repeatability at span level	0.09	% full scale
Deviation from linearity	0.60	% of value
Zero drift	0.56	% full scale
Span drift	0.00	% full scale
Volume or pressure flow dependence	0.36	% of full scale
Atmospheric pressure dependence	-0.16	% of value/kPa
Ambient temperature dependence	0.11	% full scale/10K
Combined interference	0.50	% range
Dependence on voltage	-0.10	% full scale/10V
Converter efficiency	96.3	%
Losses in the line (leak)	0.93	% of value
Uncertainty of calibration gas blending	1.40	% of value
Uncertainty of calibration gas	2.00	% of value

Performance characteristic	RUN 1	Units
Standard deviation of repeatability at zero	use rep at span	mg/m <sup>3</sup>
Standard deviation of repeatability at span level	0.01	mg/m <sup>3</sup>
Lack of fit	0.69	mg/m <sup>3</sup>
Drift	0.71	mg/m <sup>3</sup>
Volume or pressure flow dependence	0.00	mg/m <sup>3</sup>
Atmospheric pressure dependence	-0.09	mg/m <sup>3</sup>
Ambient temperature dependence	0.02	mg/m <sup>3</sup>
Combined interference (from MCERTS Certificate)	0.58	mg/m <sup>3</sup>
Dependence on voltage	-0.01	mg/m <sup>3</sup>
Converter efficiency	0.19	mg/m <sup>3</sup>
Losses in the line (leak)	0.95	mg/m <sup>3</sup>
Uncertainty of calibration gas blending	1.43	mg/m <sup>3</sup>
Uncertainty of calibration gas	2.04	mg/m <sup>3</sup>

Measurement uncertainty	Result	RUN 1	Units
Combined uncertainty		176.43	mg/m <sup>3</sup>
Expanded uncertainty		2.96	mg/m <sup>3</sup>
Expanded uncertainty	k = 1.96	5.81	mg/m <sup>3</sup>
Uncertainty corrected to std conds. (O <sub>2</sub> )		5.02	mg/m <sup>3</sup> (REF)

	RUN 1	Units
Expanded uncertainty (no O <sub>2</sub> ) - at 95% Confidence	3.29	% of Value
Expanded uncertainty (no O <sub>2</sub> ) - at 95% Confidence	2.64	% at ELV
Overall Allowable uncertainty (no O <sub>2</sub> ) - at 95% Confidence	10.0	% at ELV
<b>Result of Compliance with Uncertainty Requirement in M2</b>	<b>N/A</b>	-

	RUN 1	Units
Expanded uncertainty (with O <sub>2</sub> ) - at 95% Confidence	301.41	% of Value
Expanded uncertainty (with O <sub>2</sub> ) - at 95% Confidence	301.40	% at ELV
Overall Allowable uncertainty (with O <sub>2</sub> ) - at 95% Confidence	301.6	% at ELV
<b>Result of Compliance with Uncertainty Requirement in M2</b>	<b>COMPLIANT</b>	-

Requirement for SRM is that Uncertainty should be <10% of the value at the ELV, on a dry gas basis, or if O<sub>2</sub> correction is applied less than 10% + the uncertainty associated with the O<sub>2</sub> correction (using sqrt of sum squares to add uncertainty components). Ref EA TGN M2.

## CARBON MONOXIDE: RESULTS SUMMARY

Inbev UK Ltd, Magor  
A1- Boiler-1

### Sample Runs

Parameter	Units	Run 1	Mean
Concentration	mg/m <sup>3</sup>	4524	4524
Uncertainty	±mg/m <sup>3</sup>	13636	13636

### General Sampling Information

Parameter	Value
Standard	EN 15058
Technical Procedure	CAT-TP-21
Probe Material	Stainless Steel
Filtration Type / Size	0.1µm Glass Fibre
Heated Head Filter Used	Yes
Heated Line Temperature	180°C
Span Gas Type	Carbon Monoxide
Span Gas Reference Number	12.0140
Span Gas Expiry Date	08/02/2020
Span Gas Start Pressure (bar)	110
Gas Cylinder Concentration (ppm)	398.3
Span Gas Uncertainty (%)	2
Zero Gas Type	Nitrogen (5 Grade)
Number of Sampling Lines Used	1/1
Number of Sampling Points Used	1/1
Sample Point I.D.'s	A1

NOTE: Dilution performed to achieve correct span value

FORMAT: Number Used / Number Required

FORMAT: Number Used / Number Required

### Reference Conditions

Reference Conditions are: 273K, 101.3kPa, dry gas, 3% oxygen.

**CARBON MONOXIDE: DATA TREND**

**Graphical Trend of Data**



**CARBON MONOXIDE: SAMPLING DETAILS & QUALITY ASSURANCE**

**Sampling Details**

Parameter	Units	Run 1
Sampling Times	-	10:30 - 11:30
Sampling Dates	-	09/11/2018
Instrument Range	ppm	200
Span Gas Value	ppm	160.0

**Quality Assurance**

Conditioning Unit Temperature	Units	Run 1
Average Temperature	°C	2.7
Allowable Temperature	< °C	4.0
Temperature Acceptable	-	Yes

	Zero Drift	Units	Run 1
CAL 1	Zero at Analyser (Pre)	ppm	0.00
	Zero at Analyser (Post)	ppm	-0.50
	Zero Drift	ppm	-0.50
CAL 2	Zero at Analyser (Pre)	ppm	
	Zero at Analyser (Post)	ppm	
	Zero Drift	ppm	
CAL 3	Zero at Analyser (Pre)	ppm	
	Zero at Analyser (Post)	ppm	
	Zero Drift	ppm	
	Allowable Zero Drift	± ppm	8.00
	Zero Drift Acceptable	-	Yes

	Span Drift	Units	Run 1
CAL 1	Span at Analyser (Pre)	ppm	160.50
	Span at Analyser (Post)	ppm	156.10
	Span Drift	ppm	-4.40
CAL 2	Span at Analyser (Pre)	ppm	
	Span at Analyser (Post)	ppm	
	Span Drift	ppm	
CAL 3	Span at Analyser (Pre)	ppm	
	Span at Analyser (Post)	ppm	
	Span Drift	ppm	
	Allowable Span Drift	± ppm	8.00
	Span Drift Acceptable	-	Yes

Test Conditions	Units	Run 1
Run Ambient Temperature Range	°C	20-21

**Method Deviations**

Nature of Deviation	Run Number	
(x = deviation applies to the associated run)	1	
There are no deviations associated with the sampling employed.	x	

**CARBON MONOXIDE: MEASUREMENT UNCERTAINTY CALCULATIONS**

Performance characteristics	RUN 1	Units
Limit value	-	mg/m <sup>3</sup> (REF)
TGN M2 Allowable MU	6.0	%
Measured concentration	5237.42	mg/m <sup>3</sup> (STP, dry)
Range Used	200.0	ppm
Range Used [A]	249.8	mg/m <sup>3</sup>
Cal gas conc.	160.0	ppm
Conversion	1.25	ppm to mg/m <sup>3</sup>
MCERTS Range [B]	75.0	mg/m <sup>3</sup>
Lower of [A] or [B]	75.0	mg/m <sup>3</sup>
Cal gas conc.	199.9	mg/m <sup>3</sup>

Performance characteristics	RUN 1	Units
Response time	111	seconds
Number of readings in measurement	60	-
Repeatability at zero	0.09	% full scale
Repeatability at span level	0.08	% full scale
Deviation from linearity	0.64	% of value
Zero drift	-0.31	% full scale
Span drift	0.00	% full scale
Volume or pressure flow dependence	-0.27	% of full scale
Atmospheric pressure dependence	0.30	% of value/kPa
Ambient temperature dependence	1.48	% full scale/10K
Combined interference	0.08	% range
Dependence on voltage	0.33	% full scale/10V
Losses in the line (leak)	1.56	% of value
Uncertainty of calibration gas blending	1.40	% of value
Uncertainty of calibration gas	2.00	% of value

Performance characteristic	RUN 1	Units
Standard deviation of repeatability at zero	use rep at span	mg/m <sup>3</sup>
Standard deviation of repeatability at span level	0.01	mg/m <sup>3</sup>
Lack of fit	0.28	mg/m <sup>3</sup>
Drift	-0.36	mg/m <sup>3</sup>
Volume or pressure flow dependence	0.00	mg/m <sup>3</sup>
Atmospheric pressure dependence	0.06	mg/m <sup>3</sup>
Ambient temperature dependence	0.21	mg/m <sup>3</sup>
Combined interference (from MCERTS Certificate)	0.03	mg/m <sup>3</sup>
Dependence on voltage	0.04	mg/m <sup>3</sup>
Losses in the line (leak)	47.25	mg/m <sup>3</sup>
Uncertainty of calibration gas blending	42.33	mg/m <sup>3</sup>
Uncertainty of calibration gas	60.48	mg/m <sup>3</sup>

Measurement uncertainty	Result	RUN 1	Units
Combined uncertainty		5237.42	mg/m <sup>3</sup>
Expanded uncertainty		87.65	mg/m <sup>3</sup>
Expanded uncertainty	k = 1.96	171.79	mg/m <sup>3</sup>
Uncertainty corrected to std conds. (O <sub>2</sub> )		148.39	mg/m <sup>3</sup> (REF)

	RUN 1	Units
Expanded uncertainty (no O <sub>2</sub> ) - at 95% Confidence	3.28	% of Value
Expanded uncertainty (no O <sub>2</sub> ) - at 95% Confidence	N/A	% at ELV
Overall Allowable uncertainty (no O <sub>2</sub> ) - at 95% Confidence	N/A	% at ELV
<b>Result of Compliance with Uncertainty Requirement in M2</b>	<b>N/A</b>	-

	RUN 1	Units
Expanded uncertainty (with O <sub>2</sub> ) - at 95% Confidence	301.41	% of Value
Expanded uncertainty (with O <sub>2</sub> ) - at 95% Confidence	N/A	% at ELV
Overall Allowable uncertainty (with O <sub>2</sub> ) - at 95% Confidence	N/A	% at ELV
<b>Result of Compliance with Uncertainty Requirement in M2</b>	<b>N/A</b>	-

Requirement for SRM is that Uncertainty should be <6% of the value at the ELV, on a dry gas basis, or if O<sub>2</sub> correction is applied less than 6% + the uncertainty associated with the O<sub>2</sub> correction (using sqrt of sum squares to add uncertainty components). Ref EA TGN M2.

**OXYGEN: RESULTS SUMMARY**

Inbev UK Ltd, Magor  
A1- Boiler-1

**Sample Runs**

Parameter	Units	Run 1	Mean
Concentration	% v/v	0.16	0.16
Uncertainty	±% v/v	0.49	0.49

**General Sampling Information**

Parameter	Value
Standard	EN 14789
Technical Procedure	CAT-TP-21
Probe Material	Stainless Steel
Filtration Type / Size	0.1µm Glass Fibre
Heated Head Filter Used	Yes
Heated Line Temperature	180°C
Span Gas Type	Synthetic Air (5 Grade)
Span Gas Reference Number	11.0333
Span Gas Expiry Date	14/04/2023
Span Gas Start Pressure (bar)	130
Gas Cylinder Concentration (% v/v)	21.06
Span Gas Uncertainty (%)	2
Zero Gas Type	Nitrogen (5 Grade)
Number of Sampling Lines Used	1/1
Number of Sampling Points Used	1/1
Sample Point I.D.'s	A1

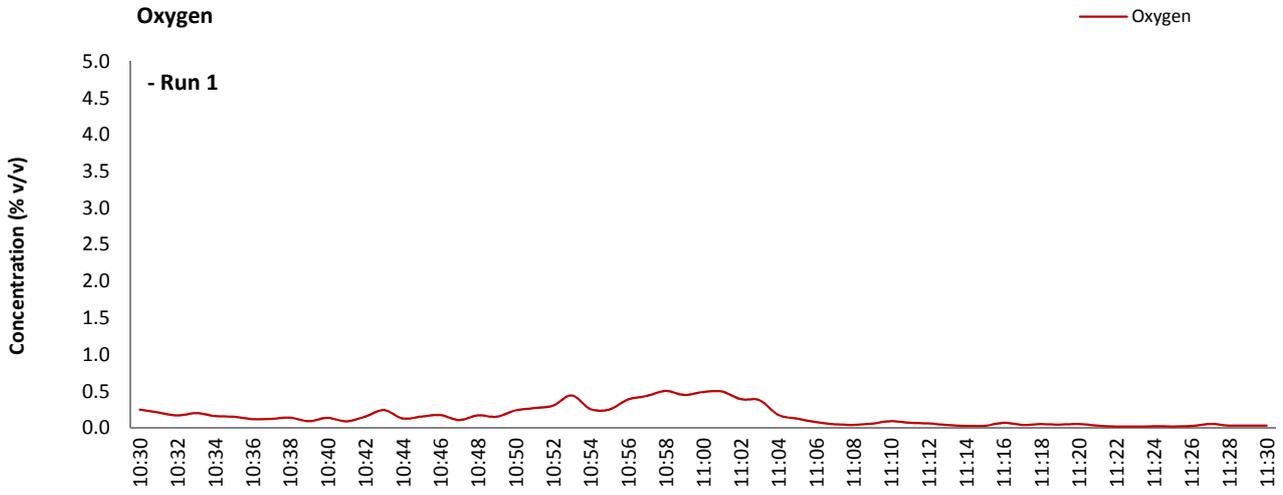
NOTE: Dilution performed to achieve correct span value

FORMAT: Number Used / Number Required

FORMAT: Number Used / Number Required

**OXYGEN: DATA TREND**

**Graphical Trend of Data**



**OXYGEN: SAMPLING DETAILS & QUALITY ASSURANCE**

**Sampling Details**

Parameter	Units	Run 1
Sampling Times	-	10:30 - 11:30
Sampling Dates	-	09/11/2018
Instrument Range	% v/v	25
Span Gas Value	% v/v	3.0

**Quality Assurance**

Conditioning Unit Temperature	Units	Run 1
Average Temperature	°C	2.7
Allowable Temperature	< °C	4.0
Temperature Acceptable	-	Yes

	Zero Drift	Units	Run 1
CAL 1	Zero at Analyser (Pre)	% v/v	0.00
	Zero at Analyser (Post)	% v/v	-0.06
	Zero Drift	% v/v	-0.06
CAL 2	Zero at Analyser (Pre)	% v/v	
	Zero at Analyser (Post)	% v/v	
	Zero Drift	% v/v	
CAL 3	Zero at Analyser (Pre)	% v/v	
	Zero at Analyser (Post)	% v/v	
	Zero Drift	% v/v	
	Allowable Zero Drift	± % v/v	0.15
	Zero Drift Acceptable	-	Yes

	Span Drift	Units	Run 1
CAL 1	Span at Analyser (Pre)	% v/v	3.10
	Span at Analyser (Post)	% v/v	2.95
	Span Drift	% v/v	-0.15
CAL 2	Span at Analyser (Pre)	% v/v	
	Span at Analyser (Post)	% v/v	
	Span Drift	% v/v	
CAL 3	Span at Analyser (Pre)	% v/v	
	Span at Analyser (Post)	% v/v	
	Span Drift	% v/v	
	Allowable Span Drift	± % v/v	0.15
	Span Drift Acceptable	-	Yes

Test Conditions	Units	Run 1
Run Ambient Temperature Range	°C	20-21

**Method Deviations**

Nature of Deviation	Run Number
(x = deviation applies to the associated run)	1
There are no deviations associated with the sampling employed.	x

**OXYGEN: MEASUREMENT UNCERTAINTY CALCULATIONS**

Performance characteristics	RUN 1	Units
Limit value	N/A	%vol
TGN M2 Allowable MU	6.0	%
Measured concentration	0.16	%vol
Range Used	25.0	%vol
Cal gas conc.	21.1	%vol

Performance characteristics	RUN 1	Units
Response time	110	seconds
Number of readings in measurement	60	-
Repeatability at zero	0.03	% full scale
Repeatability at span level	0.03	% full scale
Deviation from linearity	0.04	% of value
Zero drift	-1.94	% full scale
Span drift	0.00	% full scale
Volume or pressure flow dependence	0.08	% of full scale
Atmospheric pressure dependence	0.91	% of value/kPa
Ambient temperature dependence	0.15	% full scale/10K
Combined interference	0.19	% range
Dependence on voltage	0.05	% full scale/10V
Losses in the line (leak)	0.00	% of value
Uncertainty of calibration gas	2.00	% of value

Performance characteristic	RUN 1	Units
Standard deviation of repeatability at zero	use rep at span	%vol
Standard deviation of repeatability at span level	0.00	%vol
Lack of fit	0.01	%vol
Drift	-0.24	%vol
Volume or pressure flow dependence	0.00	%vol
Atmospheric pressure dependence	0.07	%vol
Ambient temperature dependence	0.02	%vol
Combined interference (from MCERTS Certificate)	0.03	%vol
Dependence on voltage	0.01	%vol
Losses in the line (leak)	0.00	%vol
Uncertainty of calibration gas	0.00	%vol

Measurement uncertainty	Result	RUN 1	Units
Combined uncertainty		0.16	%vol
Expanded uncertainty		0.25	%vol
Expanded uncertainty	k = 1.96	0.49	%vol

	RUN 1	Units
Expanded uncertainty (no O <sub>2</sub> ) - at 95% Confidence	301.39	% of Value
<b>Result of Compliance with Uncertainty Requirement in M2</b>	<b>COMPLIANT</b>	-

Requirement for SRM is that Uncertainty should be 0.5%vol absolute or 6% relative whichever is the lower, on a dry gas basis. Ref EA TGN M2.