



**Cyfoeth
Naturiol**
Cymru
**Natural
Resources**
Wales

Notice of variation with introductory note

Environmental Permitting (England & Wales) Regulations 2016

Oscar Mayer Limited (trading as Rowan
Foods Limited)

Wrexham Convenience Foods
Ash Road South
Wrexham Industrial Estate
Wrexham
LL13 9UG

Variation number
EPR/WP3534GX/V005

Permit number
EPR/WP3534GX

Wrexham Convenience Foods

Permit number EPR/WP3534GX

Introductory note

This introductory note does not form a part of the notice

The following notice gives notice of the variation of an environmental permit.

This variation updates the permit to incorporate three new ovens (260kWth input each) and their associated emissions to air (A11, A12 and A13). No additional monitoring is proposed for the new ovens in table S4.1.

The operator is also expanding the site boundary to include the new temperature-controlled storage area which is an extension of the existing factory building. Cooling for the storage extension will be run from the existing ammonia-based refrigeration plant. Two new chillers, two new blast chillers and a freezer system for chill/frozen storage control will also be introduced.

An attenuation basin will be installed to accommodate storm water from the new extension. The site drainage plan has been updated to collect clean runoff water and contaminated water from activities within the extension. The company's registered address has also been updated.

The schedules specify the changes made to the permit.

The status log of a permit sets out the permitting history, including any changes to the permit reference number.

Status log of the permit

Description	Date	Comments
Application EPR/WP3534GX/A001	Duly made 11/03/09	
Additional information	19/03/09	24/03/09
Additional information	13/05/09	20/05/09
Permit EPR/WP3534GX determined	10/09/09	Permit issued to Oscar Mayer Limited
Agency variation determined EPR/WP3534GX/V002	26/03/13	Agency variation to implement the changes introduced by IED
Variation Application EPR/WP3534GX/V003	Duly Made 13/03/14	Application to extend an existing building to accommodate new temperature-controlled storage
Variation determined EPR/WP3534GX/V003	18/06/14	Variation issued to Oscar Mayer Limited
Variation Application PAN-000070	Duly Made 02/12/15	Application received to add new gas boiler and refrigeration equipment
Additional Information received	11/02/16	Updated application documents with amendments to emission point for new boiler. Information about emission points A6-A9
Variation determined EPR/WP3534GX/V004	03/03/16	Variation issued to Oscar Mayer Limited
Variation Application PAN-004971	Duly made 08/05/19	Application to extend an existing building to accommodate new temperature-controlled storage and add 3 new ovens
Additional information received	18/04/19 and 14/05/19	Revised site boundary and site condition report submitted
Variation determined EPR/WP3534GX/V005	15/11/19	Variation issued to Oscar Mayer Limited (trading as Rowan Foods Limited)

End of introductory note

Notice of variation

Environmental Permitting (England and Wales) Regulations 2016

The Natural Resources Body for Wales (“Natural Resources Wales”) in exercise of its powers under regulation 20 of the Environmental Permitting (England and Wales) Regulations 2016 varies

Permit number
EPR/WP3534GX

issued to:
Oscar Mayer Limited (trading as Rowan Foods Limited) (“the operator”)

whose registered office is

**Forum 4 C/O Aztec Financial Services (UK) Limited
Solent Business Park
Whiteley
Fareham
PO15 7AD**

company registration number **01239606**

to operate a regulated facility at

**Wrexham Convenience Foods
Ash Road South
Wrexham Industrial Estate
Wrexham
LL13 9UG**

to the extent set out in the schedules.

The notice shall take effect from 15/11/2019

Signed

Date

Paul Williams	15/11/2019
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Authorised on behalf of Natural Resources Wales

Schedule 1 – conditions to be deleted

None

Schedule 2 – conditions to be amended

The following conditions are amended as a result of the application made by the operator

Table S1.1 is amended to the following

Table S1.1 activities			
Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of specified activity	Limits of specified activity
A1	S6.8 A1(d)(i)	Manufacture of chilled and frozen food products derived from raw materials with a finished product production capacity of more than 75 tonnes per day	From receipt of raw materials to despatch of finished product
A2	S5.4 A1(a)(ii)	Treatment of process effluent by settlement and the removal of sludge produced	Collection of untreated effluent through site drainage system to discharge of effluent to sewer
Directly Associated Activity			
A3	Operation of steam boilers	2 x 3MWth and 1 x 4.5MWth gas/gas-oil boilers	From receipt of fuels to emissions of combustion gases
A4	Waste handling and storage	Storage and handling of waste product, effluent sludge and other wastes	From receipt of raw materials to disposal of waste products
A5	Refrigeration Systems	Serving temperature controlled storage and production areas	Operation and maintenance
A6	Gas ovens	Gas heated ovens serving the S6.8 A1 (d)(i) activity	Operation and maintenance

Table S1.2 is amended to the following

Table S1.2 Operating techniques		
Description	Parts	Date Received
Application	The response to section B2 to B9 in the application	02/01/2009
Additional Information	Supplementary Stack and Emission Information	24/03/2009
Additional Information	Response to Questions regarding Drains, Hardstanding & Bunds	20/05/2009
Application	Part C3	13/10/2015
C2 2b, C2 5c, C3 4	All	11/02/2016
Application	Part C2, Part C3 and all associated documents	11/03/2019

Table S4.1 is amended to the following

Table S4.1 Point source emissions to air – emission limits and monitoring requirements						
Emission point ref. & location	Source	Parameter	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard or method
A1 (Site Plan Release Points – Schedule 2)	Boiler Stack 1	Oxides of Nitrogen (NO and NO ₂ expressed as NO ₂)	No limit set	–	Annual ¹	BS EN 14792
A2 (Site Plan Release Points – Schedule 2)	Boiler Stack 2	Oxides of Nitrogen (NO and NO ₂ expressed as NO ₂)	No limit set	–	Annual ¹	BS EN 14792
A3 (Site Plan Release Points – Schedule 2)	Oven 1 exhaust (4 rack oven)	None	No limit set	–	–	–
A4 (Site Plan Release Points – Schedule 2)	Oven 2 exhaust (6 rack oven)	None	No limit set	–	–	–
A5 (Site Plan Release Points – Schedule 2)	Oven exhaust (mobile oven)	None	No limit set	–	–	–
A6 (Drawing 08-052-02 issue C provided with application)	Gas fired water heater	None	No limit set	–	–	–
A7 (Drawing 08-052-02 issue C provided with application)	Gas fired water heater	None	No limit set	–	–	–
A8 (Drawing 08-052-02 issue C provided with application)	Water heater (redundant)	None	No limit set	–	–	–
A9 (Drawing 08-052-02 issue C provided with application)	Old boiler house (redundant)	None	No limit set	–	–	–
A10 (Drawing 08-052-02 issue C provided with application)	Boiler Stack 3. 4.5MWth gas fired steam boiler	Oxides of Nitrogen (NO and NO ₂ expressed as NO ₂)	No limit set	–	Annual	BS EN 14792
A11 (Drawing 08-052-02 site plan release points provided with application)	Oven 3 exhaust (260kWth gas fired ovens)	None	No limit set	–	–	–
A12 (Drawing 08-052-02 site plan release points provided with application)	Oven 4 exhaust (260kWth gas fired ovens)	None	No limit set	–	–	–

A13 (Drawing 08-052-02 site plan release points provided with application)	Oven 5 exhaust (260kWth gas fired ovens)	None	No limit set	–	–	–
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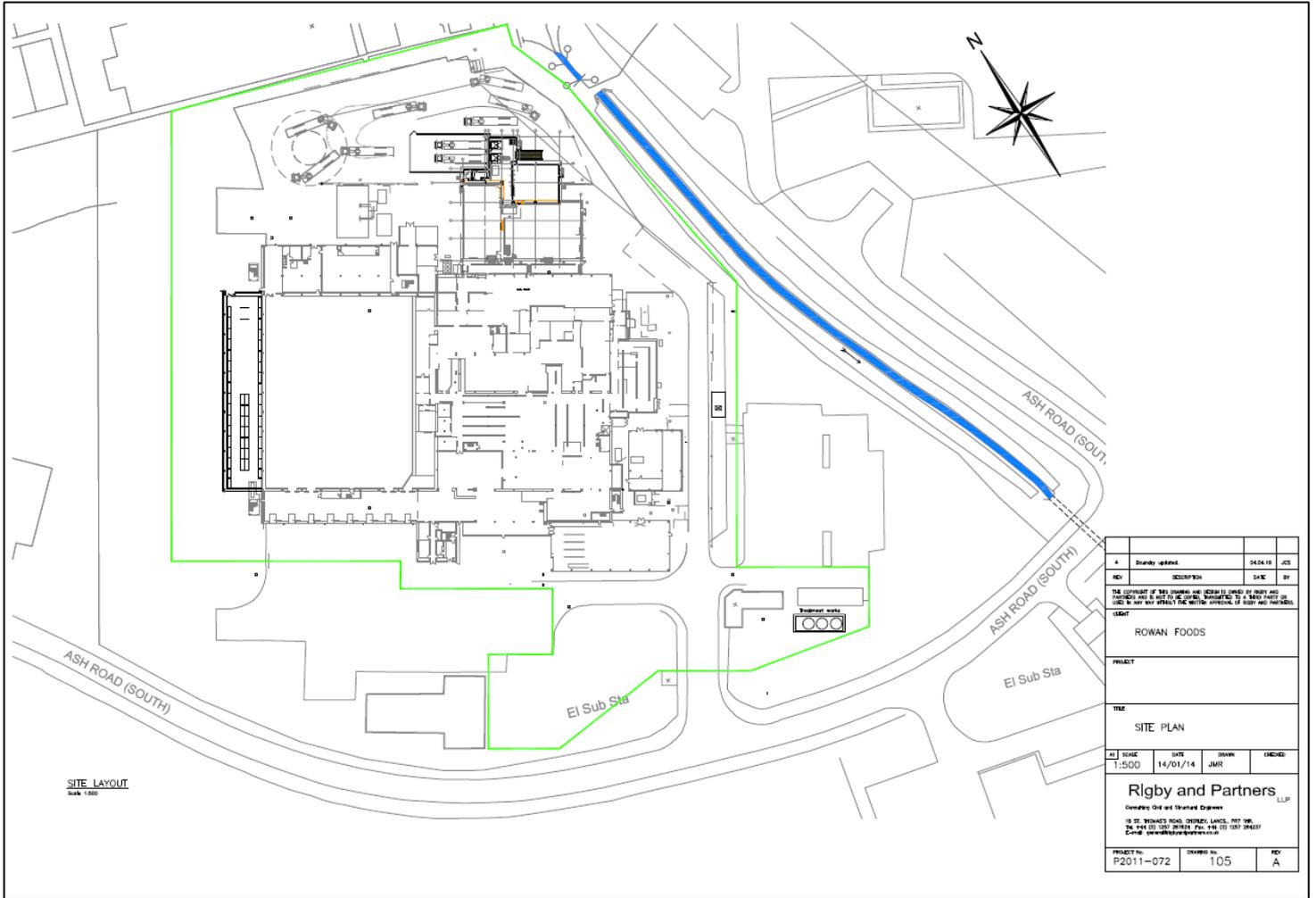
Note 1 only if Boiler is operated for over 500 hours in any given calendar year

Schedule 3 – conditions to be added

None

Schedule 4 – amended plan

This replaces the site plan in Schedule 2 of permit EPR/WP3534GX



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