



**Cyfoeth
Naturiol
Cymru
Natural
Resources
Wales**

Notice of variation with introductory note

Environmental Permitting (England & Wales) Regulations 2016

Maelor Foods Limited

**Maelor Poultry Processing Plant
Pickhill Lane
Cross Lanes
Wrexham
LL13 0UE**

Variation number

EPR/AB3591ZQ/V003

Permit number

EPR/AB3591ZQ

Maelor Poultry Processing Plant

Permit number EPR/AB3591ZQ

Introductory note

This introductory note does not form a part of the notice

The following notice gives notice of the variation of an environmental permit.

This variation is to increase the installation boundary of the site to include the use of a new live bird vehicle holding building for the temporary holding of vehicles pending the offload of live birds into the lairage when there are delays on the slaughter line. Additional land will be used for vehicle movements and general storage area. There will also be a second gas stunning pit to minimise the downtime of the kill line and bottlenecks during peaks in live bird deliveries.

There will be no increase in the production capacity at the site as a result of the change.

The schedules specify the changes made to the original permit.

The status log of a permit sets out the permitting history, including any changes to the permit reference number.

Status log of the permit		
Description	Date	Comments
Application PAN-001271	Duly made 07/02/17	Application for poultry slaughterhouse, meat processing and effluent treatment
Additional information requested	20/03/17	
Additional information requested	07/04/17	
Additional information received	19/04/17	Further data on odour modelling figures used, odour controls and procedures
Additional information received	26/04/17	Updated Installation plan and further applicable information
Additional information received	05/06/17	Additional information relating to containment, odour control and monitoring at the effluent treatment plant
Additional information received	14/07/17	Layout plan, details of new boilers, H1 assessment
Permit determined	29/08/17	Permit issued to Maelor Food Limited
Application PAN-003281	Duly made 25/10/18	Application to change monitoring locations W2 & W3 and add a point source emission to air from the wastewater treatment plant.
Additional information received	11/02/19 & 19/02/19	Additional information relating to DERV storage tank.
Variation determined EPR/AB3591ZQ/V002	01/03/19	Varied permit issued to Maelor Foods Limited.
Application PAN-008588	Duly made 11/03/20	Application to increase site boundary and to add a second gas stunning pit.
Variation determined EPR/AB3591ZQ/V003	22/04/20	Varied permit issued to Maelor Foods Limited.

End of introductory note

Notice of variation

Environmental Permitting (England and Wales) Regulations 2016

The Natural Resources Body for Wales (“Natural Resources Wales”) in exercise of its powers under regulation 20 of the Environmental Permitting (England and Wales) Regulations 2016 varies

Permit number
EPR/AB3591ZQ

issued to:
Maelor Foods Limited (“the operator”)

whose registered office is

**Salisbury House
Vulcan Road
Bilston
West Midland
WV14 7HT**

company registration number **09156025**

to operate a regulated facility at

**Maelor Poultry Processing Plant
Pickhill Lane
Cross Lanes
Wrexham
LL13 0UE**

to the extent set out in the schedules.

The notice shall take effect from 22/04/2020

Signed

Date

Holly Noble

22 April 2020

Authorised on behalf of Natural Resources Wales

Schedule 1 – conditions to be deleted

None

Schedule 2 – conditions to be amended

The following conditions are amended as a result of the application made by the operator

Table S1.2 Operating techniques

Description	Parts	Date Received
Application PAN-001271	Part B2 and B3 of the application and all referenced supporting documents.	07/02/17
Application PAN-001271	Pre-Operational Odour Management Plan	07/02/17
Additional information	Section 2 Installation Plan	26/04/17
Response to Schedule 5 Notice dated 20/03/17	Responses to schedule 5 Notice questions	19/04/17
Response to Schedule 5 Notice dated 07/04/17	Responses to schedule 5 Notice questions	19/04/17
Additional information	Additional information relating to containment, odour control and monitoring at the effluent treatment plant	05/06/17
Additional Information	Additional information relating to gas fired boilers to be installed on site	14/07/17
Application EPR/AB3591ZQ/V002	Part C2 and C3 of the application and all referenced supporting documents. Excluding the last paragraph of section 5.2 of the 'Application for Variation (1)' document.	14/09/18
Additional information	Revised site drainage and site installation plan.	25/10/18
Additional information	Additional information relating to DERV storage tank.	11/02/19 & 19/02/19
Application EPR/AB3591ZQ/V003	Part C2 and C3 of the application and all referenced supporting documents.	06/01/20

Table S3.1 Point source emissions to air – emission limits and monitoring requirements

Emission point ref. & location	Source	Parameter	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard or method
A1 to A4 as shown on site plan in Schedule 7	Boiler Plant, Rehema P200 series boiler exhausts (556Kw combined thermal input)	No parameter set	No limit set	N/A	N/A	N/A

A5 as shown on site plan in Schedule 7	Chemical scrubber	No parameter set	No limit set	N/A	N/A	N/A
High velocity roof fans outlets located on the lairage room roof	High velocity roof fans	No parameters set	No limit set	N/A	N/A	N/A
Air outlet from the DAF plant emission vent	DAF clarifier emission vent (after passing through activated carbon filter)	No parameters set	No limit set	N/A	N/A	N/A
Air outlet from sludge tank	Sludge tank emission vent (after passing through activated carbon filter)	No parameters set	No limit set	N/A	N/A	N/A
Air outlet from primary balance tanks vent	Wastewater treatment plant primary balance tanks emission vent (after passing through chemical scrubber)	No parameters set	No limit set	N/A	N/A	N/A
Exhaust fans outlet from live bird vehicle holding building	Building air	No Parameters set	No limit set	N/A	N/A	N/A

Schedule 3 – conditions to be added

None

Schedule 4 – amended plan

This plan replaces the site plan in Schedule 7 of the permit



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