

ODOUR MANAGEMENT PLAN

I WILLIAMS

Ty Castle Farm

Ty Castle Farm poultry operations have sensitive receptors within 400m of the installation. The closest being some 100m away in a westerly direction. The installation has no history of substantiated odour complaints relating to the operations at the installation within the last three years.

A walk around assessment was conducted to identify sources and intensity of odour emissions at varying distances from the installation.

Consideration was given to prevailing weather conditions and operations at varying times during the production cycle.

1. Prevailing weather/wind direction from a westerly direction.
2. Odour production peak during catching and litter removal.

The following list identifies possible odour sources or operations:

1. Broiler House Ventilation Fan Outlets
2. Carcase Storage
3. Carcase Disposal
4. Litter Removal
5. Washing Operations
6. Litter Storage
7. Litter/slurry Spreading

Having identified the possible sources, the measures in place to minimise odour emissions have been given in the attached table.

In the event of a complaint, this would be recorded on the attached complaints log and

A review conducted of the odour plan with any amendments added and the Environment Agency notified of the changes.

Odour Management Plan

Potential Source	Minimisation Technique	Review Date
Broiler Production Housing	Litter to kept as dry and friable as possible Ventilation appropriate for bird welfare and to prevent a build up of humidity Staged protein reduction in diets for age Leak proof drinking system to prevent wet litter Drinking systems inspected twice daily as a minimum Additional bedding material applied during cycle to maintain dry litter Early disease detection as sick birds can cause poor/wet litter Water consumption monitored daily Humidity monitored daily Correct temperature maintained for bird age Adequate building insulation Integrity of buildings sound as to prevent the ingress of water Routine end of cycle maintenance Tree/ shrub planting as a screen Maintain site cleanliness Any spills dealt with promptly and correctly (see emergency plan) Site clean and foul water drainage systems kept clean	16.08.19
Carcases	Mortalities collected daily Stored in sealed vermin proof containers Regular collection (frequency increased during summer months) by licensed agent under the national fallen stock scheme Regular incineration in a DEFRA approved incinerator No incineration at weekends or bank holidays Avoid incineration if wind blowing towards sensitive receptors	
Litter Removal	Trailers parked as close as possible to doors to reduce dust being blown away Trailers not overfilled Trailers sheeted	
Washing Operations	Containment of all wash water Terminal hygiene plan followed Dilution rates adhered to Chemical product selection (if odorous use alternative approved product) Avoid weekends/bank holidays	

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Litter Storage	Temporary field heaps should be sited away from sensitive receptors	
Litter/slurry Spreading	No spreading at weekends or bank holidays No spreading in still, high humidity conditions No spreading close to neighbours Strict compliance with manure spreading plan Incorporate as soon as possible (litter only)	