

EMISSIONS MONITORING SURVEY

Prepared for:

TRW Automotive Braking Systems

New Road
New Inn
Pontypool
Gwent
NP4 0YZ

Permit Number	: EPR/DP3430LX
Variation Number	: V002
Installation	: Zinc Nickel Process Extraction
Visit Details	: Compliance - 2018
Job Number	: P3616
Report Number	: R001
Report Issue Date	: 23 rd July 2018
Survey Dates	: 21 st June 2018

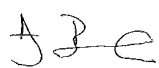
Prepared by:

Environmental Compliance Limited

Unit G1
Main Avenue
Treforest Industrial Estate
Pontypridd
CF37 5BF.

Tel: 01443 841760

Fax: 01443 841761

Report Issue:		FINAL	
Report Prepared by:		Report Reviewed & Approved by MCERTS Level Two Technical Endorsements TE1, TE2, TE3 & TE4	
Name:	Paul Hannah	Name:	Andy Barnes
		MCERTS No:	MM 03 235
		Signature:	
Date:	19/07/18	Date:	23/07/18

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Environmental Compliance Limited

TRW Automotive Braking Systems
Permit No : EPR/DP3430LX
Variation No : V002
Report Ref : P36163616 : R001001

Installation Name : Zinc Nickel Process Extraction
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MCERTS requirements mean that comparison of results with emissions limit values is not permitted within this report.

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PART 1 - EXECUTIVE SUMMARY

1 Monitoring Objectives

Environmental Compliance Ltd (ECL) was commissioned by **TRW Automotive Braking Systems** to undertake an emission monitoring survey at their **Pontypool** site. This report presents the findings of the study.

The monitoring at this installation was carried out in accordance with our quotation reference **PC/P3616/Q001**, for compliance check monitoring of emissions to air. The substances requested for monitoring at each emissions point are listed below:

Substances to be monitored	Emission Point Identification
	Zinc Nickel Process Extraction (Test 1 of 2 stacks)
Velocity / Flowrate	● U
Hydrogen Chloride	● U
Hydrogen Fluoride	● U

● Denotes the substances to be monitored.

U Denotes UKAS accreditation is held for monitoring that substance, but does not mean that it has been claimed which will depend on whether the testing could be completed in accordance with the Standard Reference Method.

Special Requirements: "Test under normal operating conditions."

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1.1 Monitoring Results

Emission Point Reference	Substance to be Monitored	Emission Limit Value	Periodic Monitoring Result	Units	Uncertainty %	Reference Conditions 273 K, 101.3 kPa	Date of Sampling	Start and End Times	Monitoring Method Reference	Accreditation for use of Method	Tick if non-conforming test (see Sections 2 & 5)	Operating Status
Zinc Nickel Process Extraction LHS – A8/1	Volumetric Flowrate	...	18.6036	m³/sec	5	Stack Conditions	21/06/18	08:40 – 09:06	BS EN 16911-1:2013 & MID	UKAS / MCERTS	✓	Normal
	Volumetric Flowrate	...	17.0819	m³/sec	6	& Wet Gas			BS EN 16911-1:2013 & MID	UKAS / MCERTS	✓	
	Hydrogen Chloride \$		0.04	mg/m³	13	& Wet Gas		09:20 – 10:20	BS EN 1911:2010	UKAS / MCERTS		
	Hydrogen Fluoride \$		0.05	mg/m³	13	& Wet Gas		10:30 – 11:30	BS ISO 15713:2006 & MID	UKAS / MCERTS		

The volumetric flowrate shown above is that from the initial pitot traverse .

Any other flow measurements made during isokinetic sampling and/ or repeat traverses are shown later in the tables section.

Notes

Emission Limit Value
 Periodic Monitoring Result
 Uncertainty
 Reference Conditions
 Monitoring Method Reference
 Accreditation for use of Method
 Operating Status
 \$
 NU
 NA

The emission limit value is that stated in the permit and will be expressed as a concentration or a mass emission.
 The result given is expressed in the same terms and units as the emission limit value.
 The uncertainty associated with the quoted result is at the 95% confidence interval. The Uncertainty results **DO NOT** take into account the effect of the sample location limitations.
 All results are expressed at 273 K and 101.3kPa. The oxygen and moisture corrections are stated.
 The method stated is in accordance with the Environment Agency Technical Guidance Note M2, or other method approved by the Environment Agency.
The details indicate the accreditation for the use of the complete monitoring method, e.g. MCERTs, UKAS. If use of the method is not accredited " NA" is stated.
 The details indicate the feedstock and the loading rate of the plant during monitoring.
 Chemical Analysis on sample reagents was performed by an External Laboratory as detailed in Section 4
 UKAS Accreditation Held but UKAS Accreditation cannot be claimed for the test as sampling did not comply with the Standard Reference Method (SRM), see section 2 & 5
Method is NOT UKAS Accredited.

Environmental Compliance Limited

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1.2 Operating Information

Emission Point Reference	Process Type	Process Duration	Fuel	Feedstock	Abatement	Load	Comparison of Operator CEMS and Periodic Monitoring Results					
							Parameter	Date	Time	CEMS Results	Periodic Monitoring Results	Units
Zinc Nickel Process Extraction LHS – A8/1	Continuous	n/a	n/a	n/a	Scrubber	Not Known	...	...	...	NP	...	...

Notes:

Process Type State whether the process is a continuous or batch process.
 Process Duration If a batch process, state the duration, frequency and details of the portion of the batch sampled. If continuous state "NA"
 Fuel If applicable, state the fuel type If not applicable state "NA"
 Feedstock State the feedstock type
 Abatement State the type and whether operational during monitoring. If not applicable state "NA"
 Load State the normal load, throughput or rating of the plant
 CEMS Data Enter this data for each CEM installed if it is has been provided by operator otherwise state "NP" (NOT PROVIDED)

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2 Monitoring Deviations

The objective of the survey was to measure the concentrations of pollutants from the processes / locations as detailed in Section 1. This survey meets the requirements of the site's **PPC Permit Number: EPR/DP3430LX** where UKAS and MCERTS accreditation has and could be claimed for the testing in the monitoring results table.

There no modifications to the sampling procedures (TPDs) listed in section 4.

There were no substance deviations from the original and agreed emissions monitoring schedule.

Non-conforming tests are as follows.

Flowrate tests are non-conforming, as there is only one sampling port available, rather than two as required by the sampling standards. In order to maintain the UKAS/MCERTS accreditation status of the tests, extra sample points were used on the one available sample line.

The Uncertainty of the reported concentrations for these pollutant results DOES NOT take into account the effect of non-conformities or sample location limitations.

Homogeneity tests have not been completed for pollutants at this sampling location. Such tests are not applicable (as the duct area is $< 1\text{m}^2$) and were not requested by the client.

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PART 2 – SUPPORTING INFORMATION

3 SAMPLING STAFF DETAILS

Site Sampling Team

Names of Site Team	Dates on Site	MCERTS No.	LEVEL	Technical Endorsements
Paul Hannah	21/06/18	MM 03 477	2	TE1, TE2, TE3, TE4
Lee Harper	21/06/18	MM 17 1423	1	

Report Reviewer

Name	MCERTS No.	LEVEL	Technical Endorsements
Andy Barnes	MM 03 235	2	TE1, TE2, TE3, TE4

Technical Endorsement Key:-

TE1 – Isokinetic Particulates, Temperature & Velocity Profiles, Oxygen.

TE2 – Isokinetic Extractive Pollutants:- Metals, Dioxin & Furans, PAHs, PCBs, HCl, HF.

TE3 – Non-Isokinetic Extractive Pollutants:- Speciated VOCs, HF, HCl, Cyanide.

TE4 – Continuous Analysers (Combustion Gases):- TVOC, CO, NOx, SO2.

4 SAMPLING PROTOCOLS / METHODOLOGIES

Any required modifications to the Technical Procedure Documents (TPDs) specified below will be detailed in section 2 of this report.

Stand alone velocity measurements and those made to support isokinetic sampling are conducted using BS EN 16911-1:2013 & MID.

Pressure, Temperature and Velocity

Testing was carried out using a sampling system in accordance with **BS EN ISO 16911-1:2013 & MID** and In-house technical procedure **ECL/TPD/022A**.

Temperature was recorded using a thermocouple and digital temperature reader.

Velocity and pressure were recorded using an "L" type pitot and digital manometer, data being recorded in Pascals.

Hydrogen Chloride

Testing was carried out non-isokinetically using a Universal Stack Sampling system in accordance with **BS EN 1911:2010** and In-house technical procedure **ECL/TPD/036**. Non-isokinetic sampling can only take place if there are no droplets present in the stack gas.

In this method the stack gases are filtered to remove particulate matter then the gases are passed through a series of impingers. The first two or three impingers each containing 100ml of De-ionised Water and finally through an impinger containing a measured quantity of silica gel.

The impingers containing the de-ionised water are analysed for concentrations of Hydrogen Chloride by IC (Ion Chromatography).

Concept Life Sciences Ltd (CLS) who are situated in Manchester carried out the analysis of the samples. **CLS** is UKAS accredited for this analysis. In addition to the survey samples, appropriate field blanks and efficiency checks are submitted as part of the technical procedure.

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Hydrogen Fluoride

Testing was carried out non-isokinetically using a Universal Stack Sampling system in accordance with **BS ISO 15713:2006 & MID** and In-house technical procedure **ECL/TPD/083**. Non-isokinetic sampling can only take place if there are no droplets present in the stack gas.

In this method the stack gases are filtered (quartz filter) to remove particulate matter then the gases are passed through a series of impingers, the first two or three impingers each containing a measured quantity of 0.1N Sodium Hydroxide and finally through an impinger containing a measured quantity of silica gel.

The impingers containing the sodium hydroxide are analysed for concentrations of Hydrogen Fluoride by IC (Ion Chromatography).

Concept Life Sciences Ltd (CLS) who are situated in Manchester carried out the analysis of the samples. **CLS** is UKAS accredited for this analysis. In addition to the survey samples, appropriate field blanks and efficiency checks are submitted as part of the technical procedure.

Water Vapour

Testing was carried out using a Universal Stack Sampling system in accordance with **BS EN 14790:2017** and In-house technical procedure **ECL/TPD/082**.

In this method the stack gases are filtered (in-stack unheated filter or out-stack heated filter) to remove particulate matter. The gases are then passed through a **heated probe** and then to a cooled moisture trapping unit. All unheated parts of the sample train (outside the sample port) which come into contact with stack gas are weighed pre and post sampling in order to determine the weight gain.

After each test, a visual inspection of the last impinger is made to confirm that at least 50% of the silica gel column has not changed colour. This indicates satisfactory collection of water vapour.

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5 SAMPLE POINT DESCRIPTIONS

The homogeneity test is applicable to combustion processes. This includes but is not restricted to, those regulated under the Waste Incineration Directive (**WID**) and the Large Combustion Plant Directive (**LCPD**).

Homogeneity testing has not been completed at this location.

The test is not usually required for stacks with sampling plane areas of $< 1\text{m}^2$ (below 1.13m in diameter for circular ducts).

The sample location that was monitored is detailed below:-

Zinc Nickel Process Extraction (LHS – A8/1)

The stack dimensions are 1.05m by 1.52m and the sample platform width back from the sample port is 1.0m.

One sample ports is located on the longest side of the rectangular duct.

This sample port is located at a height of approximately 0.3m from the working sample platform.

Access to the sample platform was attained by means of permanent ring ladder.

The Uncertainty of the reported concentrations for these pollutant results DOES NOT take into account the effect of non-conformities or sample location limitations.

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EQUIPMENT IDs
(Pre site checklist from SSP)

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PRE SITE EQUIPMENT CHECKLIST/ EQUIPMENT USED

(Completed before departure to site and when on site in full)

Equipment	Equip. Type	ID No:	ID No:	ID No:	ID No:	ID No:	ID No:	ID No:	ID No:
MST console/pump	E001	U010							
MST Nozzle set		U010							
MST "S" Type Pitot									
MST Probe		649	638						
MST Hot Box		390							
MST Impinger Arm		657							
Barometer		352							
Site Balance		88							
Site Check weights		276							
		277							
Horiba	E002								
Heated Probe / Filter									
Chiller									
Sonimix / MFC									
Heated Line									
FID	E003								
Heated Line									
Heated Probe / Filter									
Testo	E004								
FTIR	E005								
Heated Probe / Filter									
Heated Line									
Stackmite	E006								
"L" Type Pitot		1095							
Digital Manometer		596							
Stack Thermocouple		464							
Thermocouple Reader		414							
Nozzle Set									
Workhorse Pumps	E007								
Low Flow Pumps									

Quantity of Ice Required / Used for Survey	2	Bags (2kg bags)
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TABLES

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Table 1 – Hydrogen Chloride

Data Recorded from LHS A8/1 - Zinc / Nickel Process Extraction

Emission Parameter	Units	HCl	Blank
Duct Length	metres	1.05	
Duct Width	metres	1.52	...
Area of Sample Plane	m ²	1.596	
Moisture Content	%	0.54	
Oxygen Content	%	20.90	
Stack Temperature	°C	25	
Gas Velocity (as Measured)	m/sec	11.66	
Gas Velocity (Reference Conditions)	m/sec*	10.70	
Volumetric Flowrate (as Measured)	m ³ /sec	18.60	
Volumetric Flowrate (Reference Conditions)	m ³ /sec*	17.08	
Dry Gas Molecular Weight	g/gmole	28.8376	
Sample Date	...	21/06/2018	
Sample Period	...	09:20 - 10:20	
Sample Volume (reference Conditions)	m ³ *	0.846	0.846
Sample Reference (ECL ID)	ECL/18/	2919/2920	2921
Mass of Hydrogen Chloride Collected	mg	0.03	0.01
Concentration of Hydrogen Chloride	mg/m ³ *	0.04	0.01
Emission Rate of Hydrogen Chloride	g/hr	2.40	...
Expanded Uncertainty (% Relative)	%	13	...
Impinger Collection Efficiency	%	50	...

*Reference Conditions (273K, 101.3kPa, Wet Gas)

Impinger efficiency test is not required, as measured impinger concentrations are at the analytical limit of detection.

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Table 2 – Hydrogen Fluoride

Data Recorded from LHS - A8/1 - Zinc / Nickel Extraction

Emission Parameter	Units	HF	Blank
Duct Length	metres	1.05	
Duct Width	metres	1.52	...
Area of Sample Plane	m ²	1.596	
Moisture Content	%	2.89	
Oxygen Content	%	20.90	
Stack Temperature	°C	25	
Gas Velocity (as Measured)	m/sec	11.66	
Gas Velocity (Reference Conditions)	m/sec*	10.70	
Volumetric Flowrate (as Measured)	m ³ /sec	18.60	
Volumetric Flowrate (Reference Conditions)	m ³ /sec*	17.08	
Dry Gas Molecular Weight	g/gmole	28.8376	
Sample Date	...	21/06/2018	
Sample Period	...	10:30 - 11:30	
Sample Volume (reference Conditions)	m ³ *	0.560	0.560
Sample Reference (ECL ID)	ECL/18/	2916-2917	2922
Mass of Hydrogen Fluoride Collected	mg	0.03	0.01
Concentration of Hydrogen Fluoride	mg/m ³ *	0.05	0.02
Emission Rate of Hydrogen Fluoride	g/hr	2.91	...
Expanded Uncertainty (% Relative)	%	13	...
Impinger Collection Efficiency	%	74	...

*Reference Conditions (273K, 101.3kPa, Wet Gas)

Impinger efficiency test is not required, as measured impinger concentrations are at the analytical limit of detection.

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VELOCITY TRAVERSE PROFILES

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Environmental Compliance Limited			Traverse Data Profoma			Date of Measurement					
Company	TRW	Stack Diameter Port A (mm)		Average Stack Diameter (mm)		Pitot tube coefficient	1.00				
Site	Pontypool	Stack Diameter Port B (mm)		Port Length (mm)		Pitot Id	1095				
Location	Zinck / Nickel Extraction	Duct Length Port A (mm)	1050	Average Duct Length (mm) L	1050	Stack Thermocouple ID	464				
Stack	LHS - A8/I	Duct Length Port B (mm)		Duct width (mm) B	1520	Stack Temp Reader ID	414				
Job No	P3616	Duct Length Port C (mm)		Barometric Pressure. (mb)	1015	Manometer ID	596				
Operators	PH, LH	Duct Length Port D (mm)		Ave Static Press. (mm H ₂ O)	3.26	Barometer ID	352				
Pre - Traverse Checks Carried Out		Time	Pass/ Fail	Static Pressure Readings (Pascals)							
Pre - Traverse PITOT Visual Inspection		08:40:00	Pass	Port A	Port B	Port C	Port D				
Pre - Traverse PITOT Leak Check		08:42:00	Pass	32.00							
Smooth Walls											
Port/ Point	Distance to Point (mm)	Time	Temperature Readings (°C)			(ΔP) Pitot Readings (Pa)			Average Temp. (°C)	Average (ΔP) (Pa)	Swirl Test ° From Reference
			1	2	3	1	2	3			
A1	58	08:44:00	25.0	25.0	25.0	68.8	72.4	74.6	25.0	71.9	7
A2	175	08:46:00	25.0	25.0	25.0	78.2	80.4	81.4	25.0	80.0	6
A3	292	08:48:00	25.0	25.0	25.0	88.4	89.2	90.4	25.0	89.3	9
A4	408	08:50:00	25.0	25.0	25.0	85.4	86.8	84.6	25.0	85.6	15
A5	525	08:52:00	25.0	25.0	25.0	79.8	80.6	81.4	25.0	80.6	12
A6	642	08:54:00	25.0	25.0	25.0	86.4	87.2	90.4	25.0	88.0	14
A7	758	08:56:00	25.0	25.0	25.0	76.2	74.6	72.8	25.0	74.5	13
A8	875	08:58:00	25.0	25.0	25.0	80.4	83.8	84.6	25.0	82.9	11
A9	992	09:00:00	25.0	25.0	25.0	72.6	74.6	73.2	25.0	73.5	13
Blockage Check @ A1 (L-Type Pitot Only)			25.0	25.0	25.0	69.4	71.8	75.2	225.0	726.4	Total
			Mean			Mean			25.0	89.3	Max
			Difference <5% from Initial ?			Difference <5% from Initial ?			25.0	71.9	Min
									25.0	80.7	Average
Post - Traverse Checks Carried Out		Time	Pass/ Fail	Average temp (K)							
Post - Traverse Visual Inspection		09:04:00	Pass	298.000							
Post - Traverse PITOT Leak Check		09:06:00	Pass								
Stagnation Check (S-type Pitot Only)		Time	Reading	Suitability of Sampling Position							
Static Pressure Via Positive Leg (Pa)				Highest:lowest flow pressure ratio < 9:1?							
Static Pressure Via Negative Leg (Pa)				Maximum deviation of flow from axis < 15°?							
Difference (Pa) < 10Pa?				X-sectional area for stacks = πr ²							
				X-sectional area for ducts = L x B							
				Suitability of Position for Sampling							
				Actual Stack Conditions							
				Highest:lowest flow pressure ratio < 9:1?							
				Maximum deviation of flow from axis < 15°?							
				X-sectional area for stacks = πr ²							
				X-sectional area for ducts = L x B							
				Suitability of Position for Sampling							
				Actual Stack Conditions							
				Highest:lowest flow pressure ratio < 9:1?							
				Maximum deviation of flow from axis < 15°?							
				X-sectional area for stacks = πr ²							
				X-sectional area for ducts = L x B							
				Suitability of Position for Sampling							
				Actual Stack Conditions							
				Highest:lowest flow pressure ratio < 9:1?							
				Maximum deviation of flow from axis < 15°?							
				X-sectional area for stacks = πr ²							
				X-sectional area for ducts = L x B							
				Suitability of Position for Sampling							
				Actual Stack Conditions							
				Highest:lowest flow pressure ratio < 9:1?							
				Maximum deviation of flow from axis < 15°?							
				X-sectional area for stacks = πr ²							
				X-sectional area for ducts = L x B							
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				Actual Stack Conditions							
				Highest:lowest flow pressure ratio < 9:1?							
				Maximum deviation of flow from axis < 15°?							
				X-sectional area for stacks = πr ²							
				X-sectional area for ducts = L x B							
				Suitability of Position for Sampling							
				Actual Stack Conditions							
				Highest:lowest flow pressure ratio < 9:1?							
				Maximum deviation of flow from axis < 15°?							
				X-sectional area for stacks = πr ²							
				X-sectional area for ducts = L x B							
				Suitability of Position for Sampling							
				Actual Stack Conditions							
				Highest:lowest flow pressure ratio < 9:1?							
				Maximum deviation of flow from axis < 15°?							
				X-sectional area for stacks = πr ²							
				X-sectional area for ducts = L x B							
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Environmental Compliance Limited

TRW Automotive Braking Systems

Permit No : EPR/DP3430LX

Variation No : V002

Report Ref : P36163616 : R001001

Installation Name

Visit Details

Survey Dates

Report Issue Date

: Zinc Nickel Process Extraction

: Compliance - 2018

: 21st June 2018

: 23rd July 2018

FIELD CALIBRATION AND SAMPLING DATA

Environmental Compliance Limited

TRW Automotive Braking Systems

Permit No : EPR/DP3430LX

Variation No : V002

Report Ref : P36163616 : R001001

Installation Name : Zinc Nickel Process Extraction

Visit Details : Compliance - 2018

Survey Dates : 21st June 2018

Report Issue Date : 23rd July 2018

Environmental Compliance Limited		NON ISOKINETIC SAMPLING PROFORMA				Date of Measurement		21/06/2018		If moisture was not measured see detailed notes below.			
ECL/TPD		36		Time taken to change Port? 0		Start Time		09:20		Additional Moisture Weighings			
Client		TRW		Stack Profile		U-010		Barometer id		352			
Site		Pontypool		Rectangular		Console id		U-010		Nozzle id			
Location		Zinc / Nickel Process Extractions		Barometric Pressure (mb)		1015		Probe id		649			
Stack ID		H15 A&T		Static Pres. (mm Hg)		3.2		DGM No		0.9636			
Test No.		HC1		Pilot coefficient		AMH		44.1		Pilot ID			
Job No		P1616		Probe Heater Setting (°C)		160		Impinger Id		657			
ECL Site Staff		PH, LH		Hot Box Setting (°C)		160		Balance Id		88			
Sample		Leak 1		Leak 2		Leak 3		Leak 4		Leak 5		Total	
Start Volume		1277986.0											
Final Volume		1278915.0											
Total Volume		929.0		0.0		0.0		0.0		0.0		929.0	
Check		First		Second		Third		Fourth		Fifth			
Leak rate (l/min)		0		0		0		0		0			
Vacuum %Hg		-5		-4									
Time of Check		09:13		10:22									
Set Rate (l/min)		18		16									
Leak <2%?		YES		YES									
Transverse Point		CP		CP		CP		CP		CP		Total	
Time/Point (mins)		0 - 10		10 - 20		20 - 30		30 - 40		40 - 50		50 - 60	
AP (mm H2O)		n/a		n/a		n/a		n/a		n/a		n/a	
K factor		n/a		n/a		n/a		n/a		n/a		n/a	
AB (Orifice)		25.00		25.00		25.00		25.00		25.00		25.00	
Meter (Tm in)		16.00		16.00		17.00		18.00		20.00		21.00	
Meter (Tm out)		16.00		16.00		17.00		18.00		20.00		21.00	
Stack Temp (Ts)		25.00		25.00		25.00		25.00		25.00		25.00	
Impinger 1 Outlet		13.00		14.00		14.00		16.00		17.00		15.00	
Vacuum (° Hg)		0.00		0.00		0.00		0.00		0.00		0.00	
Transverse Point		CP		CP		CP		CP		CP		Total	
Time/Point (mins)		0 - 10		10 - 20		20 - 30		30 - 40		40 - 50		50 - 60	
AP (mm H2O)		n/a		n/a		n/a		n/a		n/a		n/a	
K factor		n/a		n/a		n/a		n/a		n/a		n/a	
AB (Orifice)		25.00		25.00		25.00		25.00		25.00		25.00	
Meter (Tm in)		16.00		16.00		17.00		18.00		20.00		21.00	
Meter (Tm out)		16.00		16.00		17.00		18.00		20.00		21.00	
Stack Temp (Ts)		25.00		25.00		25.00		25.00		25.00		25.00	
Impinger 1 Outlet		13.00		14.00		14.00		16.00		17.00		15.00	
Vacuum (° Hg)		0.00		0.00		0.00		0.00		0.00		0.00	
Transverse Point		CP		CP		CP		CP		CP		Total	
Time/Point (mins)		0 - 10		10 - 20		20 - 30		30 - 40		40 - 50		50 - 60	
AP (mm H2O)		n/a		n/a		n/a		n/a		n/a		n/a	
K factor		n/a		n/a		n/a		n/a		n/a		n/a	
AB (Orifice)		25.00		25.00		25.00		25.00		25.00		25.00	
Meter (Tm in)		16.00		16.00		17.00		18.00		2			

[illegible]

Environmental Compliance Limited

TRW Automotive Braking Systems

Permit No : EPR/DP3430LX

Variation No : V002

Report Ref : P36163616 : R001001

Installation Name

Visit Details

Survey Dates

Report Issue Date

: Zinc Nickel Process Extraction

: Compliance - 2018

: 21st June 2018

: 23rd July 2018

LABORATORY ANALYSIS RESULTS

Environmental Compliance Limited

TRW Automotive Braking Systems
Permit No : EPR/DP3430LX
Variation No : V002
Report Ref : P36163616 : R001001

Installation Name : Zinc Nickel Process Extraction
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Survey Dates : 21st June 2018
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Concept Life Sciences is a trading name of
Concept Life Sciences Analytical & Development
Services Limited registered in England and
Wales (No 2514788)

Concept Life Sciences Certificate of Analysis

Hadfield House
Hadfield Street
Combrook
Manchester
M18 0FE
Tel : 0161 874 2400
Fax : 0161 874 2404

Report Number: 747283-2

Date of Report: 06-Jul-2018

Customer: Environmental Compliance Ltd
Unit G1
Main Avenue
Treforest Industrial Estate
Pontypridd
CF37 5BF

Customer Contact: Mr Paul Hannah

Customer Job Reference: P3616
Customer Purchase Order: E8056
Date Job Received at Concept: 26-Jun-2018
Date Analysis Started: 27-Jun-2018
Date Analysis Completed: 05-Jul-2018

The results reported relate to samples received in the laboratory and may not be representative of a whole batch.

Opinions and interpretations expressed herein are outside the scope of UKAS accreditation

This report should not be reproduced except in full without the written approval of the laboratory

Tests covered by this certificate were conducted in accordance with Concept Life Sciences SOPs

All results have been reviewed in accordance with Section 25 of the Concept Life Sciences, Analytical Services Quality Manual



Report checked
and authorised by :
Emma Spear
Customer Service Advisor

Issued by :
Emma Spear
Customer Service Advisor

A handwritten signature in black ink, appearing to read 'ESpear'.

Page 1 of 2
747283-2

Environmental Compliance Limited

TRW Automotive Braking Systems
 Permit No : EPR/DP3430LX
 Variation No : V002
 Report Ref : P36163616 : R001001

Installation Name : Zinc Nickel Process Extraction
 Visit Details : Compliance - 2018
 Survey Dates : 21st June 2018
 Report Issue Date : 23rd July 2018

Concept Reference: 747283									
Customer Reference: P3616									
Impinger (sodium hydroxide)		Analysed as Impinger (sodium hydroxide)							
Hydrogen Fluoride & Volume									
Concept Reference				747283 001		747283 002		747283 007	
Customer Sample Reference				ECL/18/2916		ECL/18/2917		ECL/18/2922	
Test Sample				AR		AR		AR	
Date Sampled				21-JUN-2018		21-JUN-2018		21-JUN-2018	
Determinand		Method		LOD	Units	Symbol			
Hydrogen Fluoride		IC (acetate separation method)		0.05	mg/l	U	<0.05	<0.05	<0.05
Volume		Vol		1	ml	U	390	140	260

Concept Reference: 747283							
Customer Reference: P3616							
Impinger(DI water)		Analysed as Impinger(DI water)					
Hydrogen Chloride & Volume							
Concept Reference				747283 003	747283 005	747283 006	
Customer Sample Reference				ECL/18/2918	ECL/18/2920	ECL/18/2921	
Test Sample				AR	AR	AR	
Date Sampled				21-JUN-2018	21-JUN-2018	21-JUN-2018	
Determinand	Method	LOD	Units	Symbol			
Hydrogen Chloride	IC	0.05	mg/l	U	<0.05	<0.05	<0.05
Volume	Vol	1	ml	U	330	330	170

Index to symbols used in 747283-2

Value	Description
AR	As Received
U	Analysis is UKAS accredited

Environmental Compliance Limited

TRW Automotive Braking Systems

Permit No : EPR/DP3430LX

Variation No : V002

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Installation Name

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Report Issue Date

: Zinc Nickel Process Extraction

: Compliance - 2018

: 21st June 2018

: 23rd July 2018

UNCERTAINTY CALCULATIONS

Environmental Compliance Limited

TRW Automotive Braking Systems
Permit No : EPR/DP3430LX
Variation No : V002
Report Ref : P36163616 : R001001

Installation Name : Zinc Nickel Process Extraction
Visit Details : Compliance - 2018
Survey Dates : 21st June 2018
Report Issue Date : 23rd July 2018

Site: Pontypool
Location: LHS A8/1

$$u_{mass} = \sqrt{(u_{filter})^2 + (u_{solution})^2}$$

Determinand	Filter mg	Solution mg	Recovered Mass mg	LAB Method Uncert (%) K=2 Filter mg	Solution mg	Standard Uncertainty Filter mg	Solution mg	Combined Uncertainty mg
HCl								
Hydrogen Chloride	...	0.0330	0.0330	...	0.00429	...	0.00215	0.00215
...	...	...	...	...	...	...	...	...
...	...	...	...	...	...	...	...	...
...	...	...	...	...	...	...	...	...

	HCl		Standard Uncertainty @ 95%
Sampled Volume (V _m)	0.93	m ³	uV _m 0.001 m ³
Meter Correction Factor (Y _d)	0.96	...	...
Meter Temperature (T _m)	291.00	k	uT _m 1.5 k
Average Differential Pressure (ΔH)	25.00	mmH ₂ O	uΔH 0.25 mmH ₂ O
Barometric Pressure (p _b)	761.31	mmHg	uP _b 3.8 mmHg
ΔH + ps (p _m)	101.74	kPa	...
Oxygen content (O _{2,m})	20.90	% by volume	uO _{2,m} = σ/√n 0.00 % by volume
Moisture Content (H ₂ O)	0.54	% by volume	uH ₂ O 0.18 % by volume

Note: In the following calculations, the sensitivity coefficient (C) is estimated using:

$$C_i = \frac{\partial f}{\partial x_i}$$

For each factor, uncertainty is then calculated by C_iu_i where C is the sensitivity coefficient, u is the standard uncertainty and i is the index identifying the contributing factor e.g. i = uV_m, uT_m etc.

Where results are required at wet conditions, the following correction factor is used to convert the data from the dry gas meter:

HCl:

$$f_{s,wet} = \frac{100}{(100 - H_2O)} = 1.01$$

Uncertainty in correction factor to STP due to measured ΔH uncertainty component (uΔH), measured stack pressure uncertainty component (uP_b) & measured temperature of dry gas uncertainty component (uT_m)

HCl:

$$f_s = \frac{273}{760} \times \frac{P_b + \frac{\Delta H}{T_m}}{T_m} \times Y_d = 0.911$$

	Maximum	Minimum	Sensitivity	ufstp
uΔH	0.91	0.91	0.0000878	0.0000219
uP _b	0.92	0.91	0.00119	0.00448
uT _m	0.92	0.91	0.00313	0.00470
H ₂ O	0.91	0.91	0.00916	0.00165

$$u_{f_s} = \sqrt{\left(\frac{u(\Delta H)^2 + (uP_b)^2}{(P_b/101.3)}\right)^2 + \left(\frac{uT_m}{(T_m/273.15)}\right)^2 + \left(\frac{uH_2O}{(100/(100 - H_2O))}\right)^2} = 0.00590$$

Uncertainty in volume @ STP due to volume correction factor uncertainty component (uV_{std}) & volume uncertainty component (uV_m)

HCl:

$$V_{std} = V_{measured} \times f_s = 0.846$$

	Maximum m ³	Minimum m ³	Sensitivity	Standard Uncertainty (m ³)
Effect of uV _{std}	0.85	0.84	0.93	0.00548
Effect of uV _m	0.85	0.85	0.91	0.000911

Combined Standard Uncertainty

$$\frac{uV_{std}}{V_{std}} = \sqrt{\left(\frac{uV_{std}}{f_s}\right)^2 + \left(\frac{uV_m}{V_m}\right)^2} = 0.00516$$

Uncertainty of Oxygen Correction Factor (%):-

HCl:

$$f_{O_2} = \frac{20.9\% - O_{2,ref}}{20.9\% - O_{2,measured}} = 1.00$$

$$u_{Corr_{O_2}} = \frac{20.9\% - O_{2,ref}}{(20.9\% - O_{2,measured}) \times (20.9\% - O_{2,measured})} \times \text{Uncertainty of } O_2 \text{ Measurement} = 1.00$$

$$u_{f_{O_2}} = \frac{u_{Corr_{O_2}}}{f_{O_2}} \times 100 = 0.00 \%$$

Environmental Compliance Limited

TRW Automotive Braking Systems

Permit No : EPR/DP3430LX

Variation No : V002

Report Ref : P36163616 : R001001

Installation Name : Zinc Nickel Process Extraction

Visit Details : Compliance - 2018

Survey Dates : 21st June 2018

Report Issue Date : 23rd July 2018

Uncertainty in final measurement @ reference conditions due to mass uncertainty component (uM)

Determinand	HCl:			
	Maximum mg/Nm ³	Minimum mg/Nm ³	Sensitivity	uM mg/Nm ³
...	...	...	...	...
Hydrogen Chloride	0.0415	0.0365	1.18	0.00254
...	...	...	...	...
...	...	...	...	...

Uncertainty in final measurement @ reference conditions due to uncertainty component arising from leak and/or loss (assumed 2% max) in the sample system (uL)

Determinand	HCl:
	uL mg/Nm ³
...	...
Hydrogen Chloride	0.000450
...	...
...	...

Uncertainty in final measurement @ Reference Conditions due to uVstp

Determinand	HCl:			
	Maximum mg/Nm ³	Minimum mg/Nm ³	Sensitivity	uVstp mg/Nm ³
...	...	...	...	...
Hydrogen Chloride	0.0392	0.0388	0.0461	0.000238
...	...	...	...	...
...	...	...	...	...

Combined Uncertainty excluding oxygen contribution

$$u_{combined} = \sqrt{\sum (u_M)^2 + (u_L)^2 + (u_{Vstp})^2}$$

Determinand	HCl:			
	Combined Uncertainty mg/Nm ³	Expanded Uncertainty mg/Nm ³	Measured Concentration mg/Nm ³	Percent of Measured Concentration
...	...	...	...	...
Hydrogen Chloride	0.00259	0.00517	0.0390	13.26
...	...	...	...	...
...	...	...	...	...

Combined Uncertainty including oxygen contribution

$$u_{combined} = \sqrt{\sum (u_{f_{O_2}})^2 + (Uncertainty\ of\ Measurement\ of\ Determinand)^2}$$

Determinand	Measurement Uncertainty of Determinand	Measurement Uncertainty of Oxygen Corr Factor	Overall Measurement Uncertainty inc O ₂ Corr factor (Ucombined)
...	...	...	...
Hydrogen Chloride	13.26	0.00	13.26
...	...	...	...
...	...	...	...

Environmental Compliance Limited

TRW Automotive Braking Systems
Permit No : EPR/DP3430LX
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Installation Name : Zinc Nickel Process Extraction
Visit Details : Compliance - 2018
Survey Dates : 21st June 2018
Report Issue Date : 23rd July 2018

Site: Pontypool
Location: LHS - A8/1

$$u_{mass} = \sqrt{(u_{filter})^2 + (u_{solution})^2}$$

Determinand	Filter mg	Solution mg	Recovered Mass mg	LAB Method Uncert (%) K=2 Filter mg	Solution mg	Standard Uncertainty Filter mg	Solution mg	Combined Uncertainty mg
HF								
Hydrogen Fluoride	...	0.0265	0.0265	...	0.00345	...	0.00172	0.00172
...	...	...	...	...	...	...	...	...
...	...	...	...	...	...	...	...	...
...	...	...	...	...	...	...	...	...
...	...	...	...	...	...	...	...	...
...	...	...	...	...	...	...	...	...
...	...	...	...	...	...	...	...	...

	HF		Standard Uncertainty @ 95%
Sampled Volume (V _m)	0.61	m ³	uV _m 0.001 m ³
Meter Correction Factor (Y _d)	0.96	...	...
Meter Temperature (T _m)	293.67	k	uT _m 1.5 k
Average Differential Pressure (ΔH)	10.00	mmH ₂ O	uΔH 0.25 mmH ₂ O
Barometric Pressure (p _b)	761.31	mmHg	uP _b 3.8 mmHg
ΔH + p _s (p _m)	101.60	kPa	...
Oxygen content (O _{2,m})	20.90	% by volume	uO _{2,m} = σ/√n 0.00
Moisture Content (H ₂ O)	2.89	% by volume	uH ₂ O 0.28

Note: In the following calculations, the sensitivity coefficient (C) is estimated using:

$$C_i = \frac{\partial f}{\partial x_i}$$

For each factor, uncertainty is then calculated by C_iu_i where C is the sensitivity coefficient, u is the standard uncertainty and i is the index identifying the contributing factor e.g. i = uV_m, uT_m etc.

Where results are required at wet conditions, the following correction factor is used to convert the data from the dry gas meter:

HF:

$$f_{s, wet} = \frac{100}{(100 - H_2O)} = 1.03$$

Uncertainty in correction factor to STP due to measured ΔH uncertainty component (uΔH), measured stack pressure uncertainty component (uP_b) & measured temperature of dry gas uncertainty component (uT_{mDn})

HF:

$$f_s = \frac{273}{760} \times \frac{P_b + \frac{\Delta H}{13.6}}{T_m} \times V_d = 0.923$$

	Maximum	Minimum	Sensitivity	u _{stp}
uΔH	0.92	0.92	0.0000891	0.0000223
uP _b	0.93	0.92	0.00121	0.00454
uT _m	0.93	0.92	0.00314	0.00471
H ₂ O	0.93	0.92	0.00951	0.00269

$$\frac{u f_s}{f_s} = \sqrt{\left(\frac{(u\Delta H)^2 + (uP_b)^2}{(P_b/101.3)} \right)^2 + \left(\frac{uT_m}{(T_m/273.15)} \right)^2 + \left(\frac{uH_2O}{(100/(100 - H_2O))} \right)^2} = 0.00630$$

Uncertainty in volume @ STP due to volume correction factor uncertainty component (uV_{std}) & volume uncertainty component (uV_m)

HF:

$$V_{std} = V_{measured} \times f_s = 0.560$$

	Maximum m ³	Minimum m ³	Sensitivity	Standard Uncertainty (m ³)
Effect of uV _{std}	0.56	0.56	0.61	0.00382
Effect of uV _m	0.56	0.56	0.92	0.000923

Combined Standard Uncertainty

$$\frac{uV_{std}}{V_{std}} = \sqrt{\left(\frac{uV_{std}}{f_s} \right)^2 + \left(\frac{uV_m}{V_m} \right)^2} = 0.00247$$

Uncertainty of Oxygen Correction Factor (%):-

HF:

$$f_{O_2} = \frac{20.9\% - O_{2, ref}}{20.9\% - O_{2, measured}} = 1.00$$

$$u_{Corr_{O_2}} = \frac{20.9\% - O_{2, ref}}{(20.9\% - O_{2, measured}) \times (20.9\% - O_{2, measured})} \times \text{Uncertainty of } O_2 \text{ Measurement} = 1.00$$

$$u f_{O_2} = \frac{u_{Corr_{O_2}}}{f_{O_2}} \times 100 = 0.00 \%$$

Environmental Compliance Limited

TRW Automotive Braking Systems
 Permit No : EPR/DP3430LX
 Variation No : V002
 Report Ref : P36163616 : R001001

Installation Name : Zinc Nickel Process Extraction
 Visit Details : Compliance - 2018
 Survey Dates : 21st June 2018
 Report Issue Date : 23rd July 2018

Uncertainty in final measurement @ reference conditions due to mass uncertainty component (uM)

Determinand	HF:			
	Maximum mg/Nm ³	Minimum mg/Nm ³	Sensitivity	uM mg/Nm ³
...	...	...	...	...
Hydrogen Fluoride	0.0504	0.0443	1.79	0.00308
...	...	...	...	...
...	...	...	...	...

Uncertainty in final measurement @ reference conditions due to uncertainty component arising from leak and/or loss (assumed 2% max) in the sample system (uL)

Determinand	HF:
	uL mg/Nm ³
...	...
Hydrogen Fluoride	0.000547
...	...
...	...

Uncertainty in final measurement @ Reference Conditions due to uVstp

Determinand	HF:			
	Maximum mg/Nm ³	Minimum mg/Nm ³	Sensitivity	uVstp mg/Nm ³
...	...	...	...	...
Hydrogen Fluoride	0.0476	0.0472	0.0846	0.000209
...	...	...	...	...
...	...	...	...	...

Combined Uncertainty excluding oxygen contribution

$$u_{combined} = \sqrt{\sum (u_M)^2 + (u_L)^2 + (uV_{stp})^2}$$

Determinand	HF:			
	Combined Uncertainty mg/Nm ³	Expanded Uncertainty mg/Nm ³	Measured Concentration mg/Nm ³	Percent of Measured Concentration
...	...	...	...	...
Hydrogen Fluoride	0.00313	0.00627	0.0474	13.23
...	...	...	...	...
...	...	...	...	...

Combined Uncertainty including oxygen contribution

$$u_{combined} = \sqrt{\sum (uf_{O_2})^2 + (Uncertainty\ of\ Measurement\ of\ Determinand)^2}$$

Determinand	Measurement Uncertainty of Determinand	Measurement Uncertainty of Oxygen Corr Factor	Overall Measurement Uncertainty inc O ₂ Corr ⁿ factor (Ucombined)
...	...	...	...
Hydrogen Fluoride	13.23	0.00	13.23
...	...	...	...
...	...	...	...

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Stack Reference LHS - A8/1

Measurement Uncertainty Calculations - Velocity at Stack Conditions

Contribution From	Standard u/c (Pa)	
Pitot Calibration Uncertainty Contribution	0.40	A
Manometer Calibration Uncertainty Contribution	0.40355556	B
Variation in Actual Pitot reading at sample points	1.58	C
Combined u/c (Pa) = SQRT (A/ $\sqrt{3}$) ² + (B/ $\sqrt{3}$) ² + (C/ $\sqrt{3}$) ²	0.97	
Expanded Uncertainty of Flow Measurements Pa	1.94	
	Standard u/c (K)	
Temperature Calibration (K)	1.49	D
Variation in Actual Temp reading at sample points	0.00	E
Combined u/c of Temp (K) SQRT ((D/ $\sqrt{3}$) ² + (E/ $\sqrt{3}$) ²)	0.86	
Expanded Uncertainty of Temp Measurements (K)	1.72	
Measured Average Velocity (m/s) at Stack Conds	11.71	
Maximum Average Velocity (m/s) at Stack Conds	11.89	
Standard Uncertainty Velocity at Stack Conditions (%)	1.48	
Expanded Uncertainty Velocity (at Stack Conditions)	2.97 (%)	

Measurement Uncertainty Calculations - Flowrate at Stack Conditions

Contribution From	Standard u/c (m ³)
Area (m ²)	0.01596
Measured Average Flowrate (m ³ /s) at Stack Conds	18.70
Maximum Average Flowrate (m ³ /s) at Stack Conds	19.16
Standard Uncertainty Flowrate (m ³ /s) at Stack Conditions (%)	2.50
Expanded Uncertainty Flowrate (m³/s) at Stack Conditions	5.00 (%)

Measurement Uncertainty Calculations - Flowrate at STP & Wet Gas

Contribution From	Standard u/c (%)
Temperature Calibration (K)	0.5
Barometer Calibration	0.5
Measured Average Flowrate (m ³ /s) at STP Wet	17.16
Maximum Average Flowrate (m ³ /s) at STP Wet	17.67
Standard Uncertainty Flowrate (m ³ /s) at STP Wet	2.97
Expanded Uncertainty Flowrate (m³/s) at STP Wet	5.94 (%)