

# Notice of variation with introductory note

Environmental Permitting (England & Wales) Regulations 2016

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**Maelor Foods Limited**

**Maelor Poultry Processing Plant  
Pickhill Lane  
Cross Lanes  
Wrexham  
LL13 0UE**

Variation number

**EPR/AB3591ZQ/V002**

Permit number

**EPR/AB3591ZQ**

# **Maelor Poultry Processing Plant**

## **Permit number EPR/AB3591ZQ**

### **Introductory note**

#### **This introductory note does not form a part of the notice**

The following notice gives notice of the variation of an environmental permit.

This is a minor technical variation of a tier 3 bespoke environmental permit. This variation is to move the monitoring locations W2 and W3 to more accessible points at the Maelor Poultry Processing Plant within the installation boundary. The variation also includes the addition of the odour prevention and control measures for the wastewater treatment plant, as proposed under improvement condition (IC2) of the permit.

The installation of the Diesel (DERV) and Ad-Blue bulk storage tanks have also been included. The tanks are not a directly associated activity (DAA) to the permitted activities but are located within the installation boundary and could potentially cause pollution unless adequate control methods are in place. The storage tanks have been designed to comply with the Water Resources (Control of Pollution) (Oil Storage) (Wales) Regulations 2016 and The Environmental Permitting (England & Wales) Regulations.

Reporting form Water1 has been amended by NRW to improve data presentation. None of the reporting parameters in Water1 have changed due to the amendment.

The schedules specify the changes made to the original permit.

The status log of a permit sets out the permitting history, including any changes to the permit reference number.

<b>Status log of the permit</b>		
<b>Description</b>	<b>Date</b>	<b>Comments</b>
Application PAN-001271	Duly made 07/02/17	Application for poultry slaughterhouse, meat processing and effluent treatment
Additional information requested	20/03/17	
Additional information requested	07/04/17	
Additional information received	19/04/17	Further data on odour modelling figures used, odour controls and procedures
Additional information received	26/04/17	Updated Installation plan and further applicable information
Additional information received	05/06/17	Additional information relating to containment, odour control and monitoring at the effluent treatment plant
Additional information received	14/07/17	Layout plan, details of new boilers, H1 assessment
Permit determined	29/08/17	Permit issued to Maelor Food Limited
Application PAN-003281	Duly made 25/10/18	Application to change monitoring locations W2 & W3 and add a point source emission to air from the wastewater treatment plant.
Additional information received	11/02/19 & 19/02/19	Additional information relating to DERV storage tank.
Variation determined EPR/AB3591ZQ/V002	01/03/19	Varied permit issued to Maelor Foods Limited.

End of introductory note

## Notice of variation

Environmental Permitting (England and Wales) Regulations 2016

The Natural Resources Body for Wales (“Natural Resources Wales”) in exercise of its powers under regulation 20 of the Environmental Permitting (England and Wales) Regulations 2016 varies

Permit number

**EPR/AB3591ZQ**

issued to:

**Maelor Foods Limited** (“the operator”)

whose registered office is

**Salisbury House  
Vulcan Road  
Bilston  
West Midlands  
WV14 7HT**

company registration number 09156025

to operate an installation at

**Maelor Poultry Processing Plant  
Pickhill Lane  
Cross Lanes  
Wrexham  
LL13 0UE**

to the extent set out in the schedules.

The notice shall take effect from 01/03/2019

Signed

Date

<b>Paul Williams</b>	<b>01/03/2019</b>
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Authorised on behalf of Natural Resources Wales

## Schedule 1 – conditions to be deleted

None

## Schedule 2 – conditions to be amended

The following conditions are amended as a result of the application made by the operator

Table S1.2 Operating techniques		
Description	Parts	Date Received
Application PAN-001271	Part B2 and B3 of the application and all referenced supporting documents.	07/02/17
Application PAN-001271	Pre-Operational Odour management Plan	07/02/17
Additional information	Section 2 Installation Plan	26/04/17
Response to Schedule 5 Notice dated 20/03/17	Responses to schedule 5 Notice questions	19/04/17
Response to Schedule 5 Notice dated 07/04/17	Responses to schedule 5 Notice questions	19/04/17
Additional information	Additional information relating to containment, odour control and monitoring at the effluent treatment plant	05/06/17
Additional Information	Additional information relating to gas fired boilers to be installed on site	14/07/17
Application EPR/AB3591ZQ/V002	Part C2 and C3 of the application and all referenced supporting documents. Excluding the last paragraph of section 5.2 of the 'Application for Variation (1)' document.	14/09/18
Additional information	Revised site drainage and site installation plan.	25/10/18
Additional information	Additional information relating to DERV storage tank.	11/02/19 & 19/02/19

Table S3.1 Point source emissions to air – emission limits and monitoring requirements						
Emission point ref. & location	Source	Parameter	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard or method
A1 to A4 as shown on site plan in Schedule 7	Boiler Plant, Rehema P200 series boiler exhausts (556Kw combined thermal input)	No parameter set	No limit set	N/A	N/A	N/A
A5 as shown on site plan in Schedule 7	Chemical scrubber	No parameter set	No limit set	N/A	N/A	N/A

**Table S3.1 Point source emissions to air – emission limits and monitoring requirements**

<b>Emission point ref. &amp; location</b>	<b>Source</b>	<b>Parameter</b>	<b>Limit (including unit)</b>	<b>Reference period</b>	<b>Monitoring frequency</b>	<b>Monitoring standard or method</b>
High velocity roof fans outlets located on the lairage room roof	High velocity roof fans	No parameters set	No limit set	N/A	N/A	N/A
Air outlet from the DAF plant emission vent	DAF clarifier emission vent (after passing through activated carbon filter)	No parameters set	No limit set	N/A	N/A	N/A
Air outlet from sludge tank	Sludge tank emission vent (after passing through activated carbon filter)	No parameters set	No limit set	N/A	N/A	N/A
Air outlet from primary balance tanks vent	Wastewater treatment plant primary balance tanks emission vent (after passing through activated carbon filter)	No parameters set	No limit set	N/A	N/A	N/A

**Table S4.4 Reporting forms**

<b>Media/parameter</b>	<b>Reporting format</b>	<b>Date of form</b>
Water	Form water 1 or other form as agreed in writing by Natural Resources Wales	01/03/19
Water usage	Form water usage 1 or other form as agreed in writing by Natural Resources Wales	29/08/17
Energy usage	Form energy 1 or other form as agreed in writing by Natural Resources Wales	29/08/17
Other performance indicators	Form performance 1 or other form as agreed in writing by Natural Resources Wales	29/08/17

**Schedule 3 – conditions to be added**

None

This plan replaces the site plan in schedule 7 of the permit

