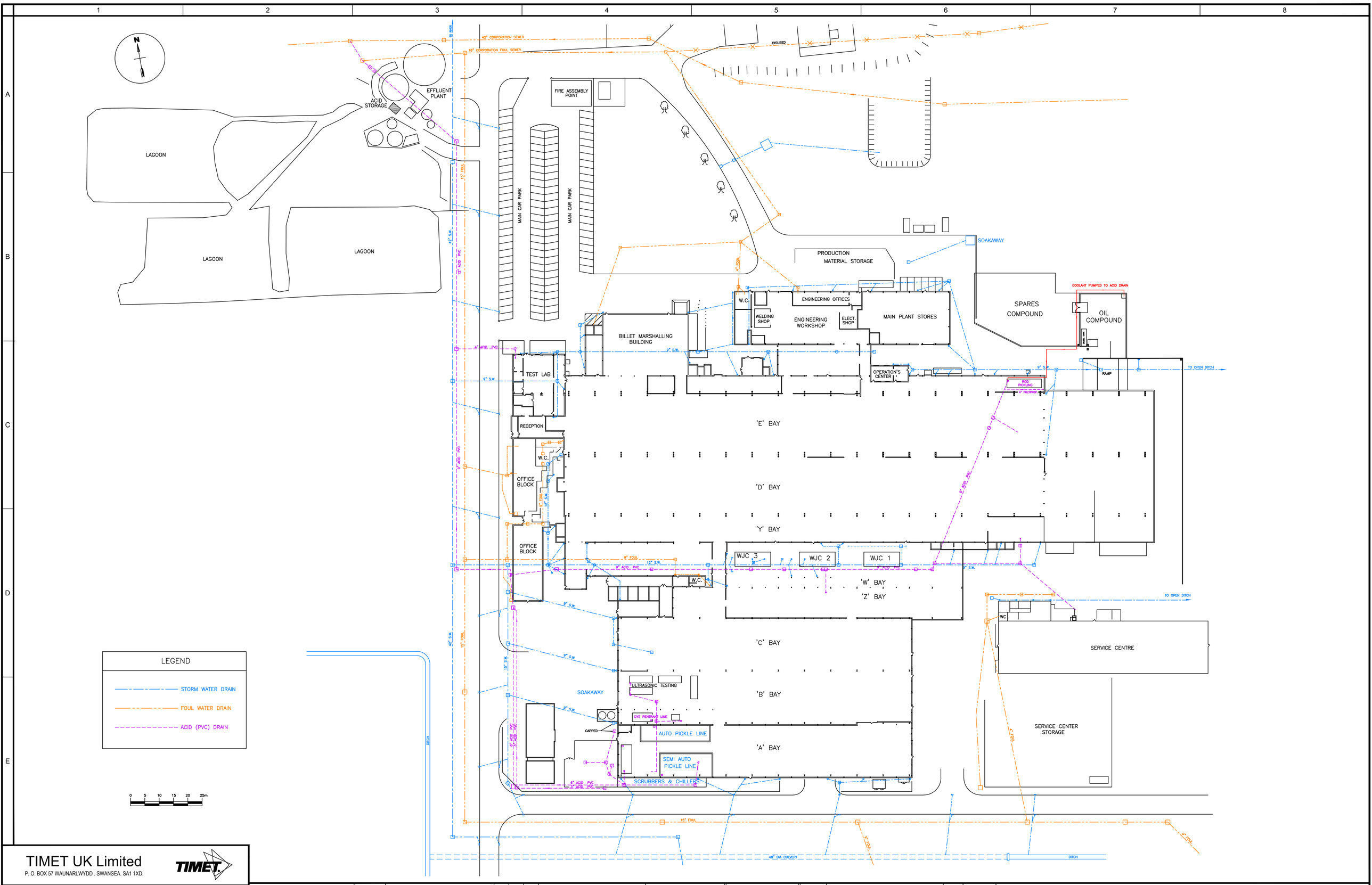

TIMET UK Limited

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TIMET

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TITLE

SITE DRAINAGE LAYOUT
TIMET UK PLANT

(A1 BORDER)

DRAWING No. WTDE 19056

REVISION A B C D E F

TOLERANCE UNLESS OTHERWISE SPECIFIED FRACTIONAL ± 1/64 DEC+/- .005

DRAWN	D.J.Crocker	Jan'04
CHECKED		
TRACED		
APPROVED		
SCALE	1:600	

REFERENCE DRGS.

LETTER	DATE	BY	REVISION
F	1/7/19	AD	OIL COMPOUND SUMP DRAIN ADDED

MACHINING SYMBOLS

ROUGH	N12	N11	N10
SMOOTH	N9	N8	N7
GRIND	N6	N5	N4
PROFILE FLAME CUT	P.F.C.		

WELDING SYMBOLS XXX

METALLIC ARC FILLET WELD 3/8 DEEP ALL ROUND	ARC 3/8
ARGON ARC FILLET WELD ALL ROUND	A-A
SEAM WELD ALL ROUND3/16 WIDE	3/16 XXX
TACK WELD ALL ROUND 1/4 WIDE 1/2 CENTRES	1/2 XXX 1/4

REF	DESCRIPTION	No OFF PER SET	MATERIAL	REMARKS