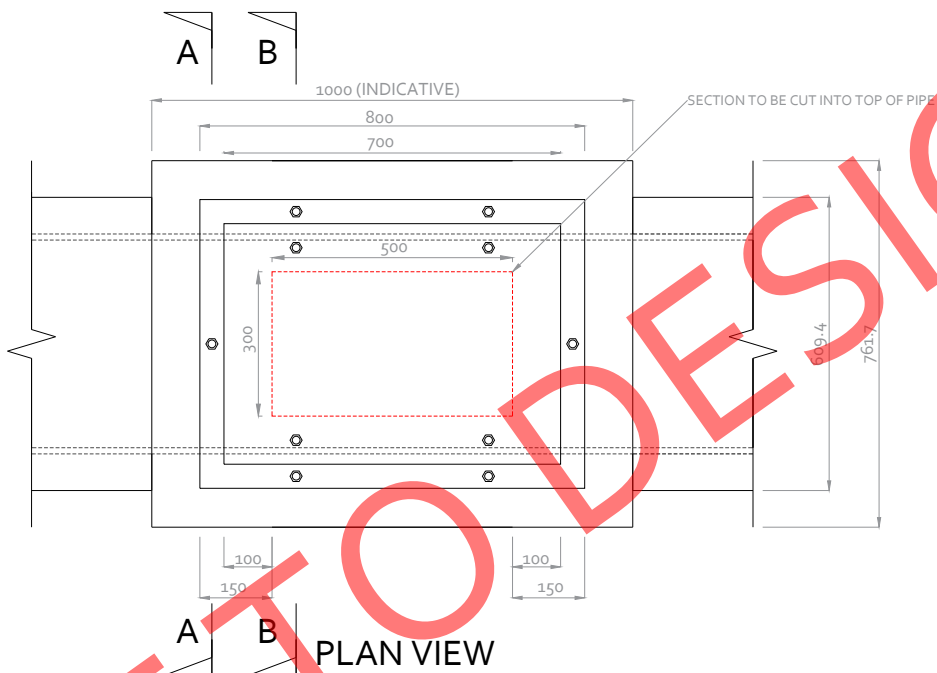




NOTES:

ALL DIMENSIONS ARE IN mm. ALL LEVELS ARE IN mAOD UNLESS NOTED OTHERWISE.

- MILD STEEL
- CUT SECTION OF PIPE
- NEOPRENE GASKET

M16 COUNTERSUNK THREADED BOLTS TO BE WELDED TO THE PATCH PLATE OFFSITE.

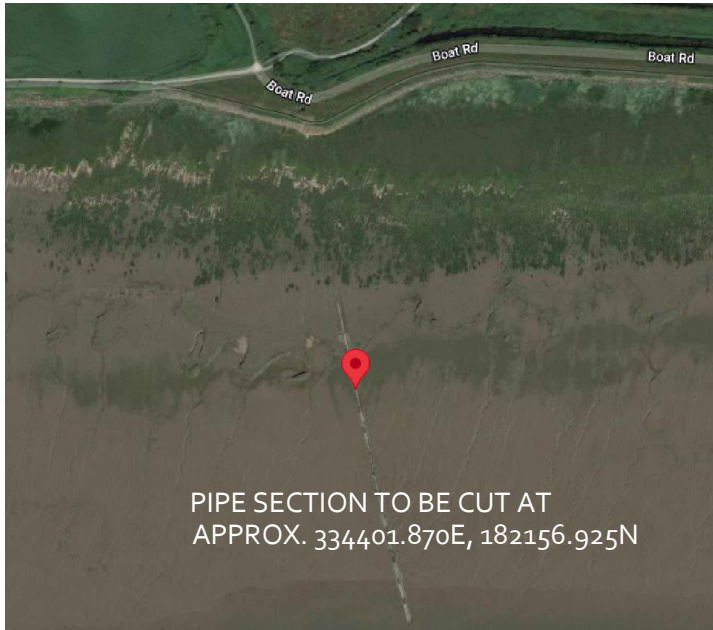
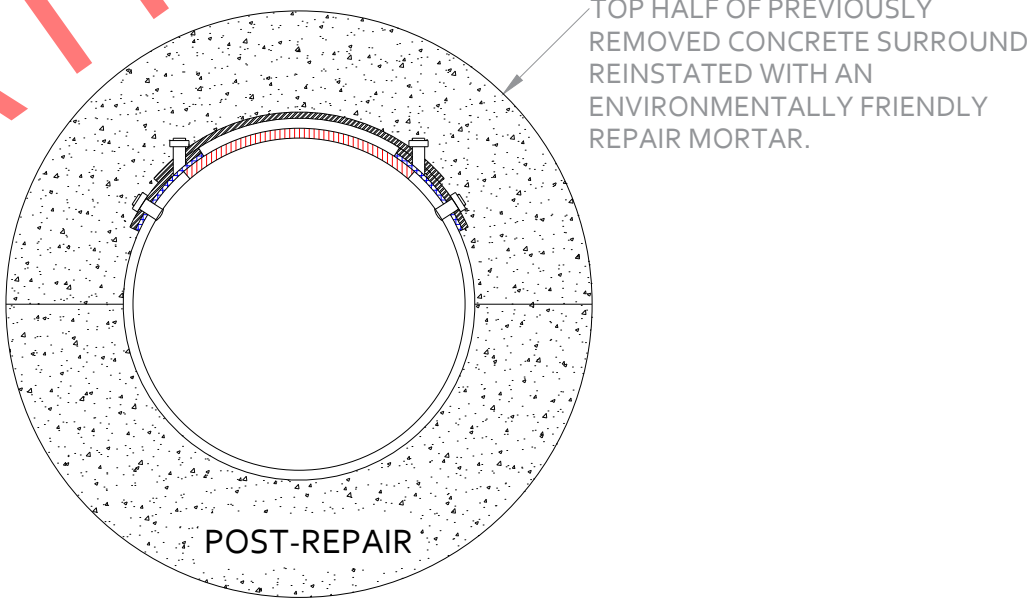
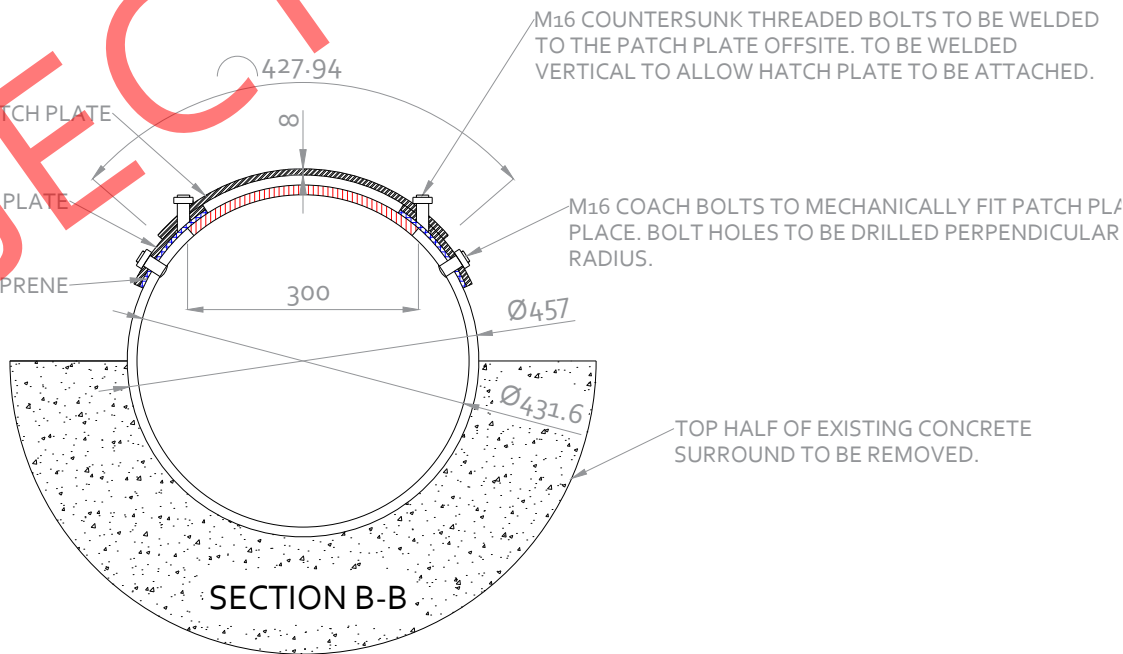
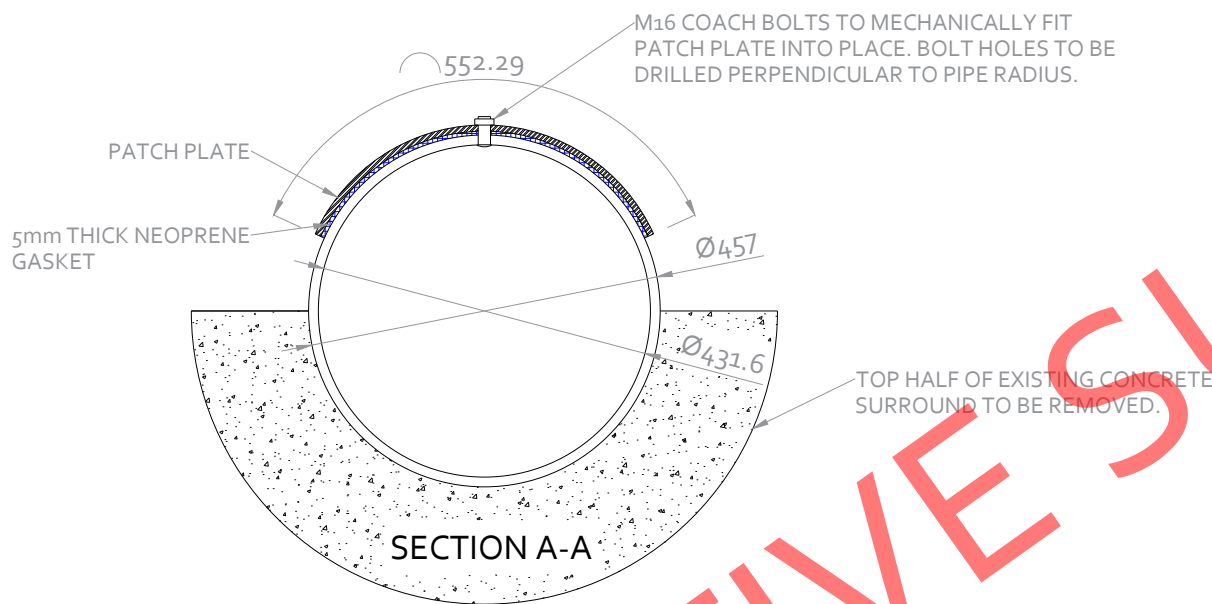
M16 COUNTERSUNK THREADED BOLTS TO BE WELDED VERTICALLY, AND BOLTS IN HATCH PLATE TO BE DRILLED VERTICALLY TO ALLOW HATCH PLATE TO BE ATTACHED ONTO BOLTS.

M16 COACH BOLT HOLES TO BE DRILLED PERPENDICULAR TO PIPE RADIUS.

8mm S275 GRADE PLATE TO BE USED.

MAXIMUM PRESSURE OF 2.62 BAR WITHIN PIPE.

PIPE SECTION TO BE CUT AT APPROX. 334401.870E, 182156.925N



Rev	Date	By	Rev Description
Drawing Status: Outline Design Detail			

Client:	EASTMAN
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Project Reference:	EASTMAN; NEWPORT OUTFALL
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Drawing Title:	HATCH PLATE LAYOUT AND SECTION VIEWS
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Drawing Reference:	1001-15 - HATCH PLATE LAYOUT AND SECTION VIEWS
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Issue Date:	30/03/22	Scale:	DO NOT SCALE
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